









Grilles, registers, and diffusers (GRD) are one of the most noticeable components of a quality HVAC installation. TRUaire products are preferred by residential and commercial contractors who take pride in their ducted HVAC installations and offer their customers the optimum solutions for indoor comfort.

With over 10,000 SKUs, TRUaire provides a complete line of models and styles to meet the most demanding customer needs. The quality of TRUaire products is obvious given that all products receive 100% powder coating to ensure longlasting, trouble-free use with no rust or rattles. In addition, TRUaire products feature SmoothGlide technology for quiet operation, zinc-coated rivets, and no spotweld marks ensuring added durability for decades of dependable performance.

To quickly find the solutions that fit your needs, please utilize our new online GRD cross-reference tool at **rectorseal.com/grd-crossref.**



For fast, airtight, and versatile retrofit grilles, registers, and diffusers (GRD), the choice is TRUaire Retrofit (formerly Airtec). Molded with commercial-grade polymers for long-lasting durability, TRUaire Retrofit products resist breakage, scratching, yellowing, and fading in both heating and cooling ducted applications.

The patented one-piece damper boot with swing clamps offers fast and secure installation with no additional tedious mastic or external sealers. The butterfly damper provides a virtually airtight seal when closed due to the rubber edge gasket TRUaire Retrofit offers outstanding installation flexibility with stepped collar, which accommodate three duct sizes and be easily field adjusted.

For added installation flexibility, the flanges conform to drywall backing to eliminate air leakage between diffuser and the boot. Beyond a wide assortment of diffusers to fit any retrofit installation, try the TRUaire Retro style for the look and feel of a reproduction cast iron grille, offering beauty without the added weight and high cost. TRUaire offers a wide range of GRD products that ensure long lasting installation and deliver maximum energy efficiency and comfort.

Sidewall/Ceiling Supply Grilles & Registers **STEEL PRODUCTS** PAGE **100 Series Stamped Louver Registers** 1/2" or 1/3" Blade Spacing 210/230 Series



Adjustable Single Deflection **Grilles and Registers**

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220 Series Adjustable Double Deflection **Grilles and Registers**



300 Series Adjustable Curved Blade Grilles and Registers



400 Series **Stamped Curved Blade Registers**



560 Series High Capacity Square **Direction Diffusers**



600 Series Evaporative Cooler Make-Up Diffusers

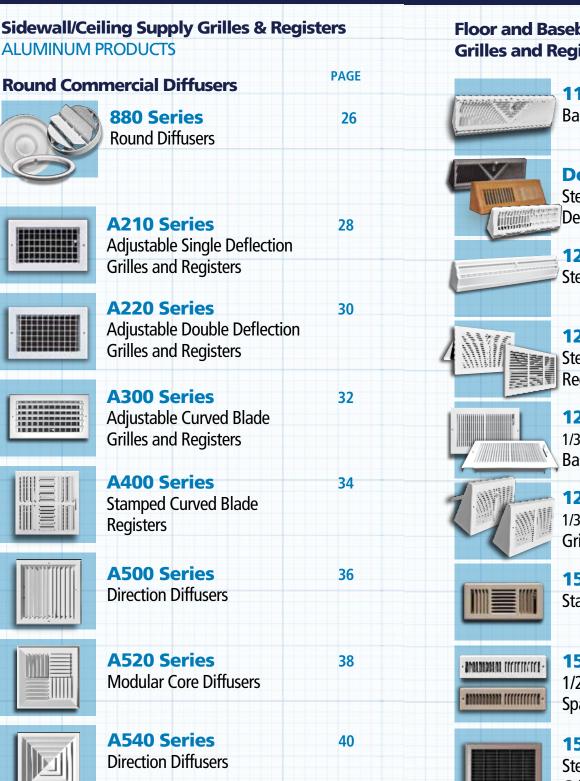


700 Series **High Velocity Flush Diffusers**



800 Series Round Ceiling Diffusers





A900 Series 78 Egg Crate/Perforated Face Grilles

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123M/124M Series 1/3" Stamped Louver **Baseboard Registers**

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150M Series Stamped Floor Registers

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Sidewall/Ceiling Return Grilles

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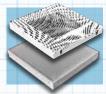


A290 Series Fixed Bar Return Air Filter Grilles Fixed Hinge

T-Bar Grilles & Diffusers



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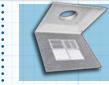
1110 Series Lay-In 1/2" Stamped Louver



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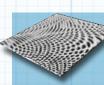


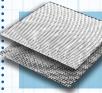


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2000PD, 2003CD &
2004CD Serie
Single Plaque &
Step Down Cone Diffusers
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2600 Series Lay-In Stamped Curved Blade Diffuser

4010FG/4060 FG Series 1/2" and 1/3" Stamped Face **Return Air Filter Grille**



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ME

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1920RG Series Perforated Face Grilles



5400 Series Lay-In Directional Diffusers

Spiral Duct Grilles & Registers





SD Series Saddle Mount Single & Double **Deflection Spiral Duct Grilles**



SF Series Flush Mount Single & Double **Deflection Spiral Duct Grilles**

Linear Slot Diffuser



LD/LDR Series Linear Slot Diffusers Supply & Return



LB Series Linear Bar Grilles

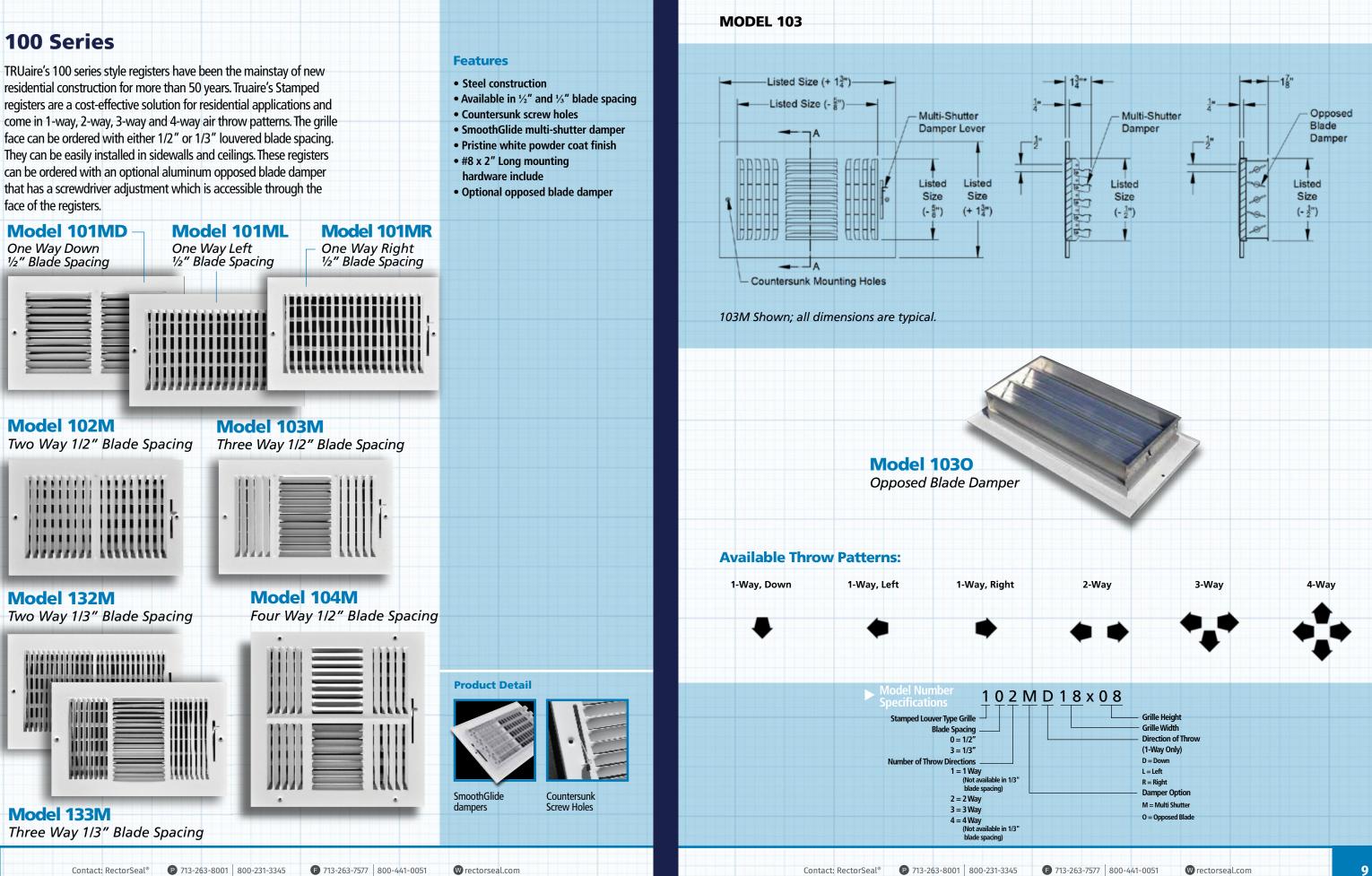
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Steel Stamped Louver Register

Steel Stamped Louver Register



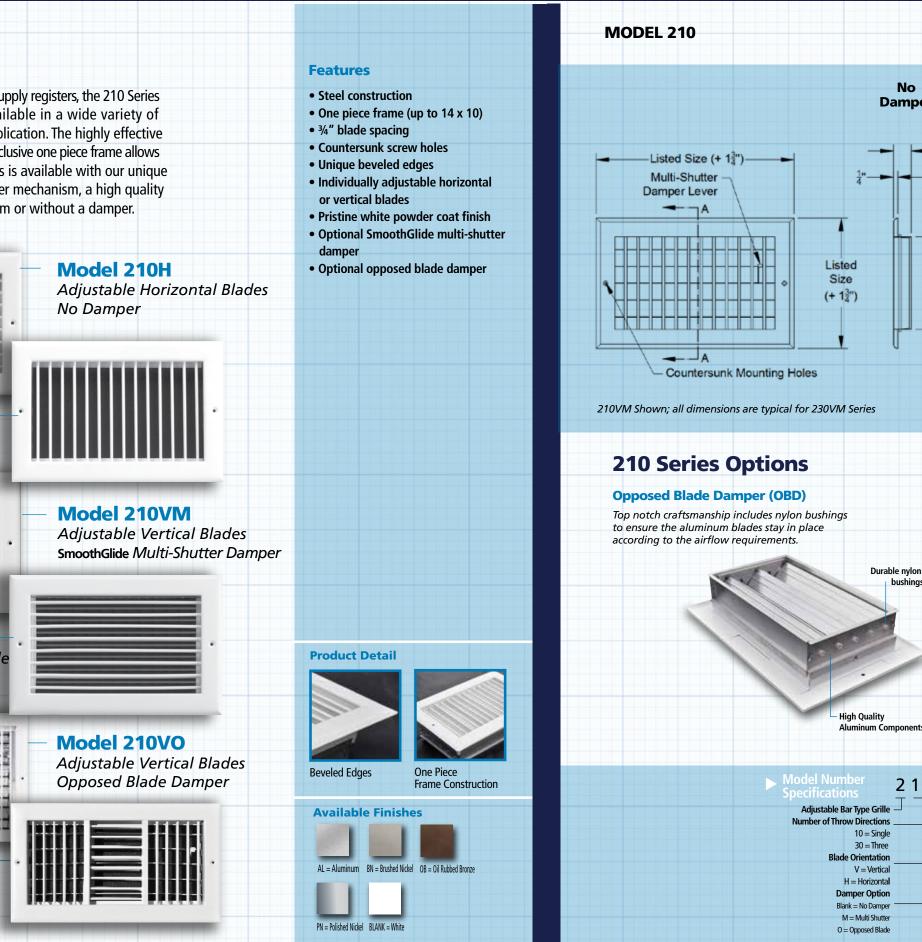


Steel Adjustable Single Deflection Register

Steel Adjustable Single Deflection Register

No

bushings



210 / 230 Series

Arguably the most versatile of all supply registers, the 210 Series Single Deflection register is available in a wide variety of configurations for almost any application. The highly effective open blade design and TRUaire's exclusive one piece frame allows for greater airflow. Our 210 Series is available with our unique SmoothGlide multi-shutter damper mechanism, a high quality opposed blade damper mechanism or without a damper.



Model 210V Adjustable Vertical Blades No Damper



Model 210HO Adjustable Horizontal Blade **Opposed Blade Damper**



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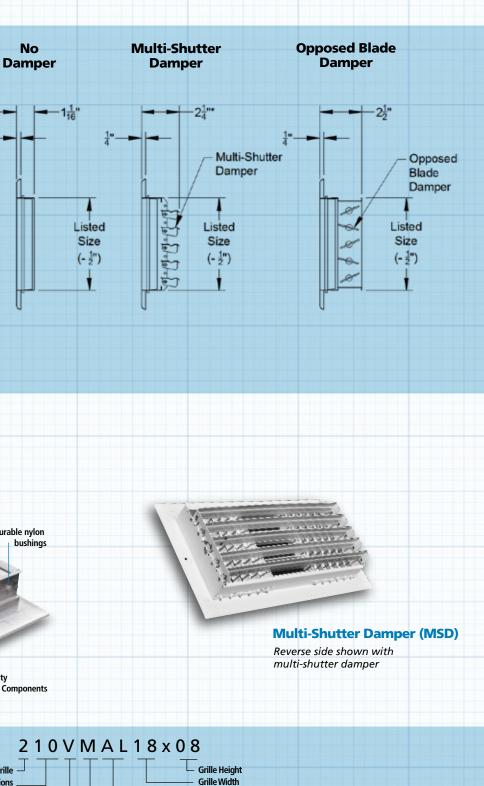
Model 230VM Adjustable 3-Way Blades Multi-Shutter Damper

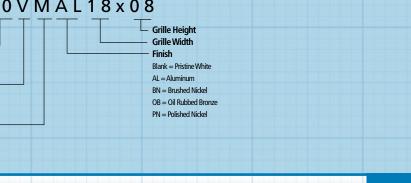
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TRUaire





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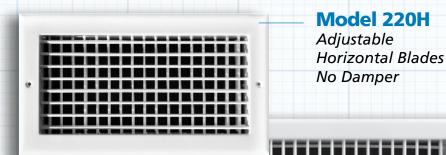
TRUaire **Steel Adjustable Double Deflection Register**

Steel Adjustable Double Deflection Register

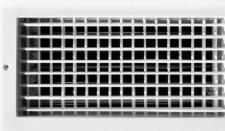


TRUaire's 220 Series Double-Deflection registers represent the top-of-the line adjustable bar-type product. These registers feature two perpendicular rows of individually adjustable blades for maximum air dispersion. Each model can be ordered with the horizontal row in front (Model 220H) or with the vertical row in front (Model 220V).

Whether commercial or residential, using an opposed blade damper or no damper at all, the 220 Series register delivers high capacity airflow with a sleek aesthetic style and solid construction.



Model 220V Adjustable Vertical Blades No Damper

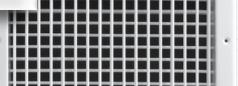


Model 220VO

Adjustable Vertical Blades in front **Opposed Blade Damper**

Model 220HO

Adjustable Horizontal Blades in front **Opposed Blade Damper**



Product Detail

Features

Steel construction

• ³/₄" blade spacing

• One piece frame (up to 14 x 10)

Individually adjustable horizontal

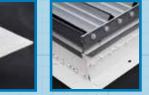
Pristine white powder coat finish

• Optional opposed blade damper

• Countersunk screw holes

• Unique beveled edges

and vertical blades



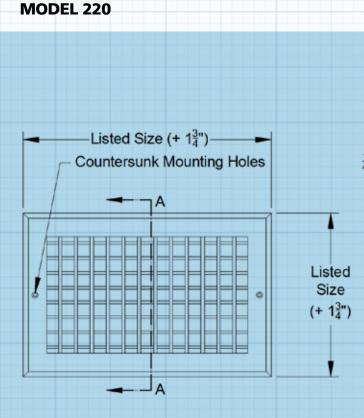
Opposed Blade Damper with Nylon Bushings **Beveled Edges**

Available Finishes



AL = Aluminum BN = Brushed Nickel OB = Oill Rubbed Bronze





220 Series Options

Opposed Blade Damper (OBD)

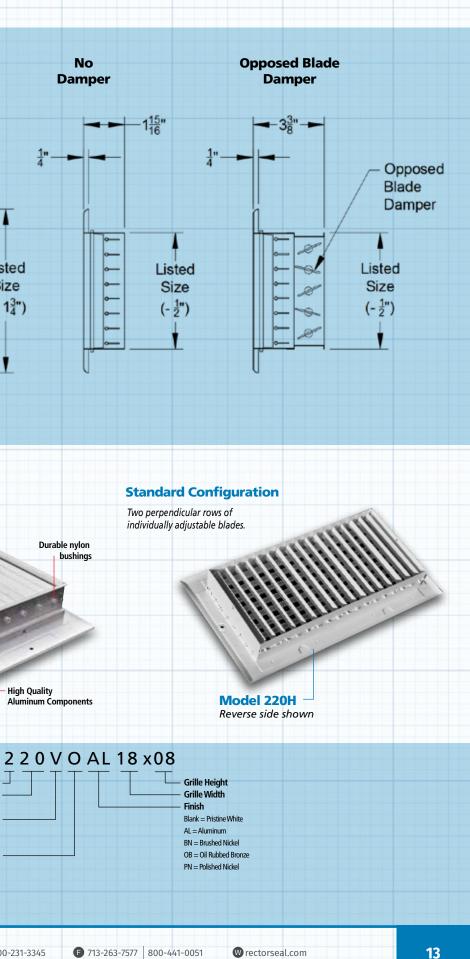
Top notch craftsmanship includes nylon bushings to ensure the aluminum blades stay in place according to the airflow requirements.

> Model 220HO Reverse side shown

Adjustable Bar Type Grille Number of Throw Direction 20 = Doubl**Blade Orientation** V = Vertical H = Horizontal Damper Option

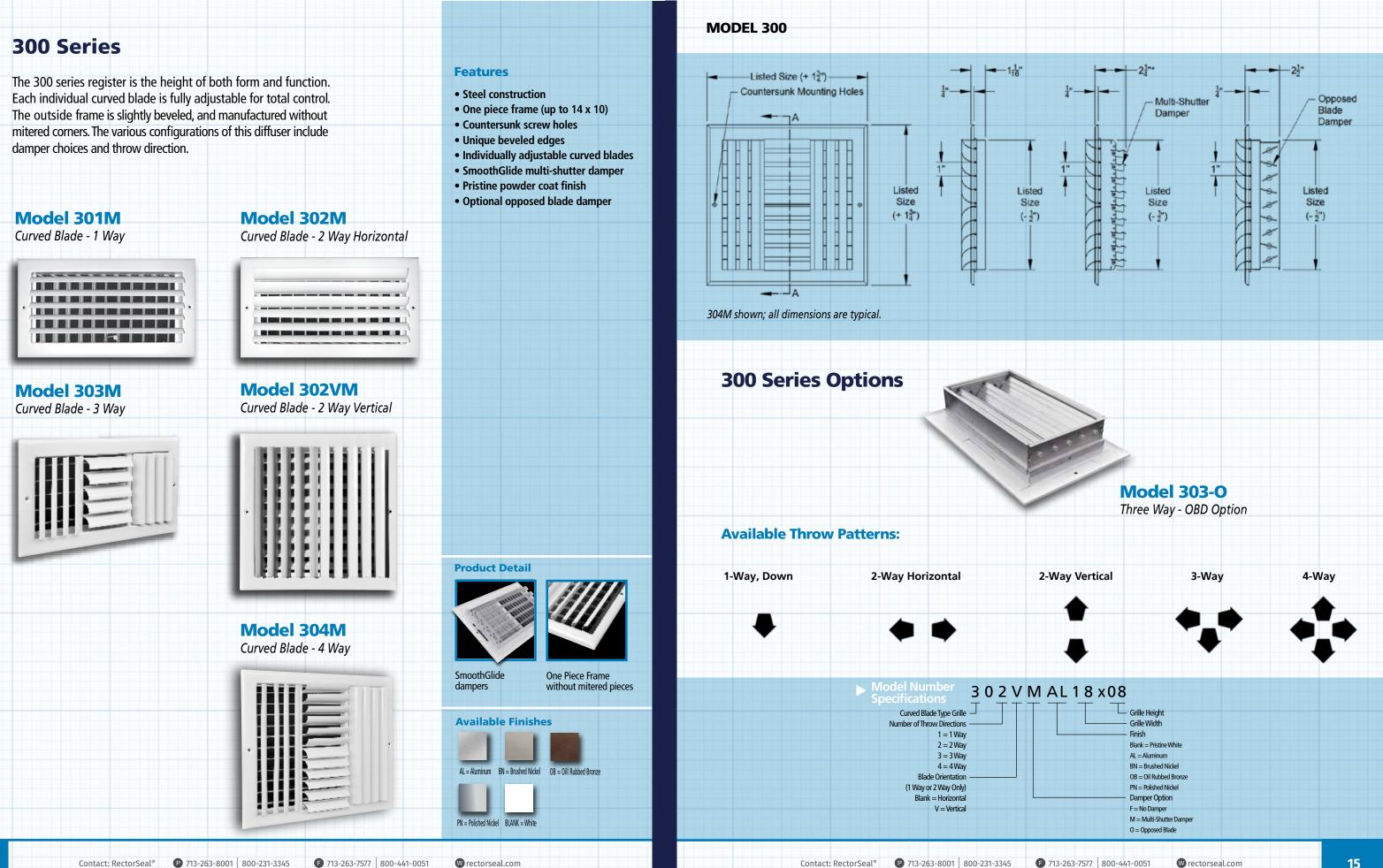
Blank = No Damper

0 = 0 pposed Blade



Steel Adjustable Curved Blade Register

Steel Adjustable Curved Blade Register



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Steel Stamped Curved Blade Register

Features

Steel construction

Curved blade face

Countersunk screw holes

• Pristine powder coat finish

• SmoothGlide multi-shutter damper

Steel Stamped Curved Blade Register

400 Series

TRUaire's 400 series is a stamped steel register at heart, but with a big difference. Unlike the 100 series stamped steel register, the blades on the face of the 400 series are stamped in a curve. This configuration provides a classy look, and a more even air pattern, all with the cost benefit of stamped steel.

Model 401M

Stamped Curved Blade 1 Way Horizontal

Model 402M

Stamped Curved Blade 2 Way Horizontal

•	<u> </u>

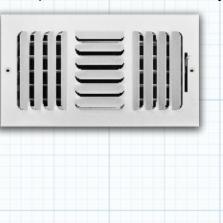
Model 402VM

Stamped Curved Blade 2 Way Vertical



Model 403M

Stamped Curved Blade - 3 Way

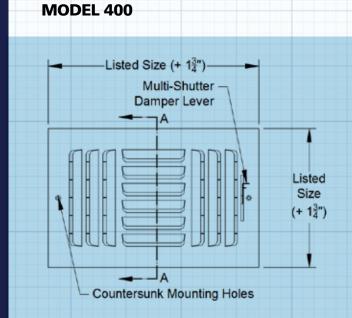


Model	404	Μ	
Curry and E	V-d-	1	14/-





Countersunk Screw Hole & Damper Handle Blade Detail



403M shown; all dimensions are typical.

400 Series Options

Opposed Blade Damper (OBD)

Top notch craftsmanship includes nylon bushings to ensure the aluminum blades stay in place according to the airflow requirements.

Available Throw Patterns:

1-Way, Down

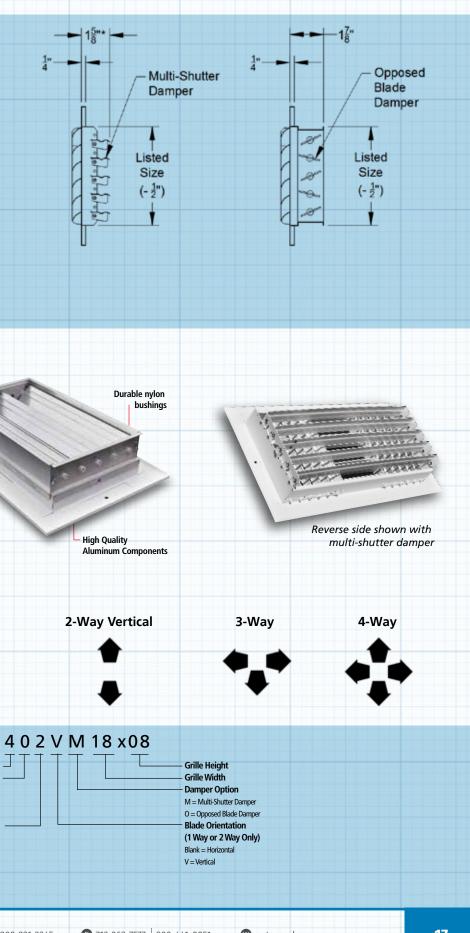
2-Way Horizontal





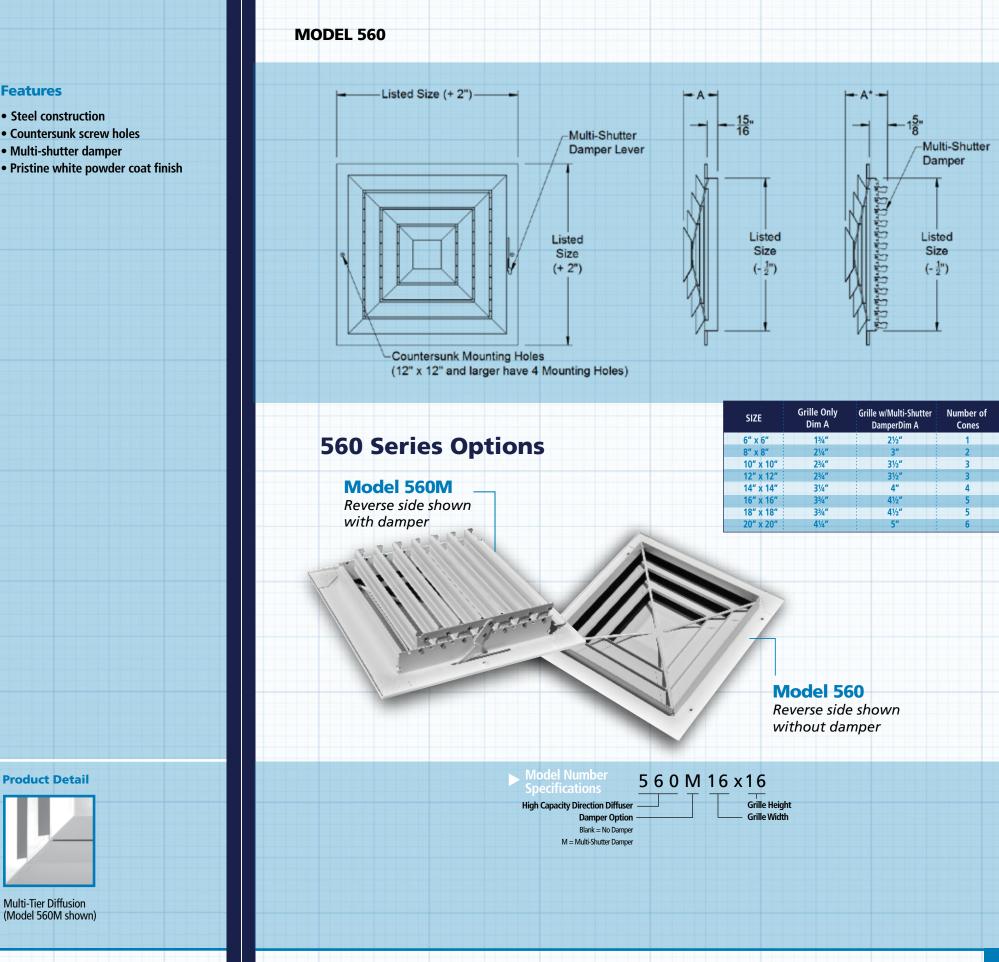
Model Number Specifications Stamped Curved Blade Grille Blade Spacing 0 = 1" 5 = 1/2" 6 = 3/4" Number of Throw Directions 1 = 1 Way

2 = 2 Way 3 = 3 Way 4 = 4 Way



TRUaire Steel High Capacity Square Direction Diffuser

Steel High Capacity Square Direction Diffuser

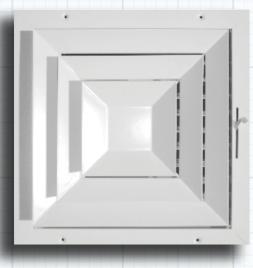


560 Series

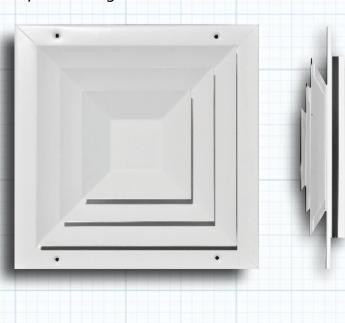
These high capacity diffusers cover a variety of design requirements. Each of these models is available in square sizes only. The blade design is unusually wide specifically for allowing large volumes of air to move through them. The 600 and 700 Series are primarily used for evaporative cooler, or make-up air applications.

Model 560M

Square Ceiling Directional Diffuser



Model 560 - No Damper Square Ceiling Directional Diffuser



Profile view shown without damper

Product Detail



Features

Steel construction

Multi-shutter damper

Multi-Tier Diffusion (Model 560M shown)

TRUaire

	SIZE	Grille Only Dim A	Grille w/Multi-Shutter DamperDim A	Number of Cones
	6" x 6"	13/4″	21/2"	1
-	8" x 8"	21/4"	3"	2
	10" x 10"	23/4"	3½"	3
	12" x 12"	23/4"	31⁄2″	3
	14" x 14"	3¼"	4″	4
	16" x 16"	3¾″	41/2"	5
	18" x 18"	3¾″	41/2"	5
	20" x 20"	/1//"	5"	6

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TRUaire Steel Evaporative Cooler/Make-Up Air Diffuser

Steel Evaporative Cooler/Make-Up Air Diffuser



These high capacity diffusers cover a variety of design requirements. Each of these models is available in square sizes only. The blade design is unusually wide specifically for allowing large volumes of air to move through them. The 600 Series are primarily used for evaporative cooler, or make-up air applications.

Model 600

Evaporative Cooler Make-up Air Diffuser



Blade design allows for maximum air flow

*Available in white or stainless steel finish

Model 600MSS Stainless Steel Evaporative Cooler Make-up Air Diffuser



Stainless Steel **Pristine White Powder Coat Finish**

Product Detail

Features

Steel construction

• Optional stainless steel

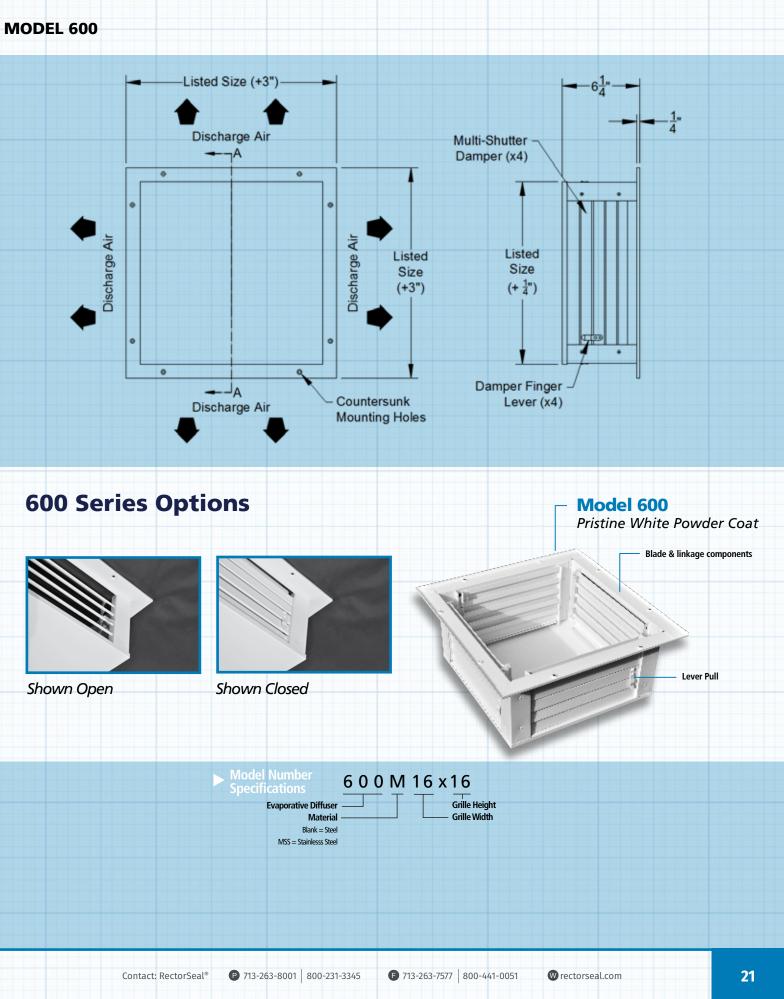
• Multi-shutter damper

Countersunk screw holes

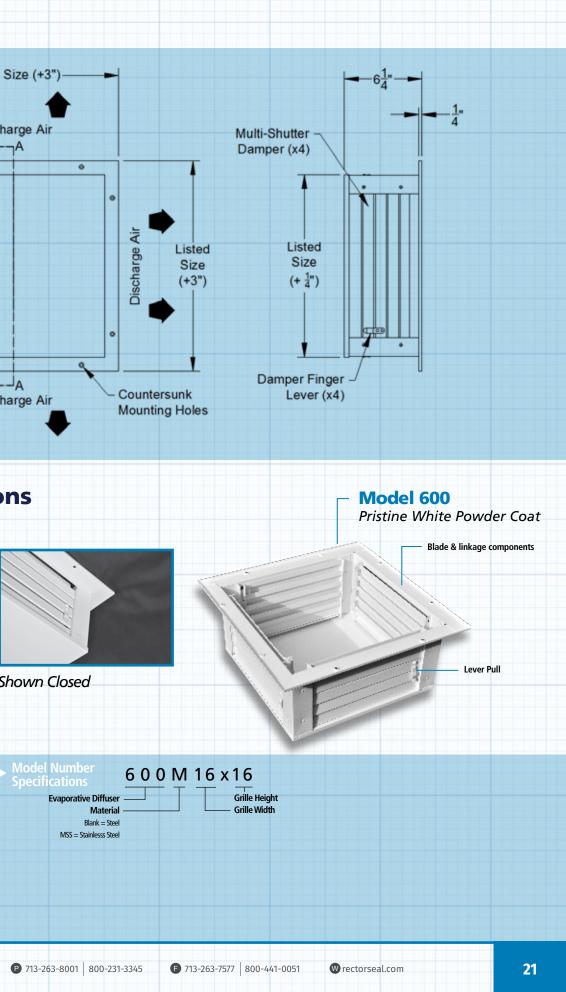
• Pristine white powder coat finish

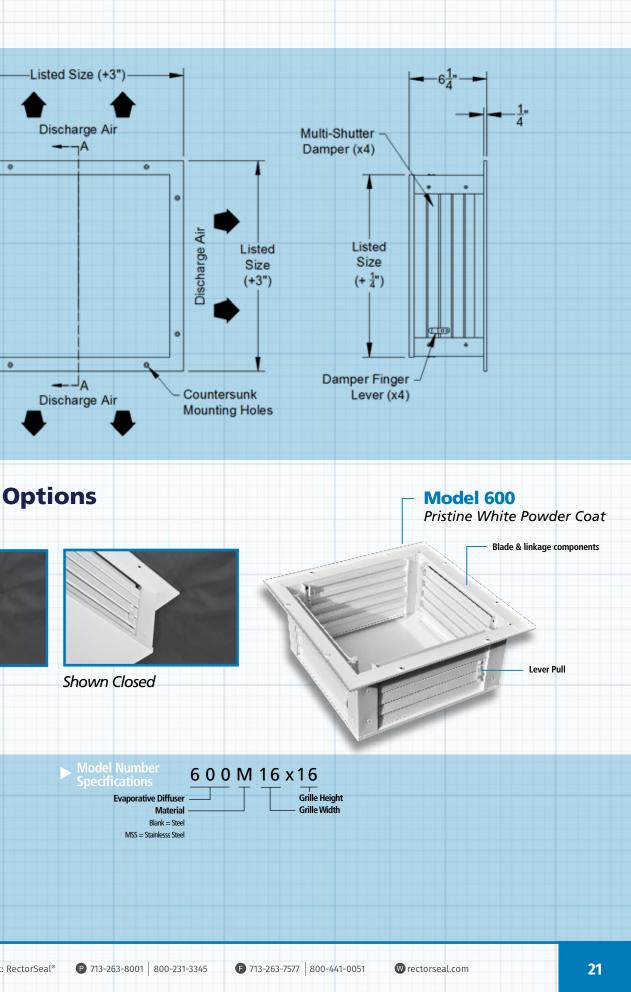


High capacity blade design







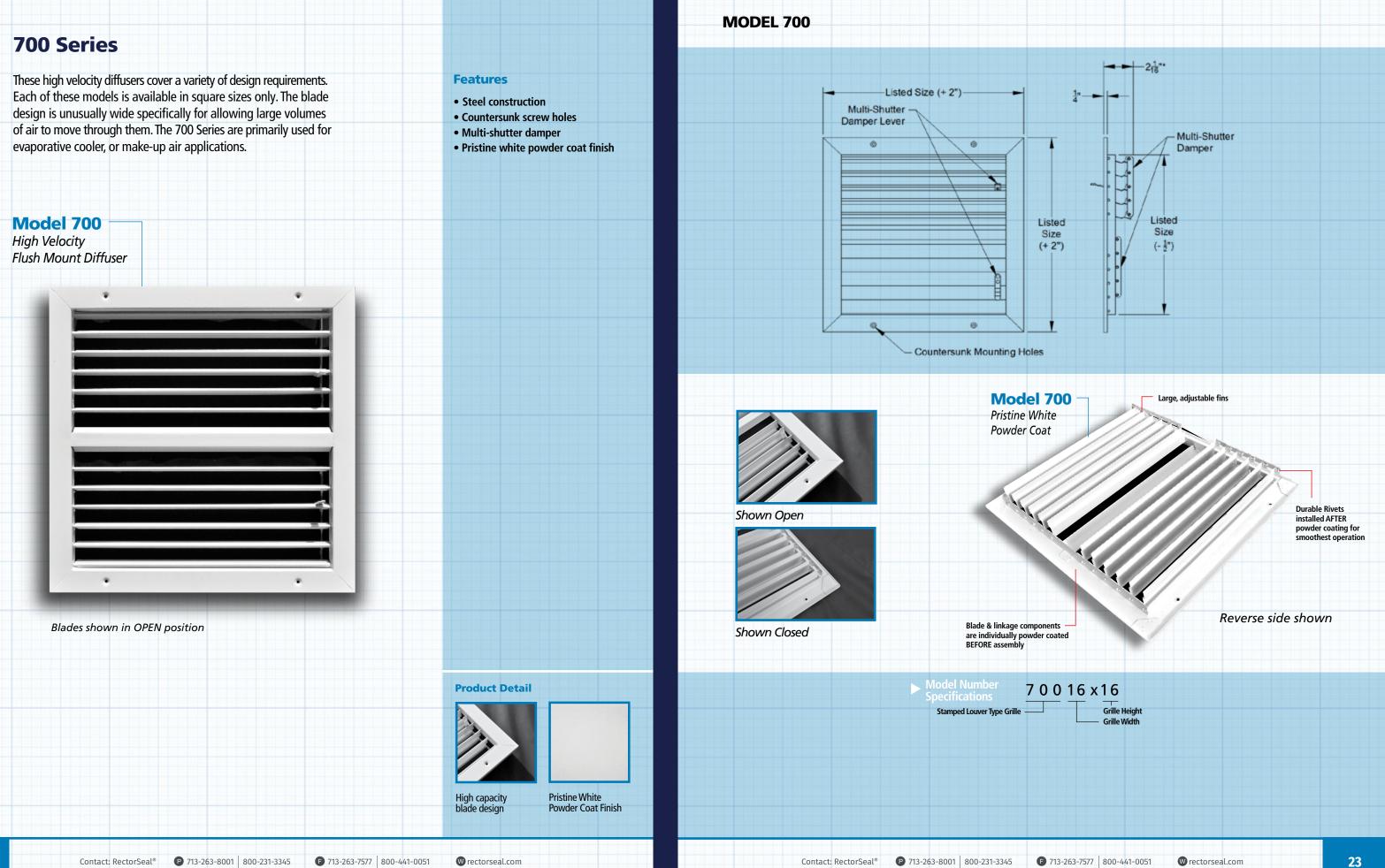


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TRUaire

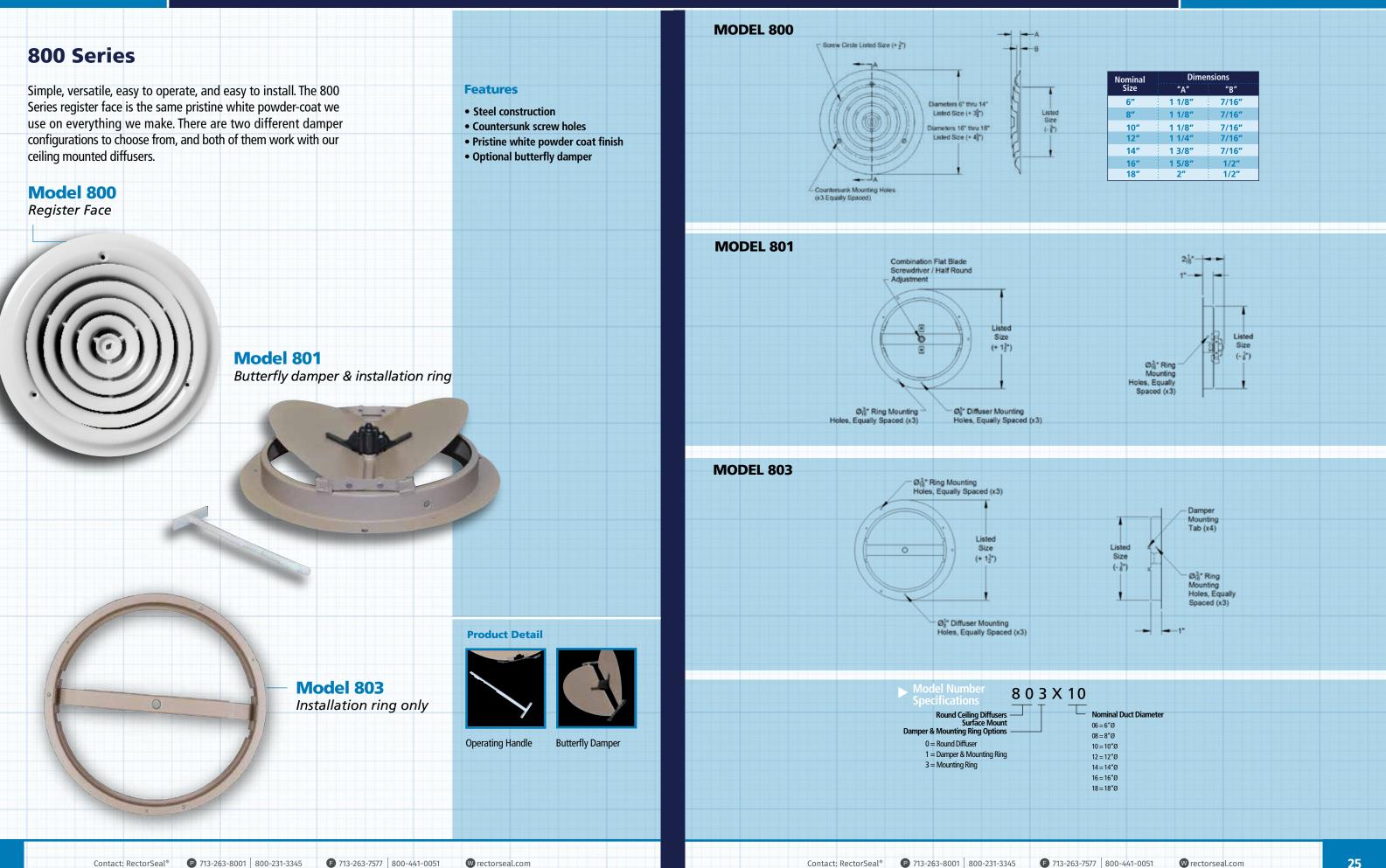
Steel High Velocity Flush Diffuser

Steel High Velocity Flush Diffuser



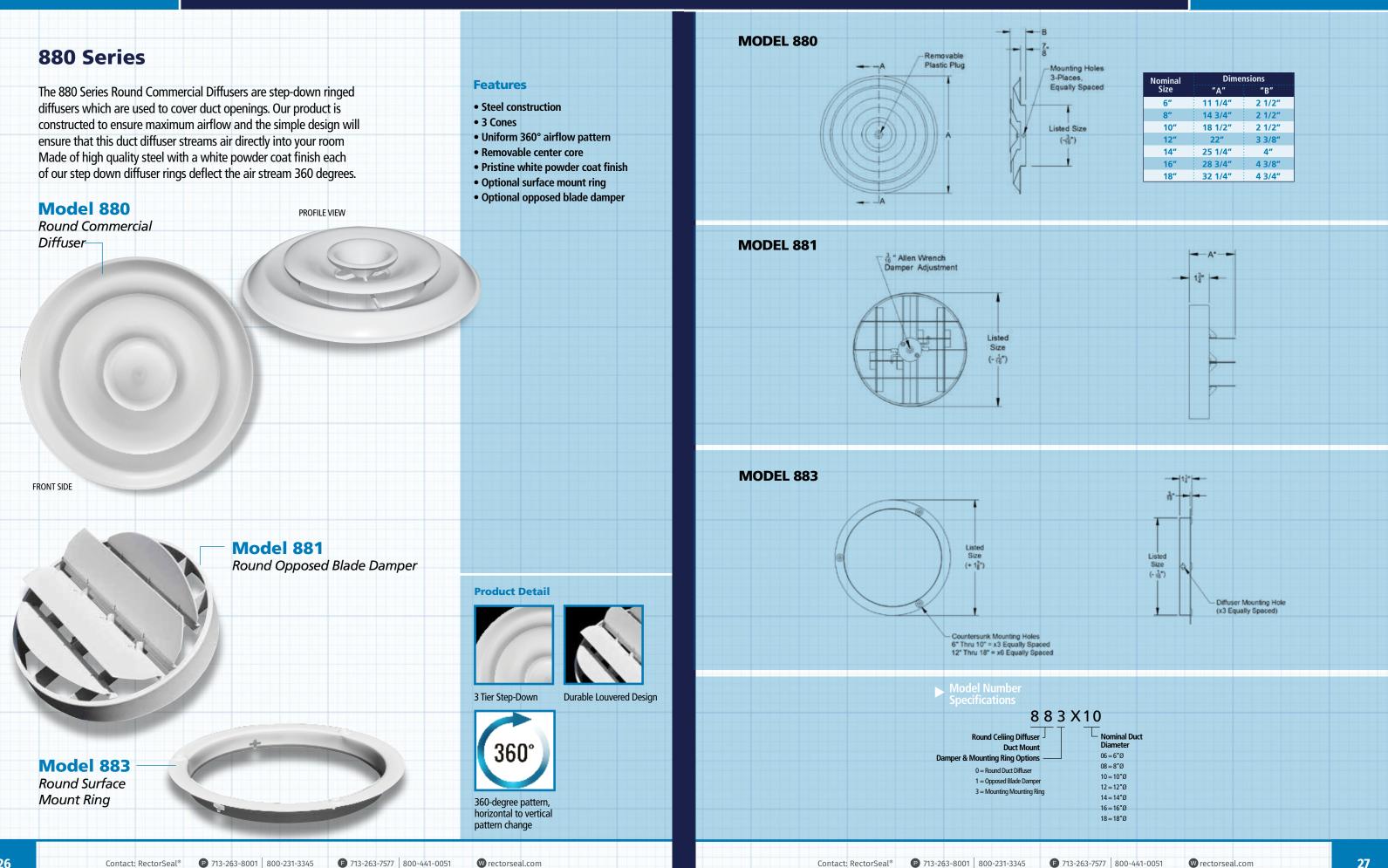
TRUaire **Steel Round Ceiling Diffuser - Surface Mounted**

Steel Round Ceiling Diffuser - Surface Mounted



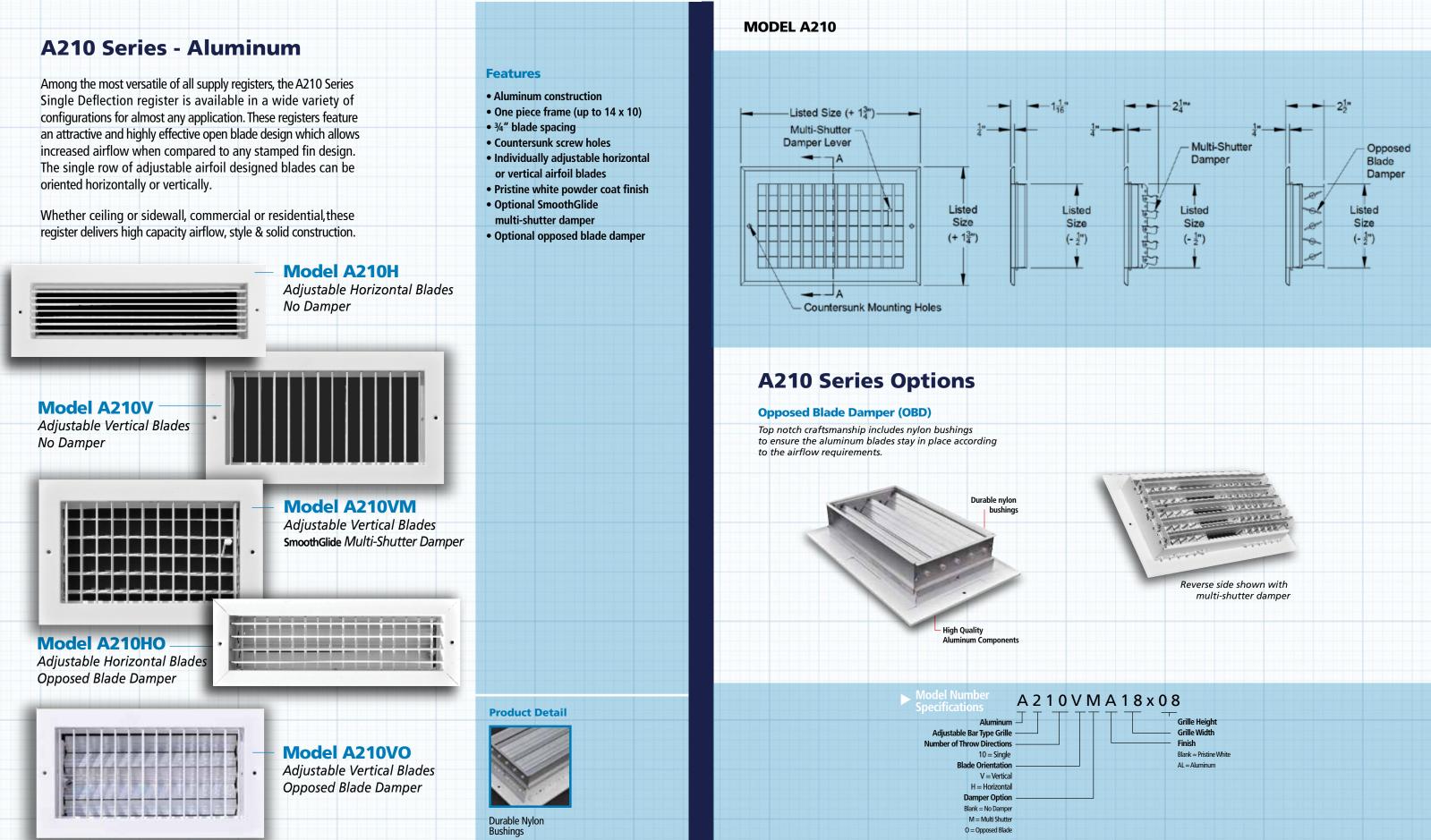
TRUaire **Steel Round Ceiling Diffuser - Duct Mounted**

Steel Round Ceiling Diffuser - Duct Mounted



TRUaire Aluminum Adjustable Single Deflection Register

Aluminum Adjustable Single Deflection Register

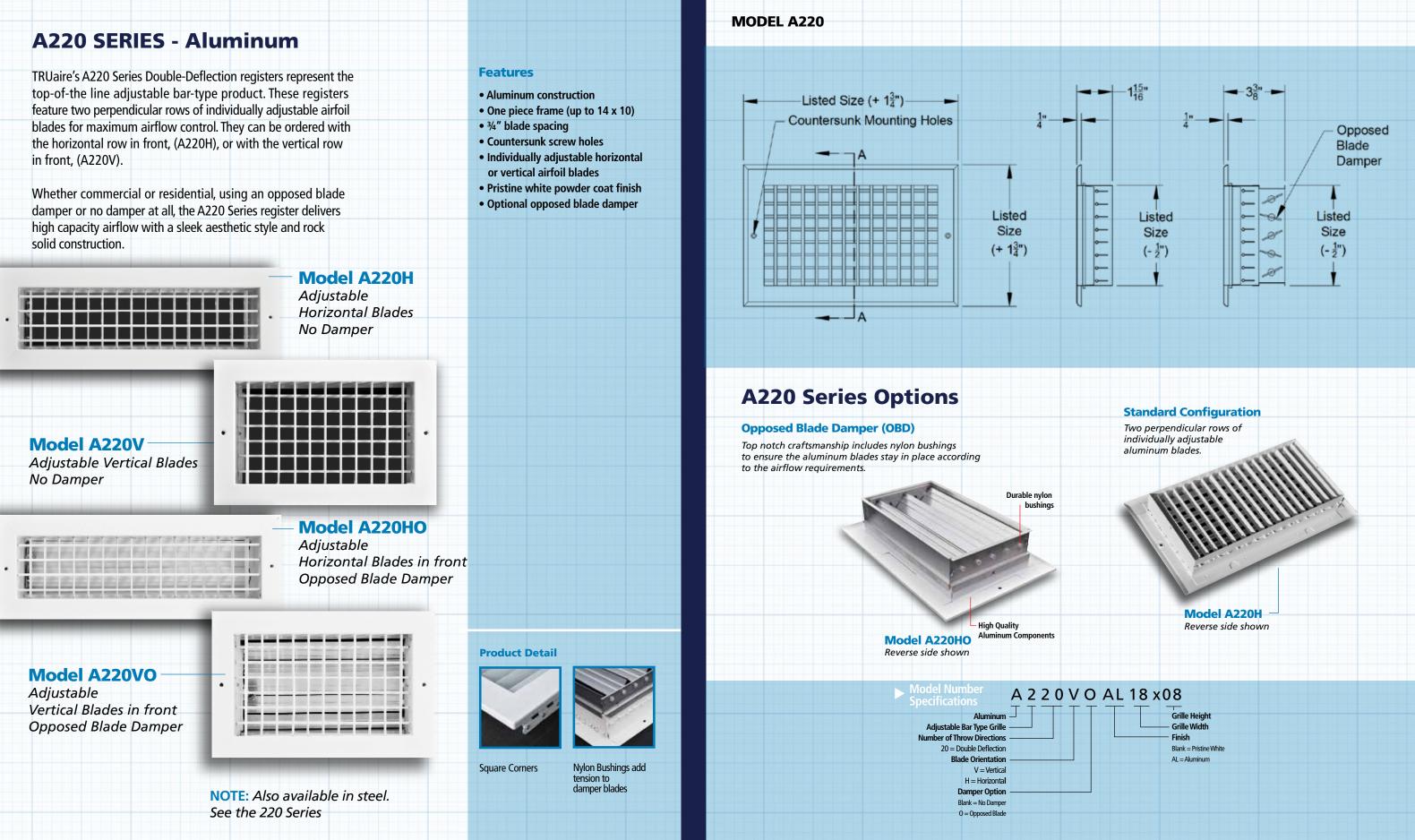


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TRUaire Aluminum Adjustable Double Deflection Register

Aluminum Adjustable Double Deflection Register



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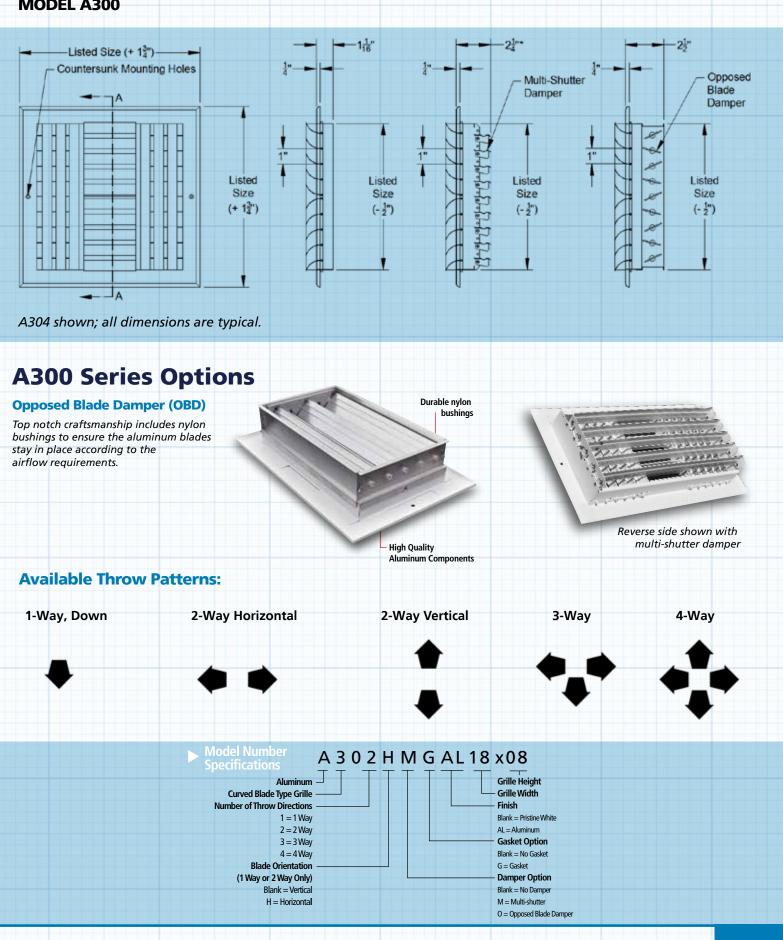
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TRUAIR Aluminum Adjustable Curved Blade Register

Aluminum Adjustable Curved Blade Register

MODEL A300







Model Number	A	1	
Specifications	Т	-	-
Aluminum			
Curved Blade Type Grille			_
Number of Throw Directions		_	
1 = 1 Way			
2 = 2 Way			
3 = 3 Way			
4 = 4 Way			
Blade Orientation			
(1 Way or 2 Way Only)			
Blank = Vertical			
H = Horizontal			

A300 Series - Aluminum

Truaire's A300 series diffusers are the best of the best. Individually adjustable curved blades combined with 5 different face patterns provide the ultimate in air control. These sleek diffusers are made of aluminum so they are light-weight and will not rust. You can even add the extra control of our high-quality opposed blade damper.

Model A301HM

Curved Blade - 1 Way



Model A302HM

Curved Blade - 2 Way Horizontal



Model A302M Curved Blade - 2 Way Vertical



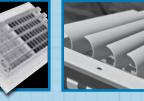
Model A303M Curved Blade - 3 Way



Model A304M Curved Blade - 4 Way







SmoothGlide dampers

Large, adjustable blades

Features

• Aluminum construction

• Countersunk screw holes

• Optional SmoothGlide

multi-shutter damper

• One piece frame (up to 14 x 10)

• Individually adjustable curved blades

• Pristine white powder coat finish

• Optional opposed blade damper

TRUAIR

Aluminum Stamped Curved Blade Register

Features

• Aluminum construction

Curved blade face

Countersunk screw holes

• Pristine powder coat finish

• SmoothGlide multi-shutter damper

Aluminum Stamped Curved Blade Register

A400 SERIES

TRUaire's A400 series is a stamped aluminum register at heart but with a big difference. Unlike the 100 series stamped steel register, the blades on the face of the A400 series are stamped in a curve. This configuration provides a classy look, and a more even air pattern, all with the cost benefit of stamped steel.

Model A401M

Stamped Curved Blade 1 Way Horizontal

			x
•			•
	_		

Model A402M

Stamped Curved Blade 2 Way Horizontal

• {	

Model A402VM

Stamped Curved Blade 2 Way Vertical



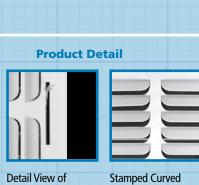
Model A403M

Stamped Curved Blade - 3 Way

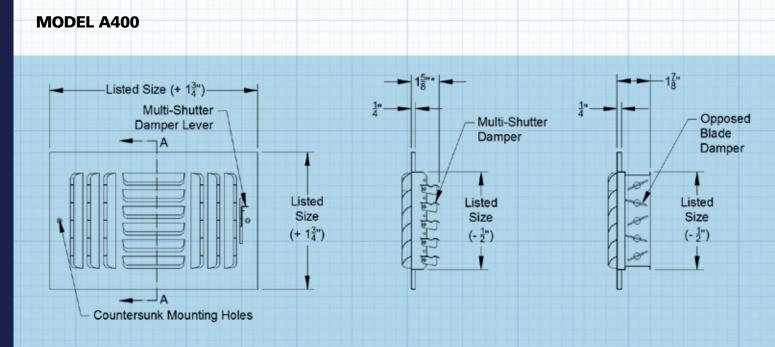


Model A404M

Curved Blade - 4 Way



Blade Detail Damper Latch



403M Shown; all dimensions are typical for all 400/450/460 series

A400 Series Options

Opposed Blade Damper (OBD)

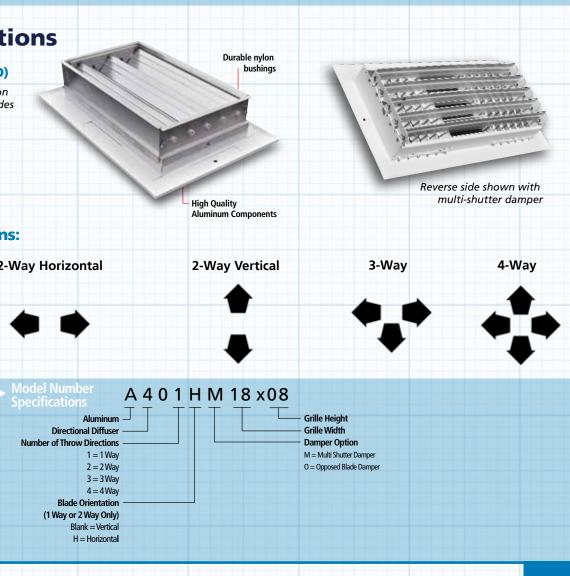
Top notch craftsmanship includes nylon bushings to ensure the aluminum blades stay in place according to the airflow requirements.

Available Throw Patterns:

1-Way, Down

2-Way Horizontal



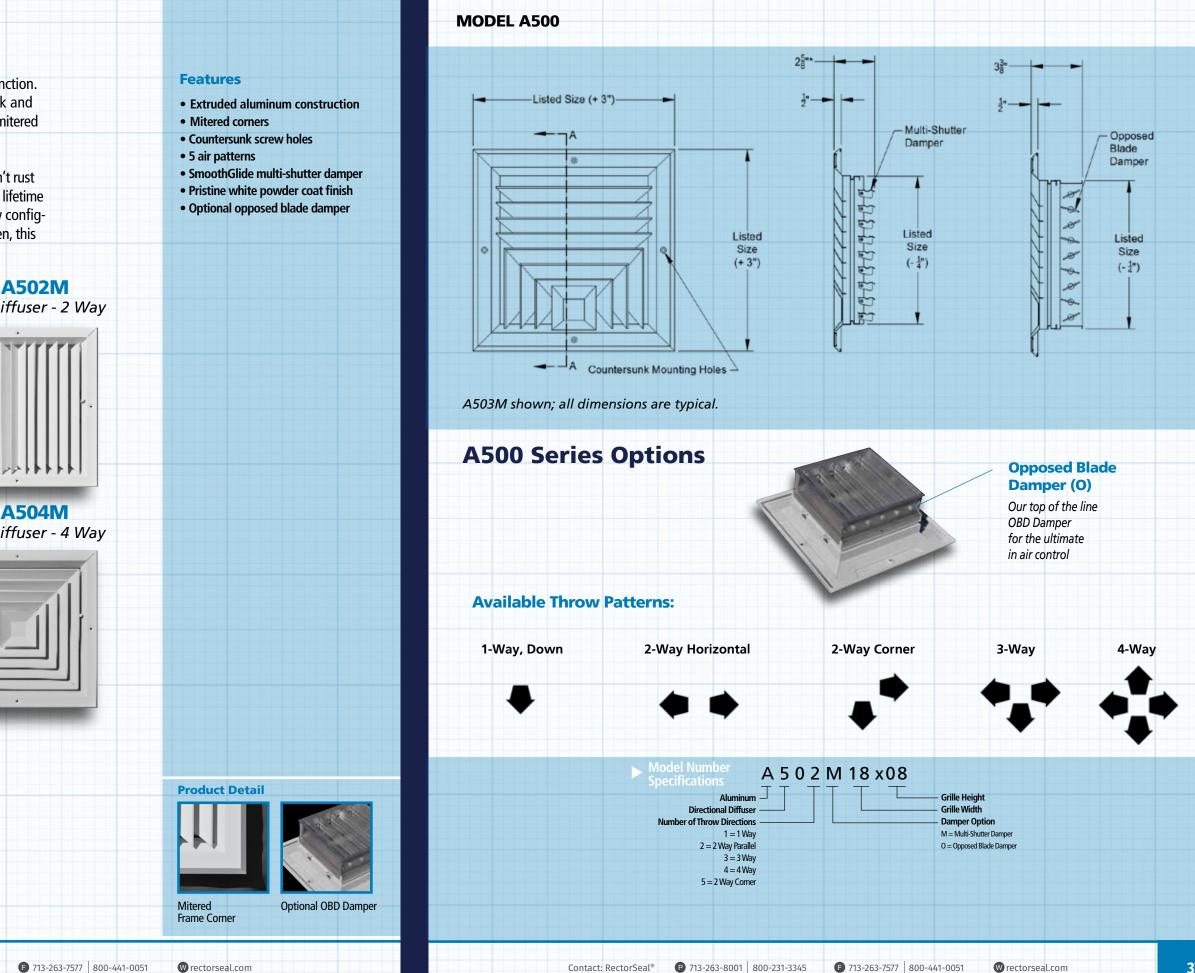


cation	specific	
Directio		
of Throv	Number	
Blade		
Way or 2	(1)	

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TRUaire Aluminum Direction Diffuser Surface Mounted

Aluminum Direction Diffuser Surface Mounted



A500 Series - Aluminum

The A500 Series represents a great blend of form and function. The extruded aluminum blade and frame design is sleek and finished with our pristine white powder-coat process. The mitered corners are clean to the point of barely a notice.

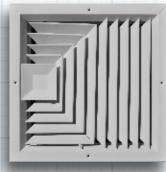
At the same time, the durability of extruded aluminum won't rust and the sturdy frame and blade design come together for a lifetime of use. The A500 Series is available in a variety of airflow configurations and two different damper designs. Altogether then, this diffuser is as flexible as it is attractive.

Model A501M

Ceiling Diffuser - 1 Way



Model A503M Ceiling Diffuser - 3 Way



Model A505M Ceiling Diffuser - 2 Way Corner

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Model A502M

Ceiling Diffuser - 2 Way

Model A504M Ceiling Diffuser - 4 Way



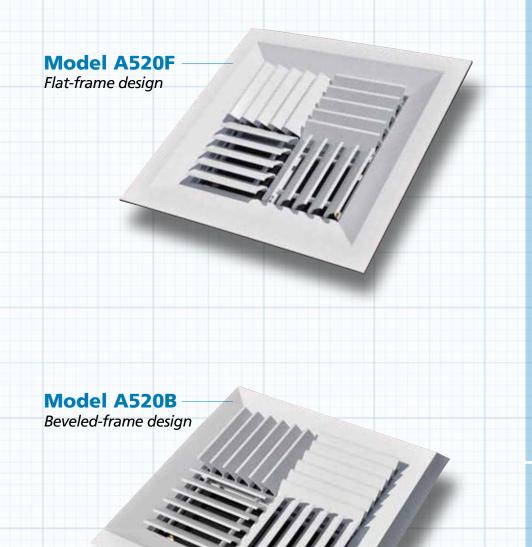
Aluminum Modular Core Diffuser

Aluminum Modular Core Diffuser

A520 Series

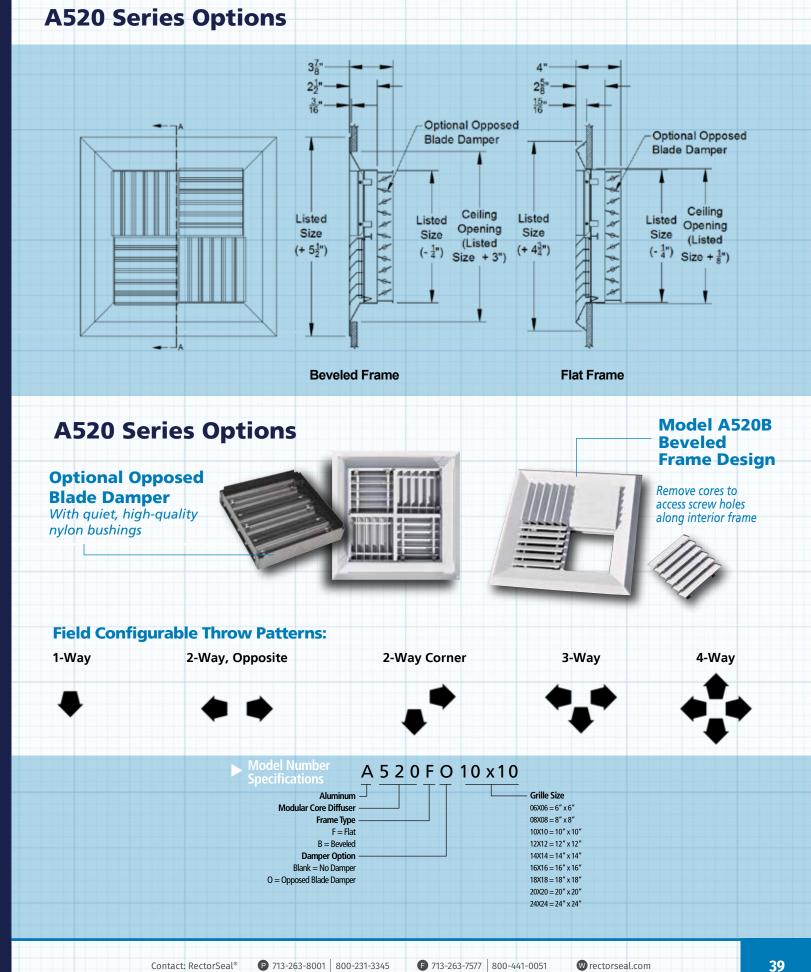
These modular core products are manufactured in a surface mount design, bringing total versatility to any drywall or sheetrock ceiling installation. Made with the highest quality extruded aluminum, the removable "cores" can be arranged in one, two, three, four, and two-way corner throw configurations.

TruAire proudly offers two architecturally different frame styles; featuring either flat-frame or bevel-frame designs and an optional high-quality aluminum opposed blade damper system.



Features

- Extruded aluminum construction
- Beveled or flat frame options
- Field configurable throw patterns; one, two, three or four way
- Pristine white powder coat finish
- Optional opposed blade damper



Product Detail



Beveled Frame Design Flat Frame Design

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TRUaire Aluminum Direction Diffuser Surface Mounted

Aluminum Direction Diffuser Surface Mounted



The Directional Diffusers made for surface mount installations represent an attractive alternative to other ceiling diffuser options. These diffusers are manufactured exclusively in highest quality extruded aluminum material, with removable cores and feature a sleek low profile blade design that comes in a Flatframe or Beveled-frame style.

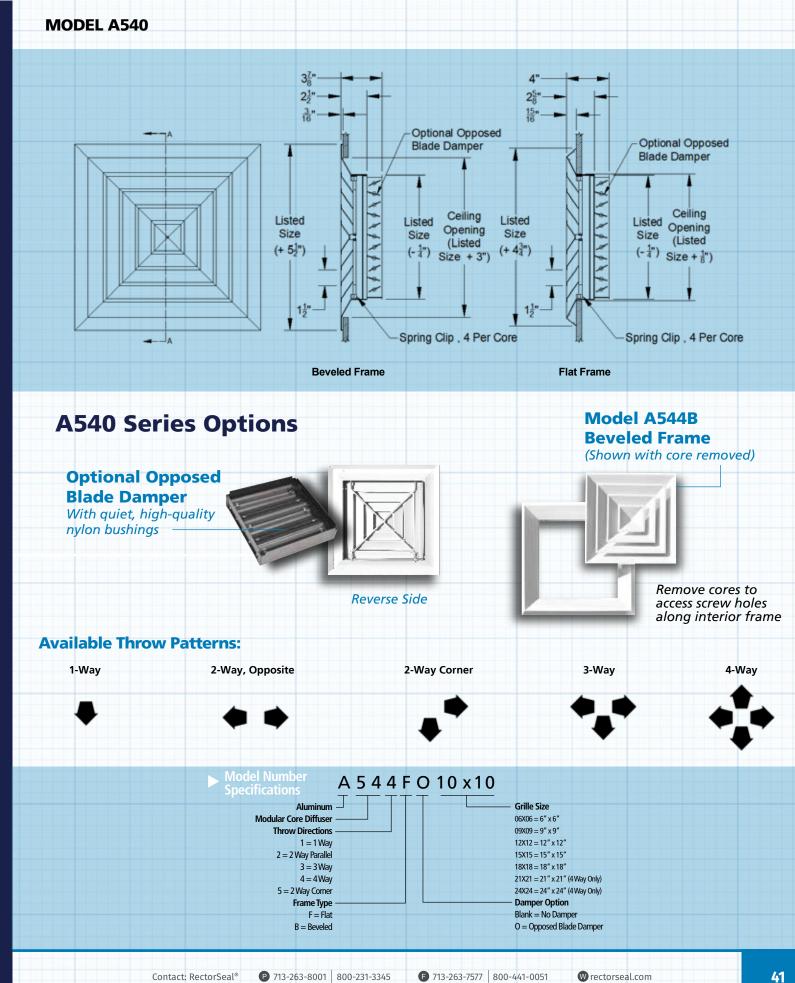
This is a versatile, attractive series for office installations with drywall/sheetrock ceilings instead of a T-Bar design. Each is available with optional aluminum opposed blade dampers and feature five airflow patterns.

Model A544F Flat-frame design

Model A544B Beveled-frame design

Features

- Extruded aluminum construction
- Beveled or flat frame options
- 5 air throw patterns
- Removable core
- Pristine white powder coat finish
- Optional opposed blade damper



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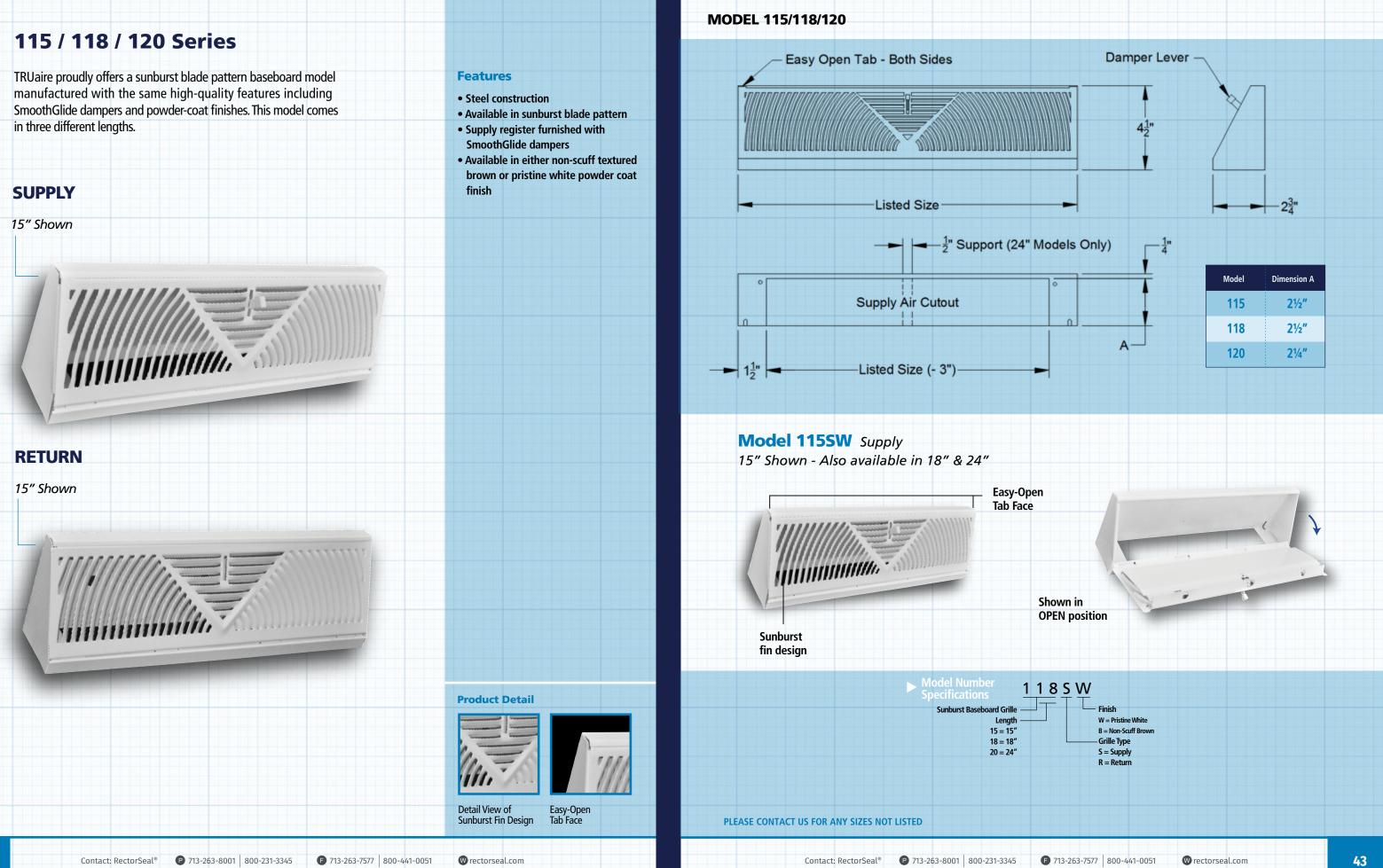
Product Detail

Beveled Frame Design Flat Frame Design

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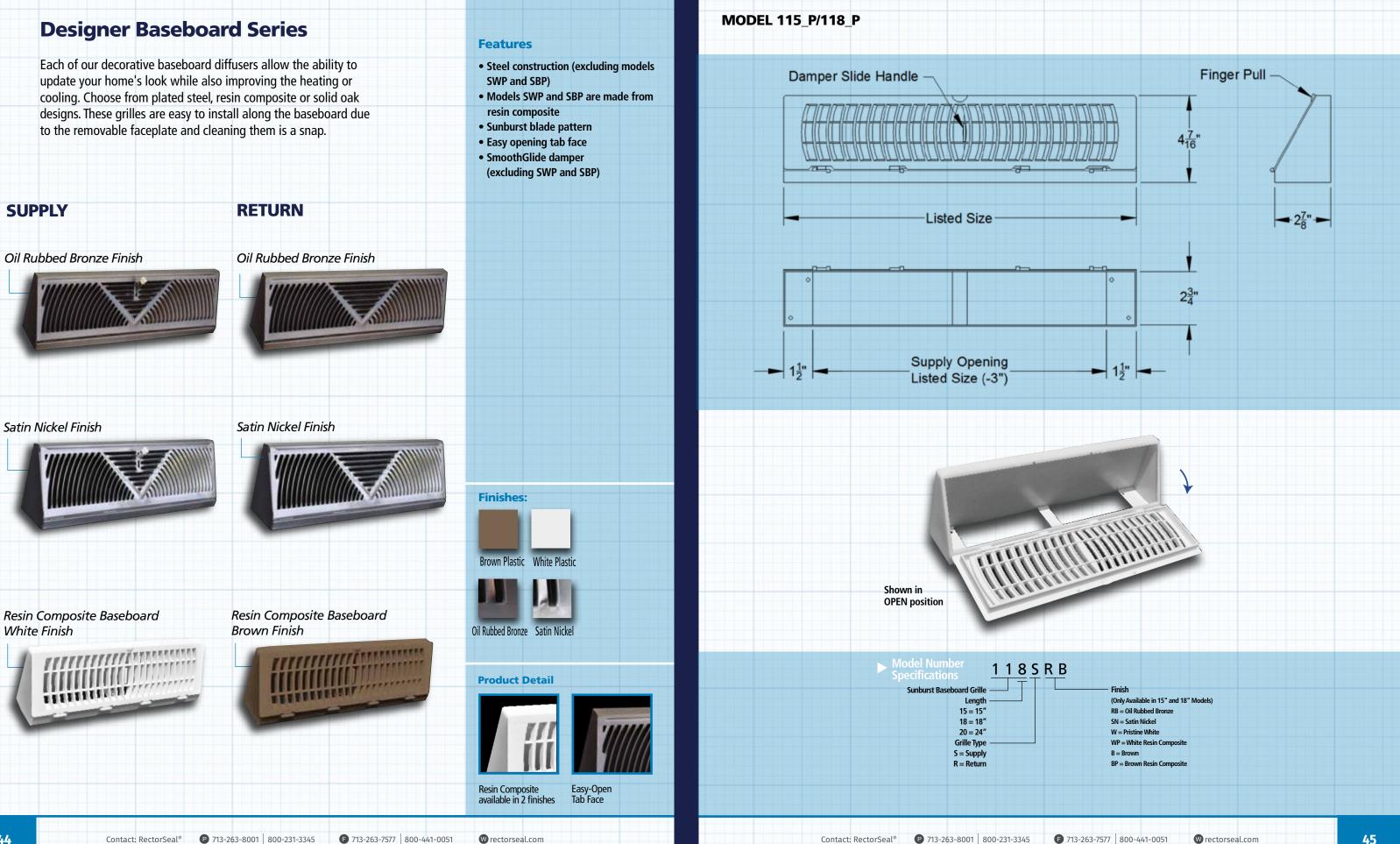
Steel Baseboard Sunburst Grille/Register

Steel Baseboard Sunburst Grille/Register



TRUaire Steel & Composite Designer Baseboard Registers

Steel & Composite Designer Baseboard Registers



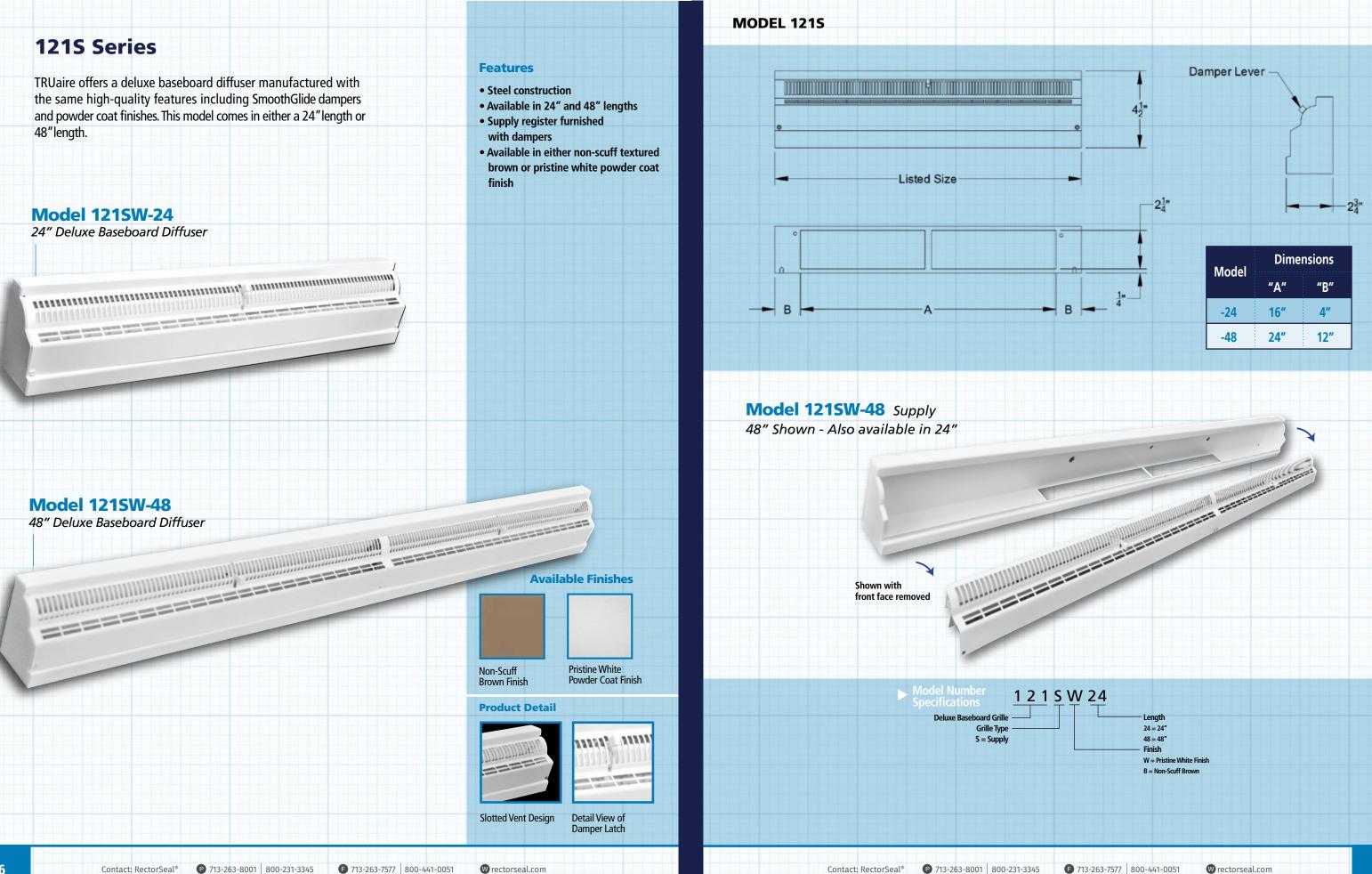
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<u>3 S R B</u>	
	——— Finish
	(Only Available in 15" and 18" Models)
	RB = Oil Rubbed Bronze
	SN = Satin Nickel
	W = Pristine White
	WP = White Resin Composite
	B = Brown
	BP = Brown Resin Composite

TRUaire

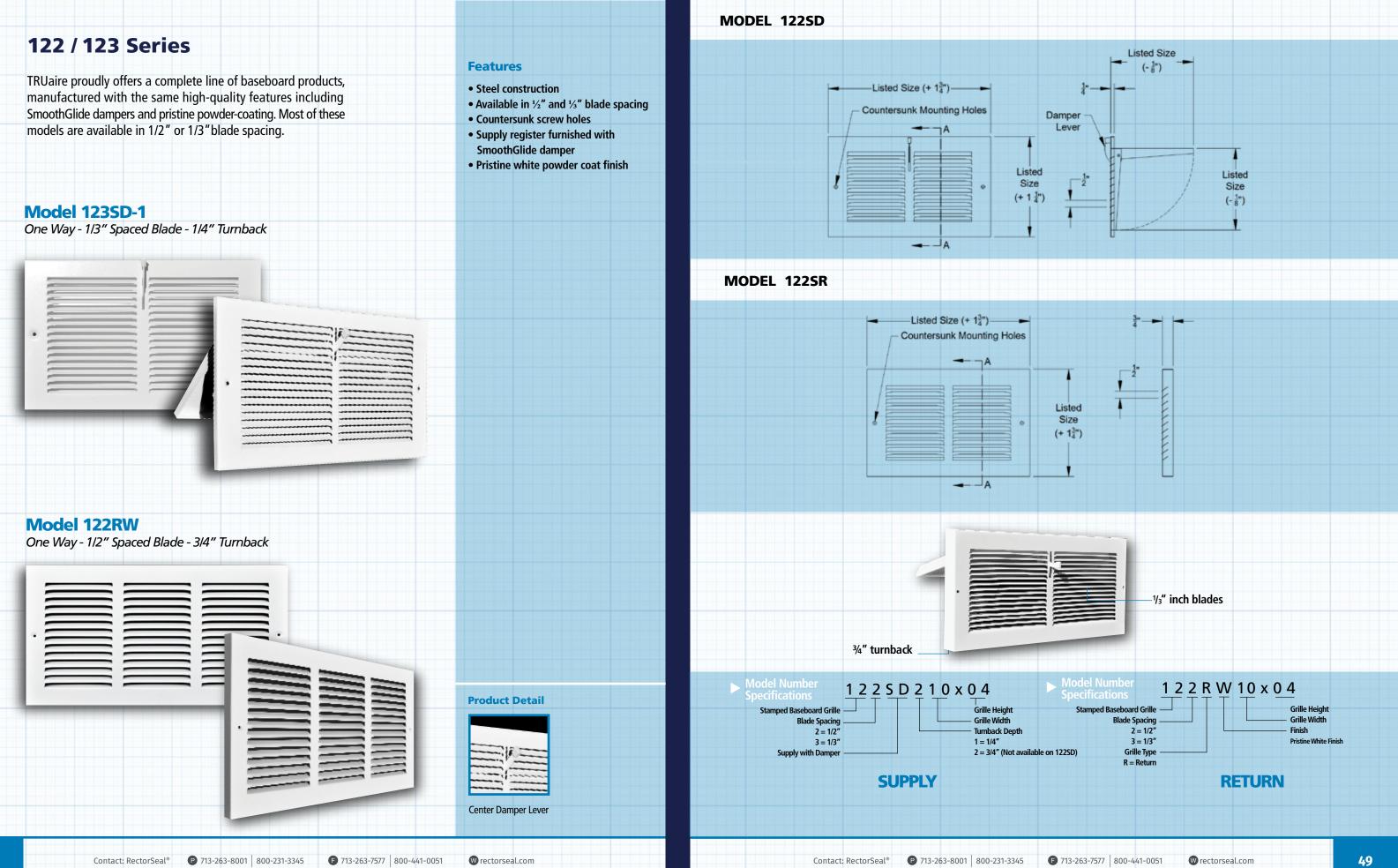
Steel Deluxe Baseboard Register

Steel Deluxe Baseboard Register



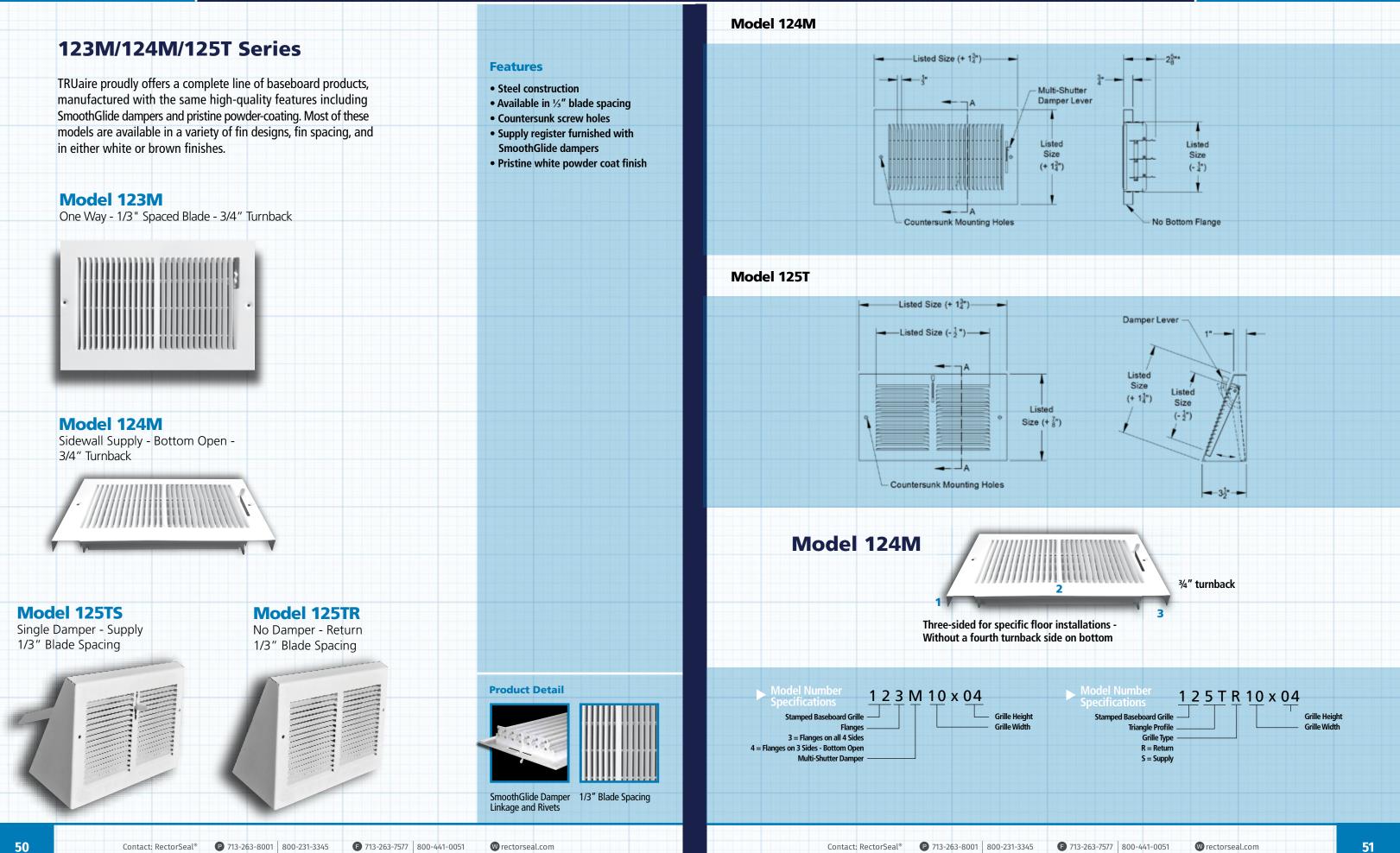
Steel Baseboard Grille ¹/₄" & ³/₄" Turn Back

Steel Baseboard Grille ¹/₄" & ³/₄" Turn Back



1/3" Spaced Blade Baseboard Registers

1/3" Spaced Blade Baseboard Registers

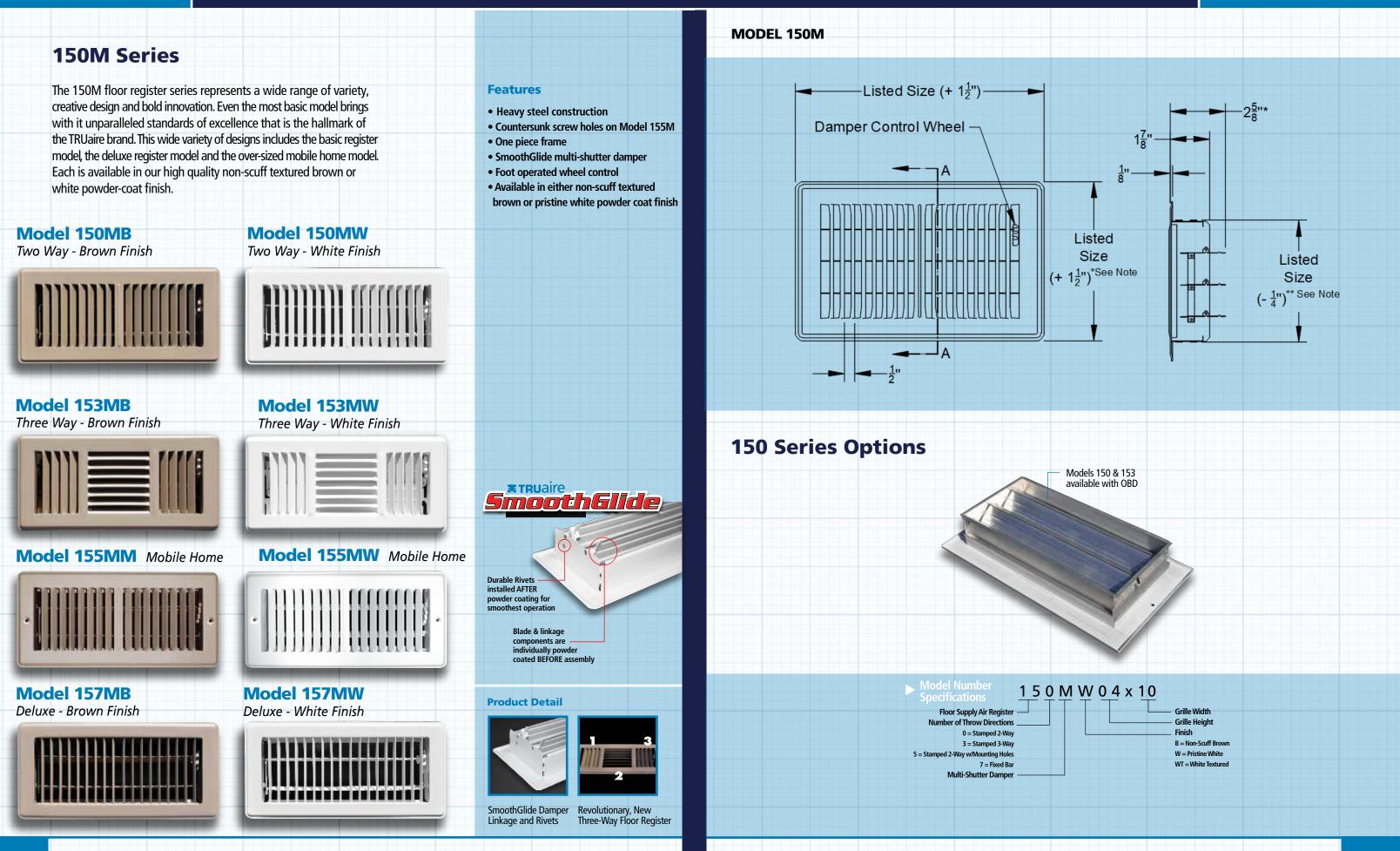


50

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Steel Floor Registers

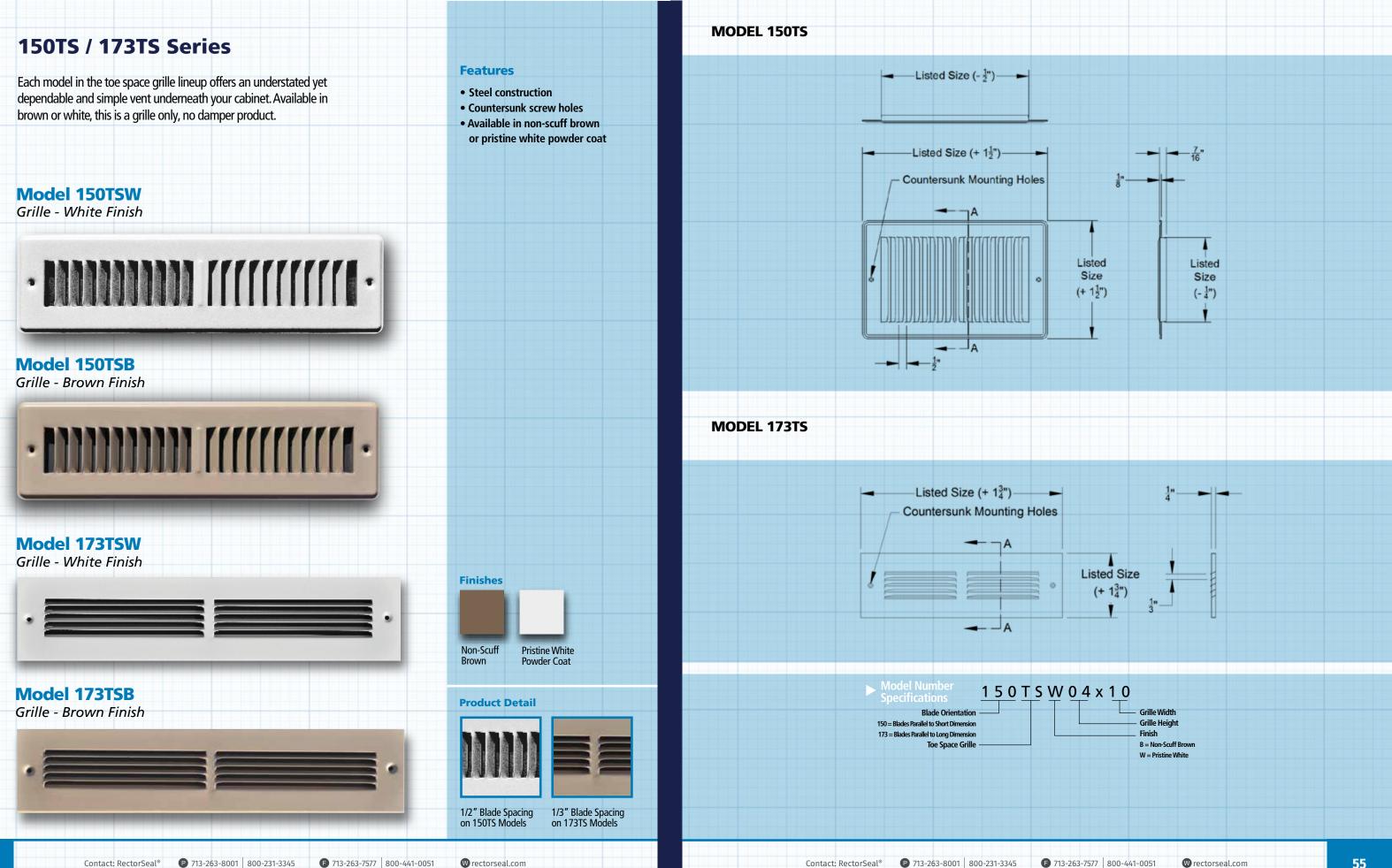
Steel Floor Registers



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Steel Heavy Duty Toe Space & Floor Grilles

Steel Heavy Duty Toe Space & Floor Grilles



TRUaire

Steel Heavy Duty Floor Grille/Register

Features

Steel construction

Aluminum opposed blade damper

• Average over 75% open free are

• Non-scuff brown powder coat finish

Steel Heavy Duty Floor Grille/Register

154 Series

These two different floor application products round out the TRUaire floor grille offering, in two very different ways. The 154 Series is perfect when the application calls for extra strength and rigidity in the floor grille. Generally used as a return air product, several sizes are available with an aluminum opposed blade damper.

Model 154-0

Supply register with OBD damper



Model 154R Return grille

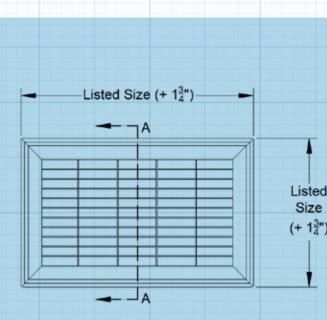


Finishes Non-Scuff Brown **Product Detail**



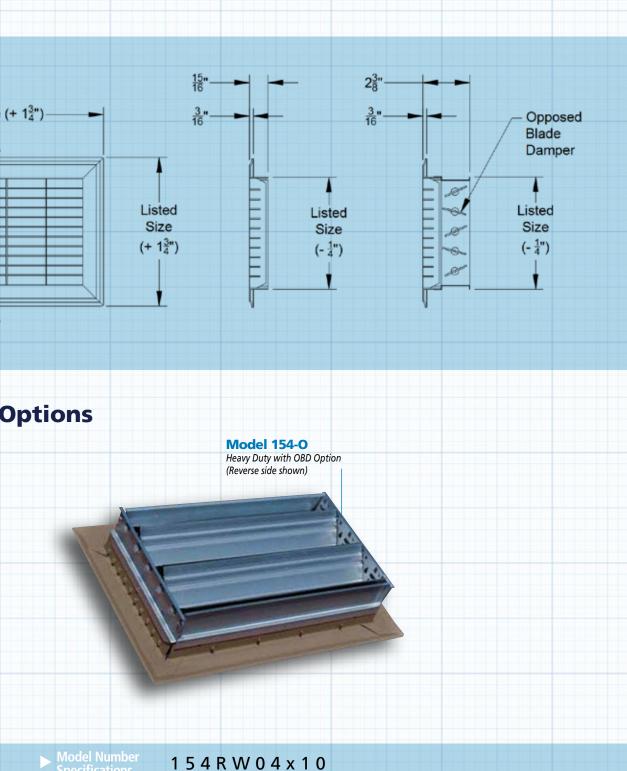
Reinforced for extra strength & durabilty

Detail view of durable bushings on OBD



MODEL 154

154 Series Options



Heavy Duty Floor Grille Typ O = Supply with Opposed Blade Damper R = Return (No Damper)

56

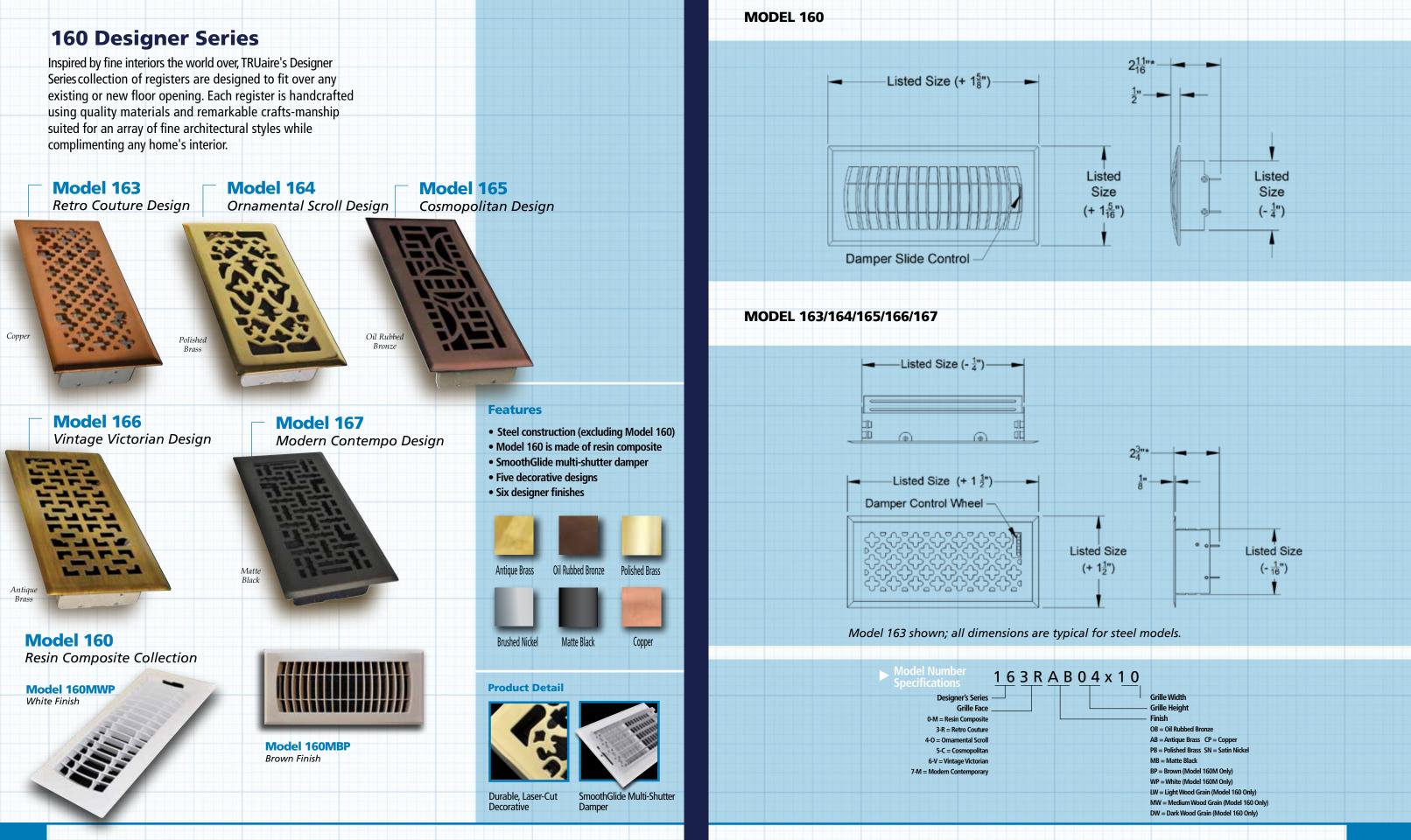
W rectorseal.com

TRUaire

Grille Width **Grille Height** Finish B = Non-Scuff Brown W = Pristine White

Steel & Resin Decorative Floor Registers

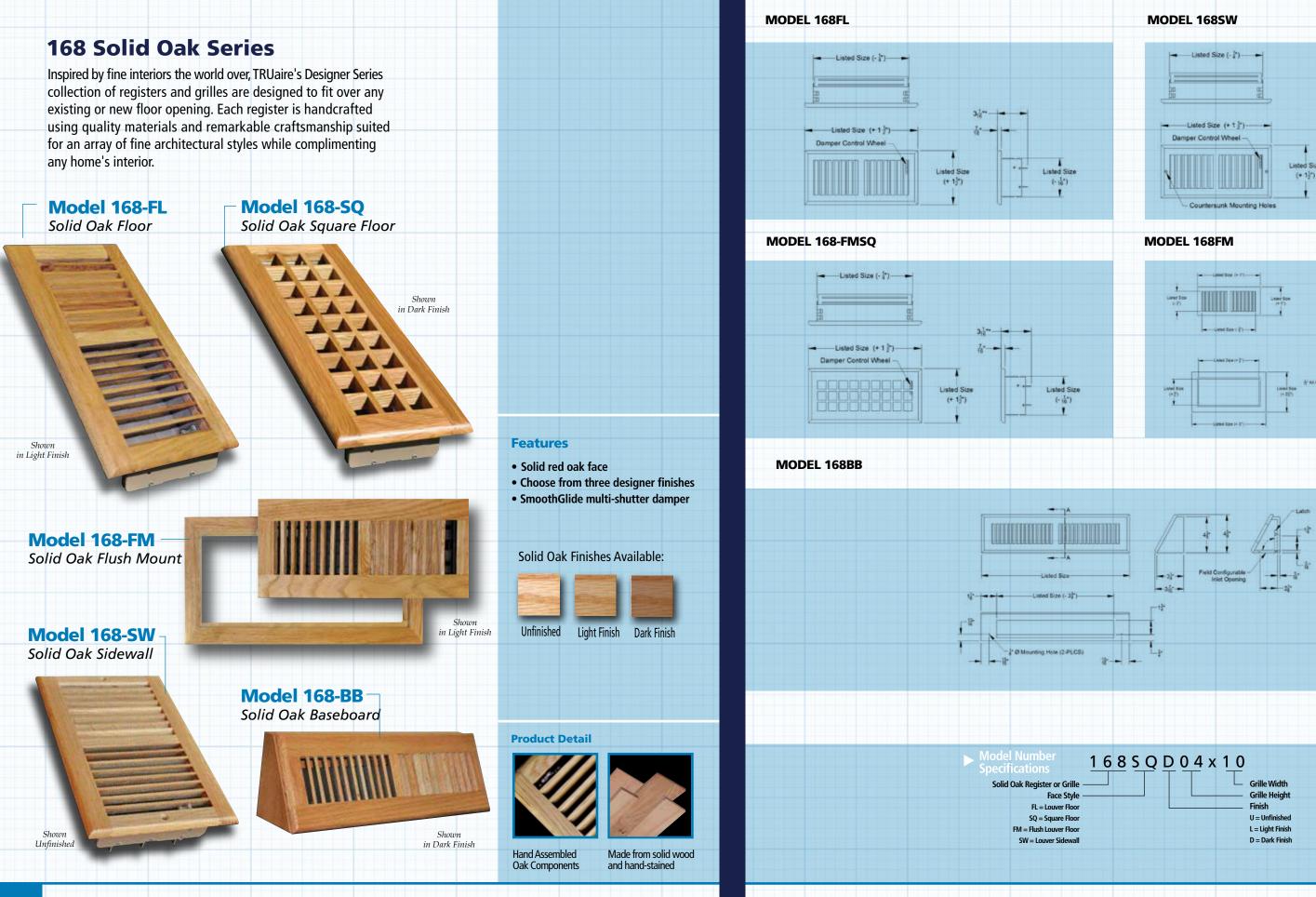
Steel & Resin Decorative Floor Registers



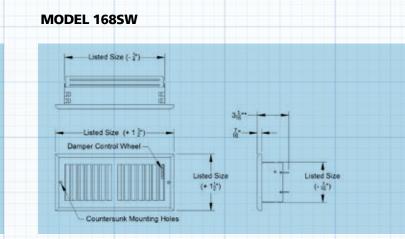
<u>R A B 0 4</u> x		
	Grille Width	
	———— Grille Height	
	— Finish	
	OB = Oil Rubbed Bronze	
	AB = Antique Brass CP = Copper	
	PB = Polished Brass SN = Satin Nickel	
	MB = Matte Black	
	BP = Brown (Model 160M Only)	
	WP = White (Model 160M Only)	
	LW = Light Wood Grain (Model 160 Only)	
	MW = Medium Wood Grain (Model 160 Only)	
	DW = Dark Wood Grain (Model 160 Only)	

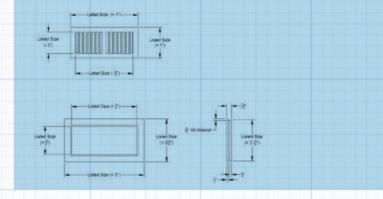
Solid Oak Grilles & Registers

Solid Oak Grilles & Registers



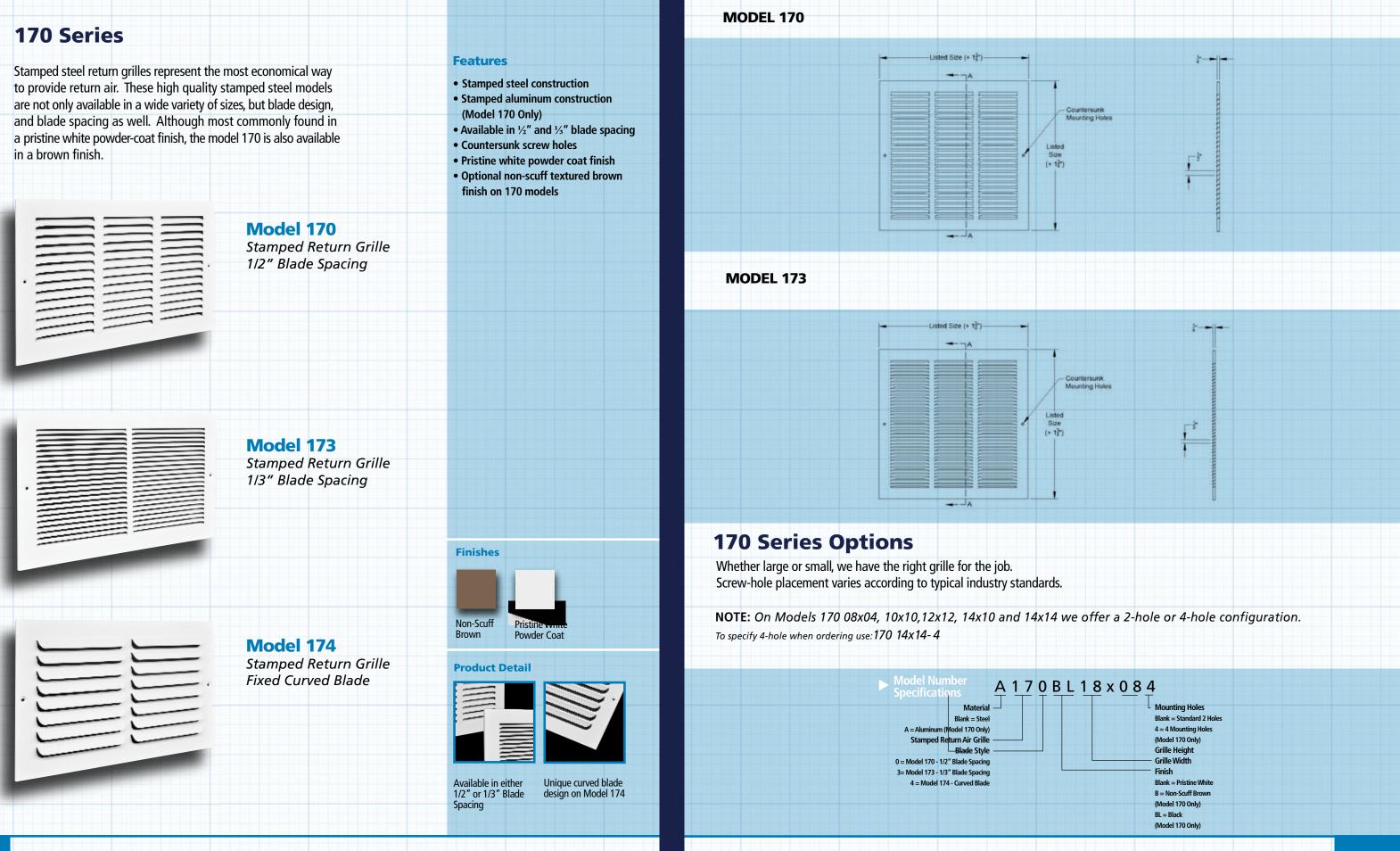
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Steel Stamped Return Grilles

Steel Stamped Return Grilles

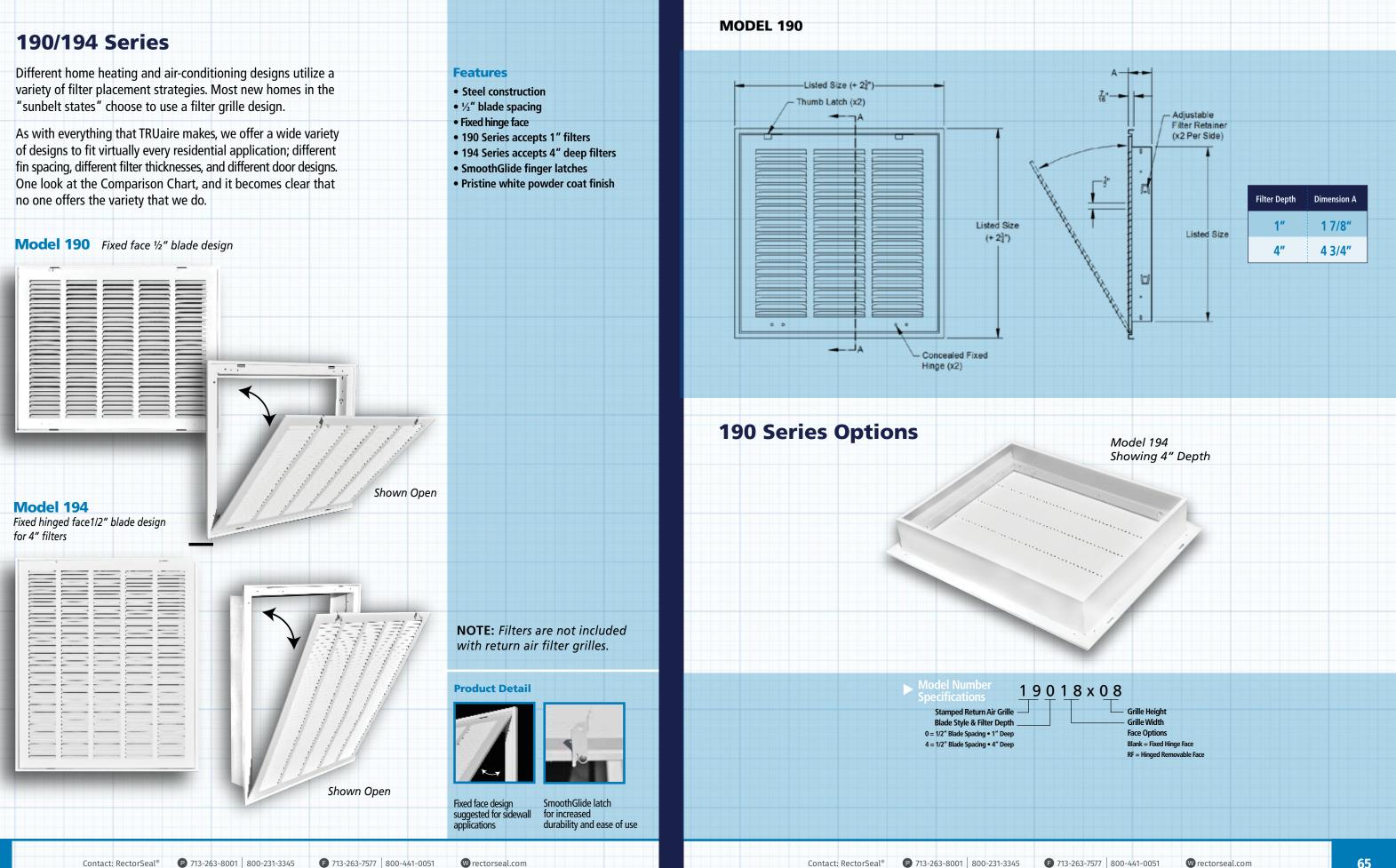


Contact: RectorSeal[®] P 713-263-8001 800-231-3345

F 713-263-7577 800-441-0051

TRUAIRE Steel Stamped Louver Filter Grille - Fixed Hinge

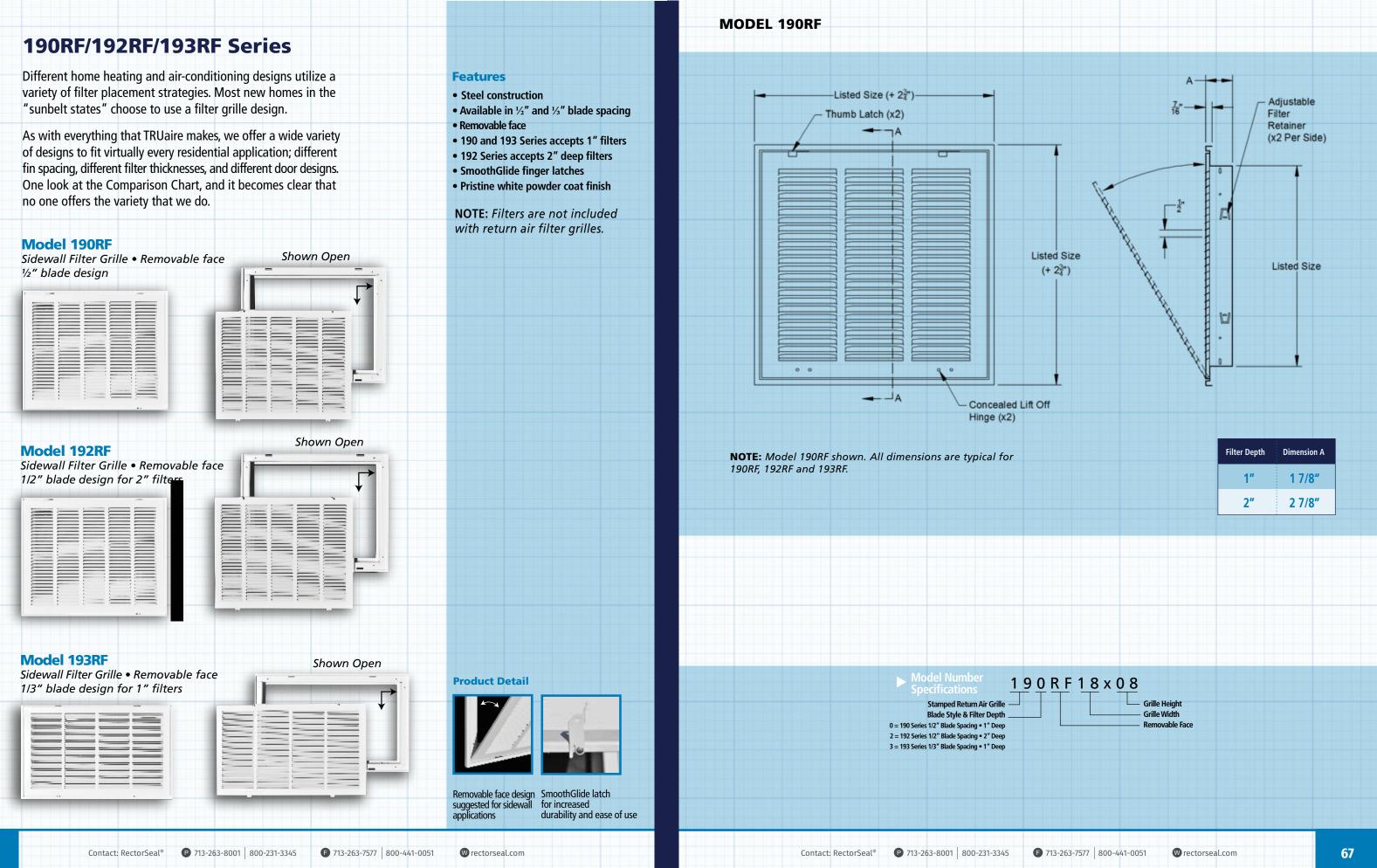
Steel Stamped Louver Filter Grille - Fixed Hinge



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TRUaire Steel Stamped Louver Filter Grille Removable Face

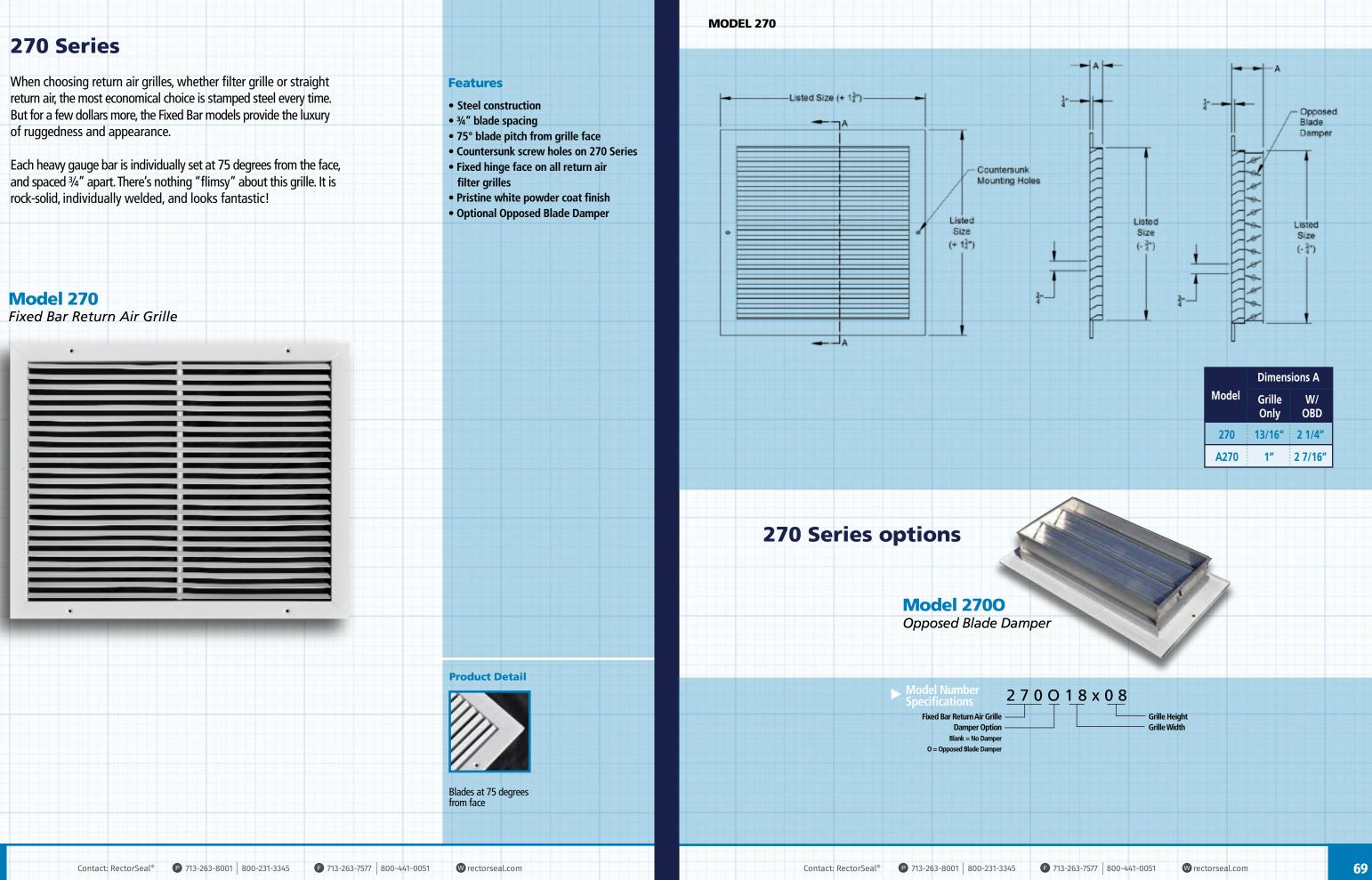
Steel Stamped Louver Filter Grille Removable Face



TRUaire

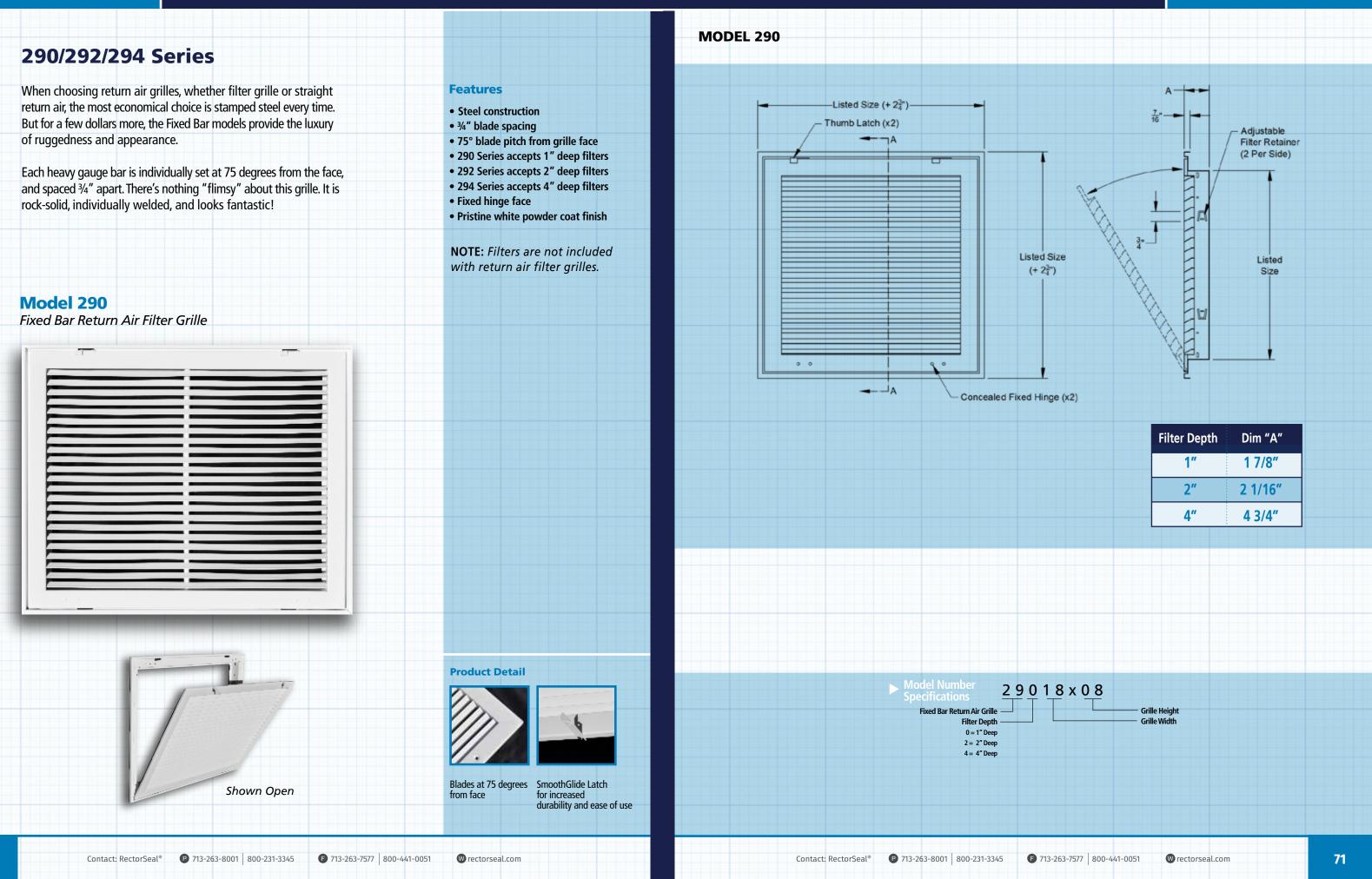
Steel Fixed Bar Grille

Steel Fixed Bar Grille



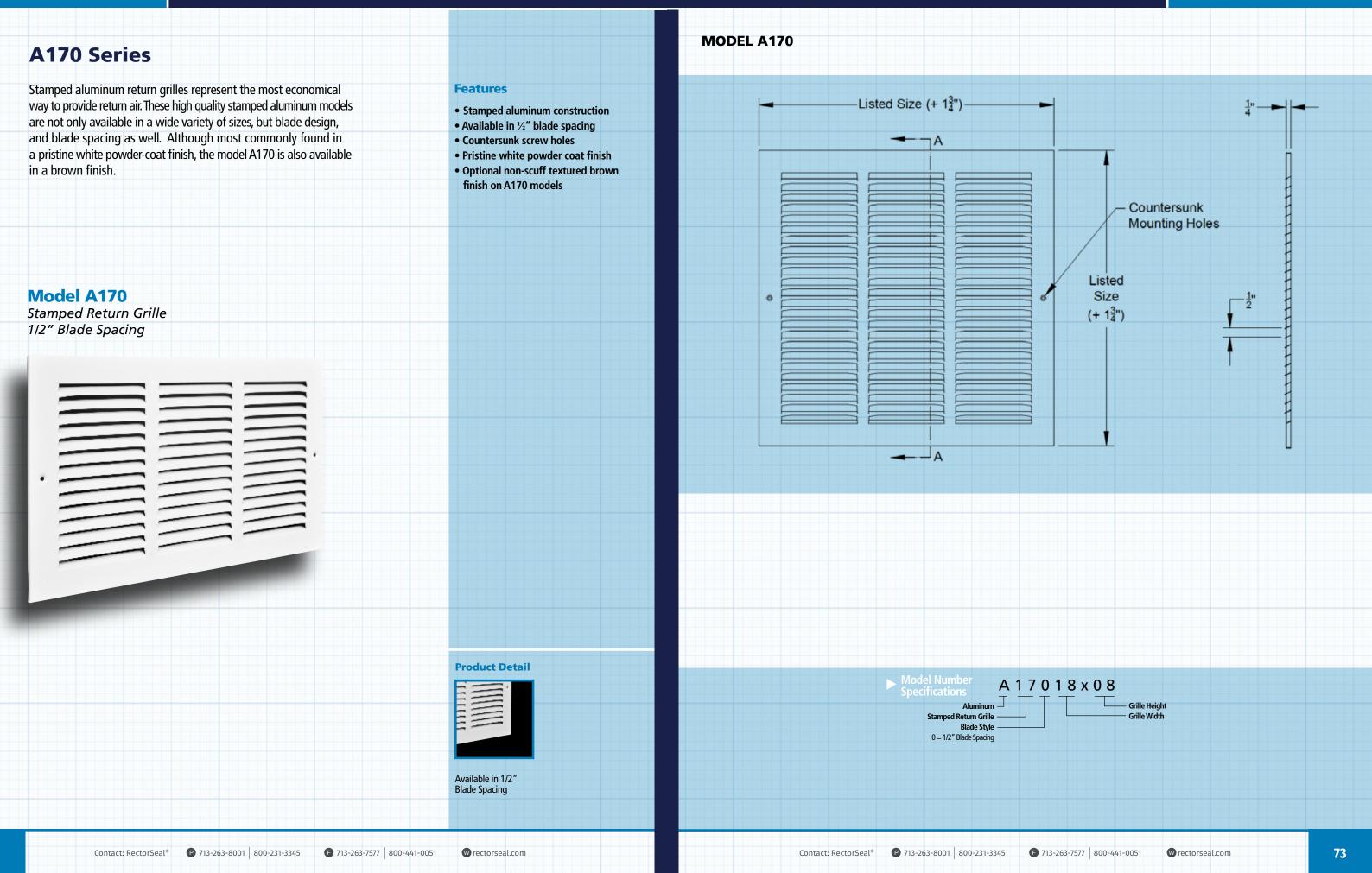
Steel Fixed Bar Filter Grille - Fixed Hinge

Steel Fixed Bar Filter Grille - Fixed Hinge



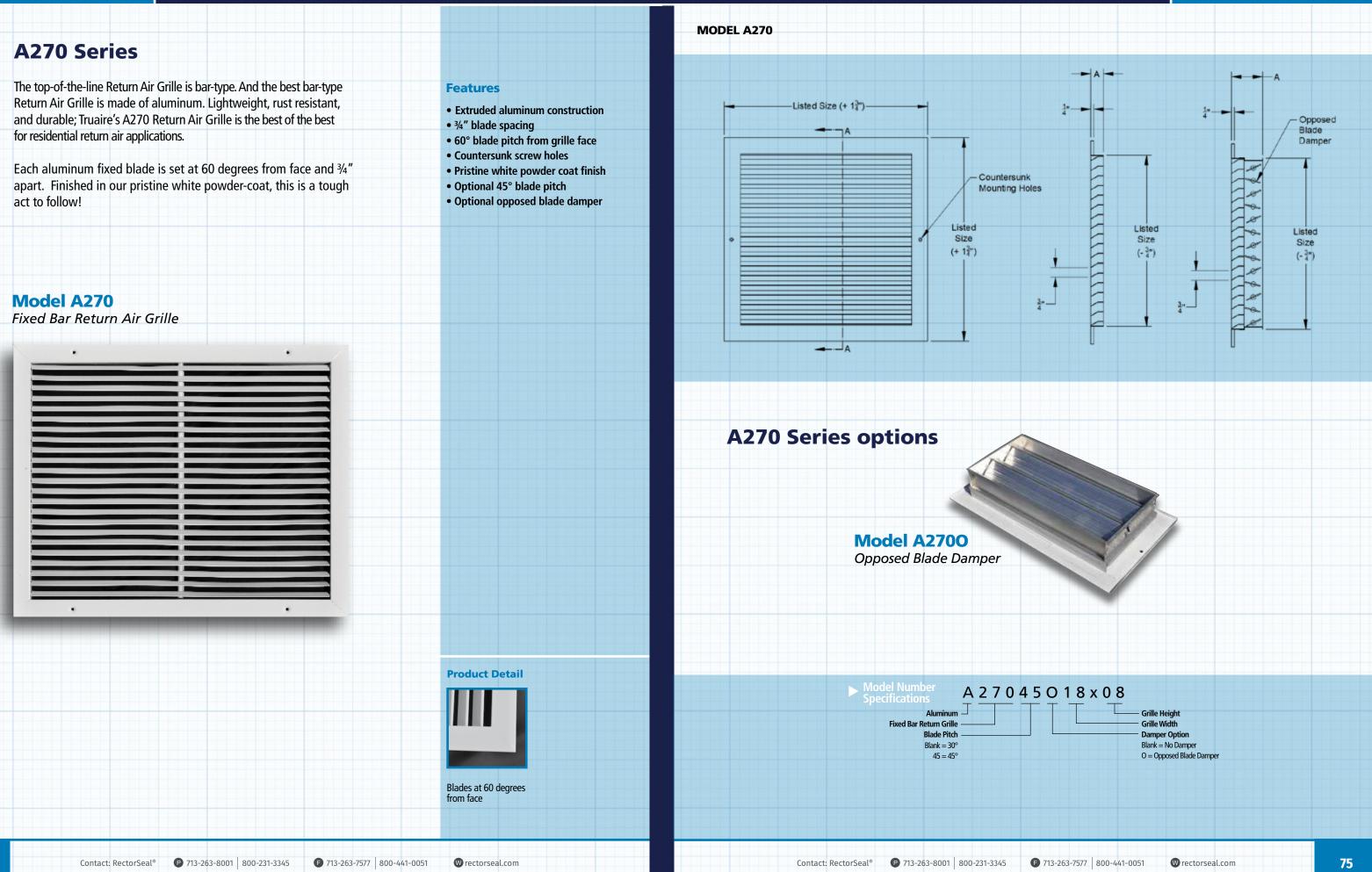
Aluminum Stamped Louver Grille

Aluminum Stamped Louver Grille



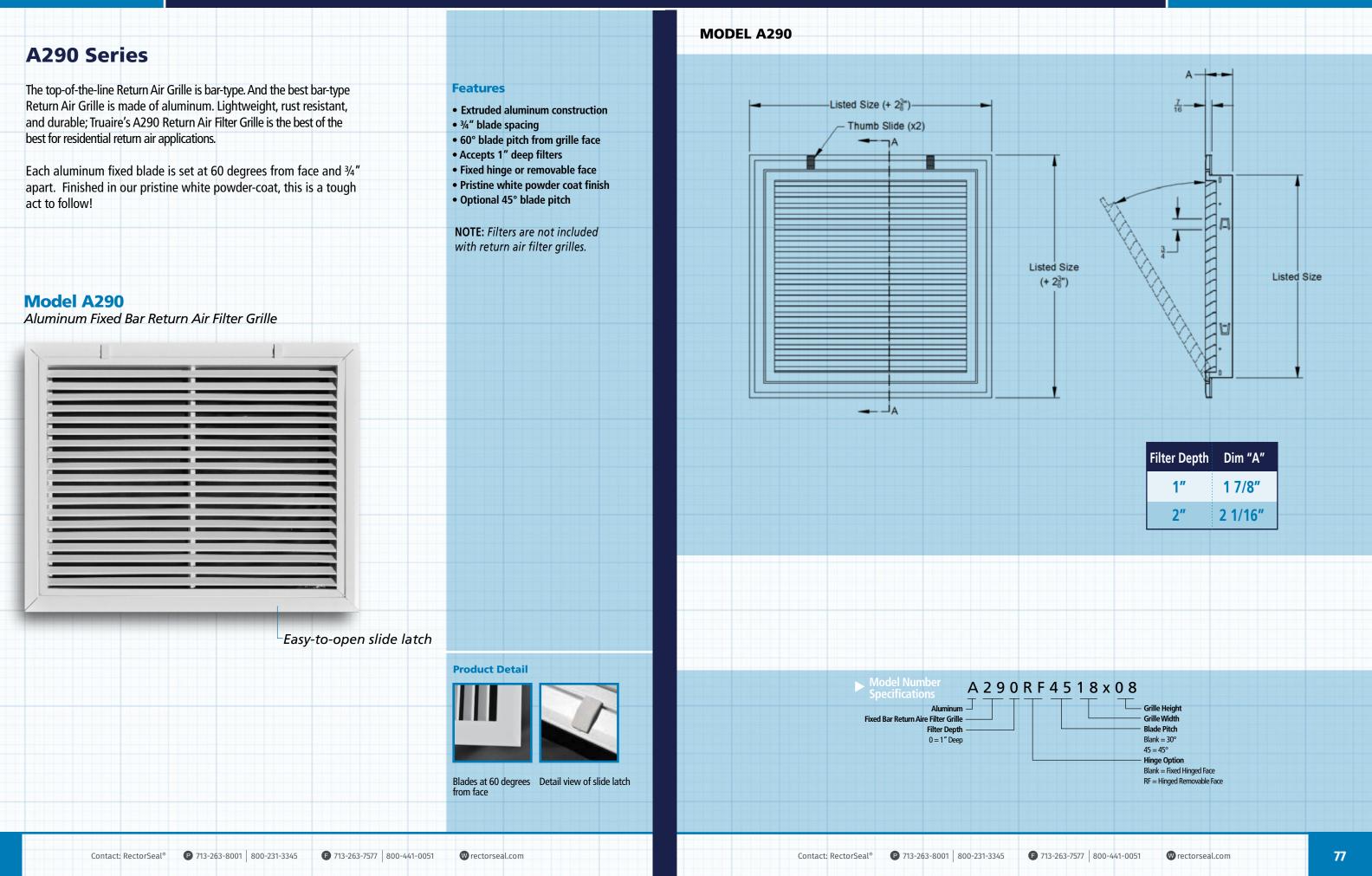
Aluminum Fixed Bar Grille

Aluminum Fixed Bar Grille



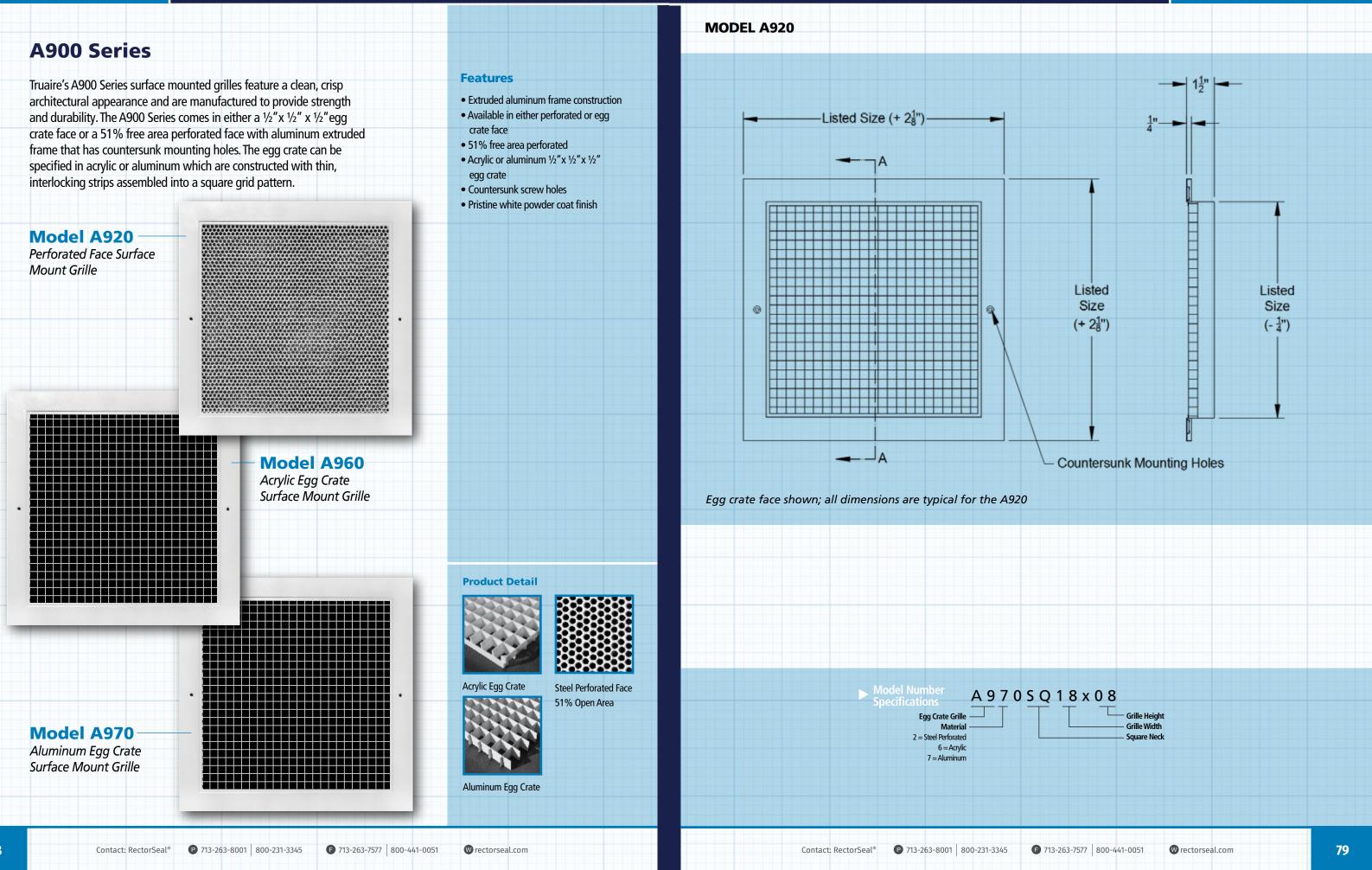
Aluminum Fixed Bar Filter Grille

Aluminum Fixed Bar Filter Grille



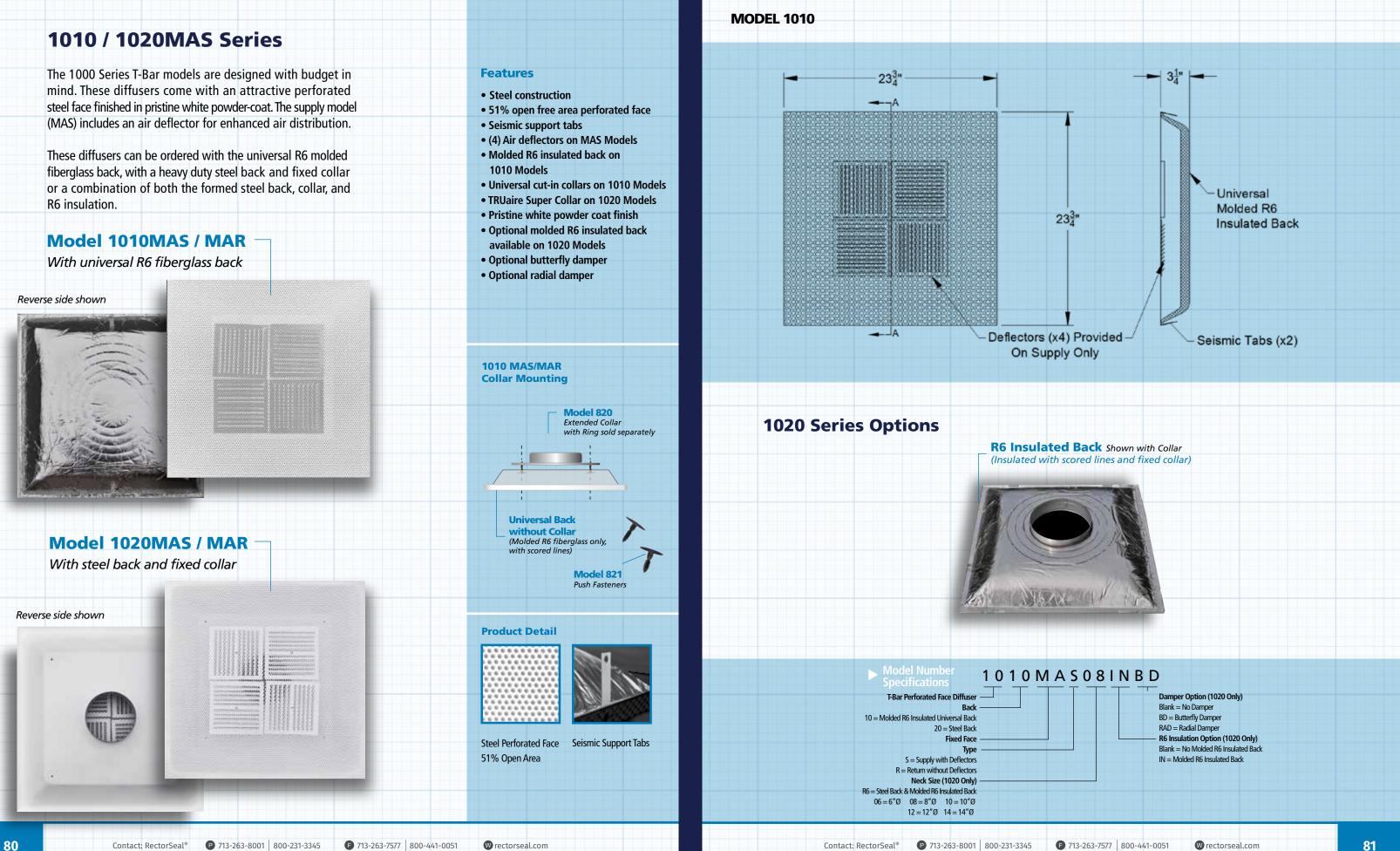
Egg Crate / Perforated Face Grilles

Aluminum Egg Crate / Perforated Face Grilles



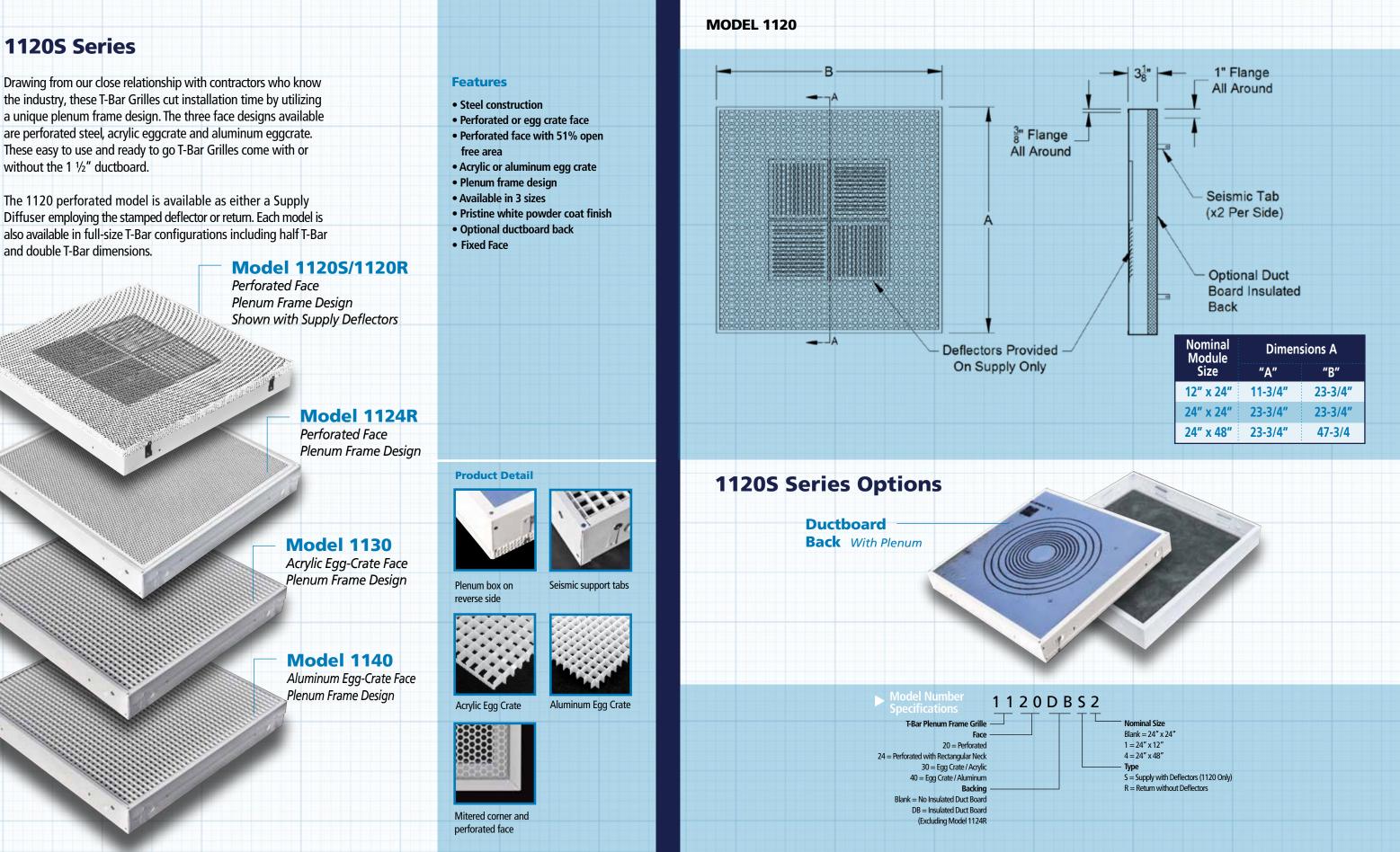
Lay-In Fixed Perforated Face Diffusers

Lay-In Fixed Perforated Face Diffusers



Lay-In Plenum Frame

Lay-In Plenum Frame



Contact: RectorSeal®

F 713-263-7577 800-441-0051

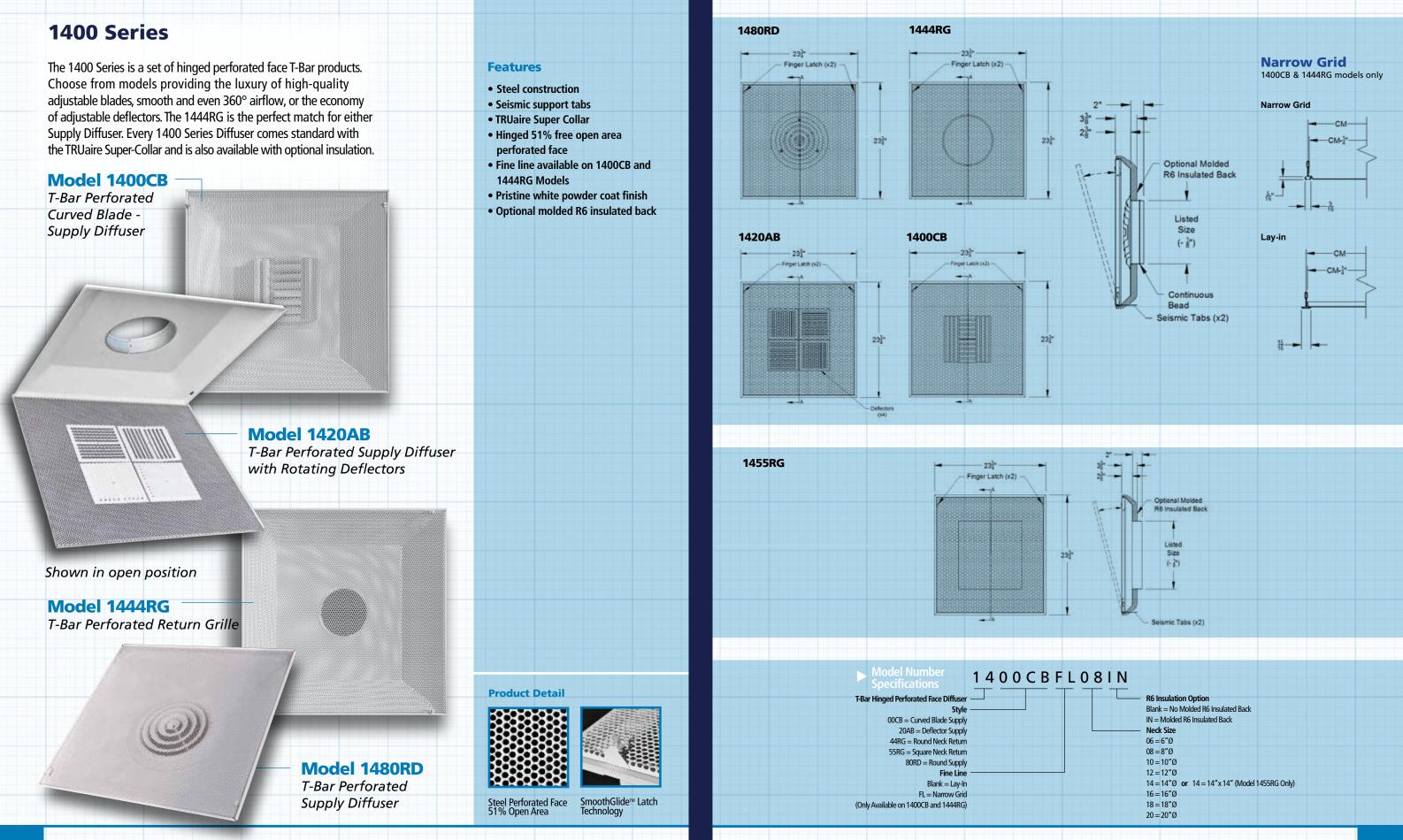
W rectorseal.com

P 713-263-8001 800-231-3345 Contact: RectorSeal®

Nominal Size Blank = 24" x 24"
$1 = 24'' \times 12''$
4 = 24" x 48"
—— Туре
S = Supply with Deflectors (1120 Only)
 R = Return without Deflectors

Lay-In Perforated Hinge Face Diffusers

Lay-In Perforated Hinge Face Diffusers

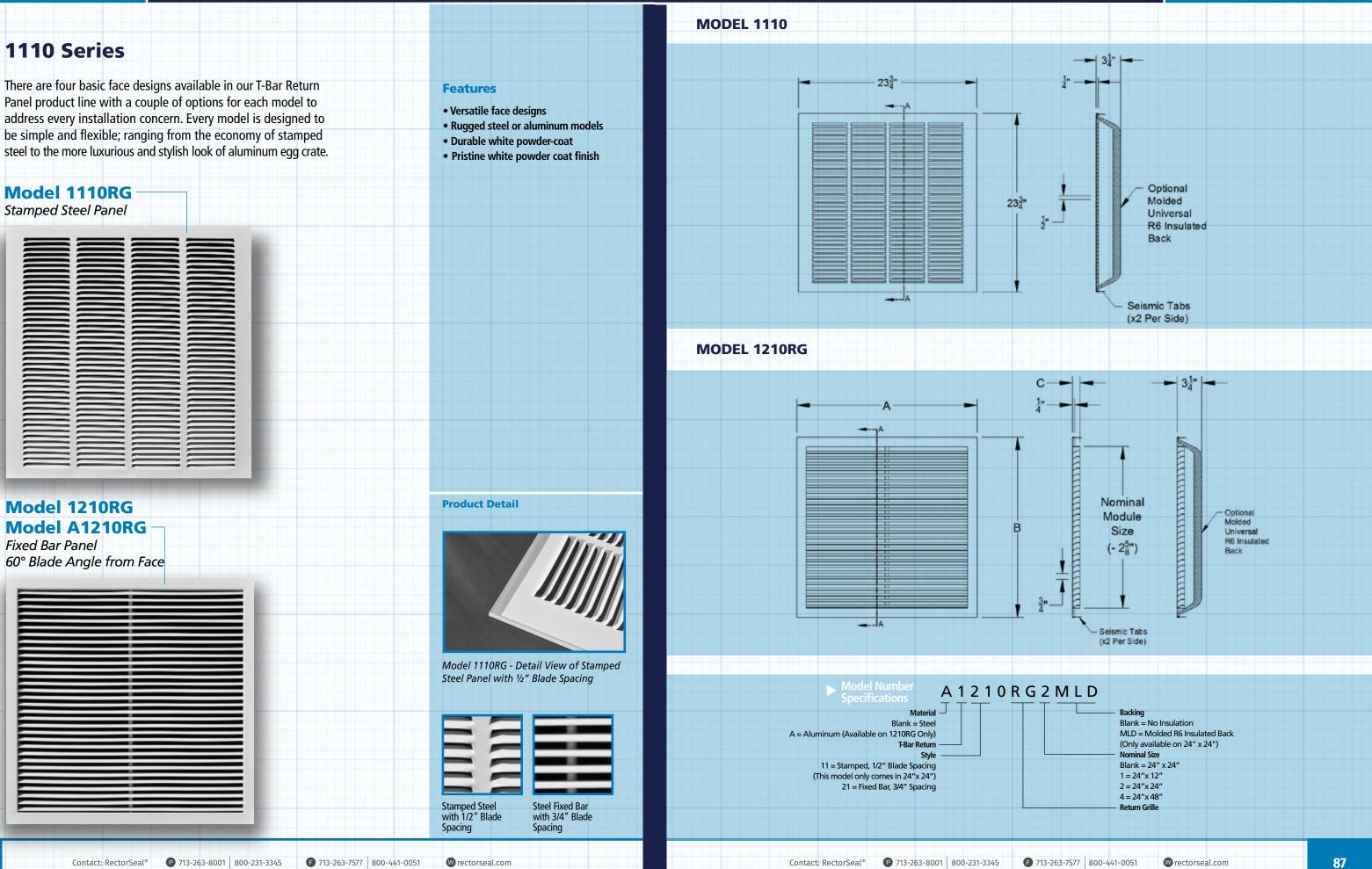


W rectorseal.com

BFL08IN	
	- R6 Insulation Option
	Blank = No Molded R6 Insulated Back
	IN = Molded R6 Insulated Back
	— Neck Size
	06 = 6"Ø
	08 = 8″Ø
	10 = 10"Ø
	12 = 12"Ø
	14 = 14"Ø or 14 = 14"x 14" (Model 1455RG Only)
	16 = 16"Ø
	18 = 18″Ø
	20 = 20"Ø

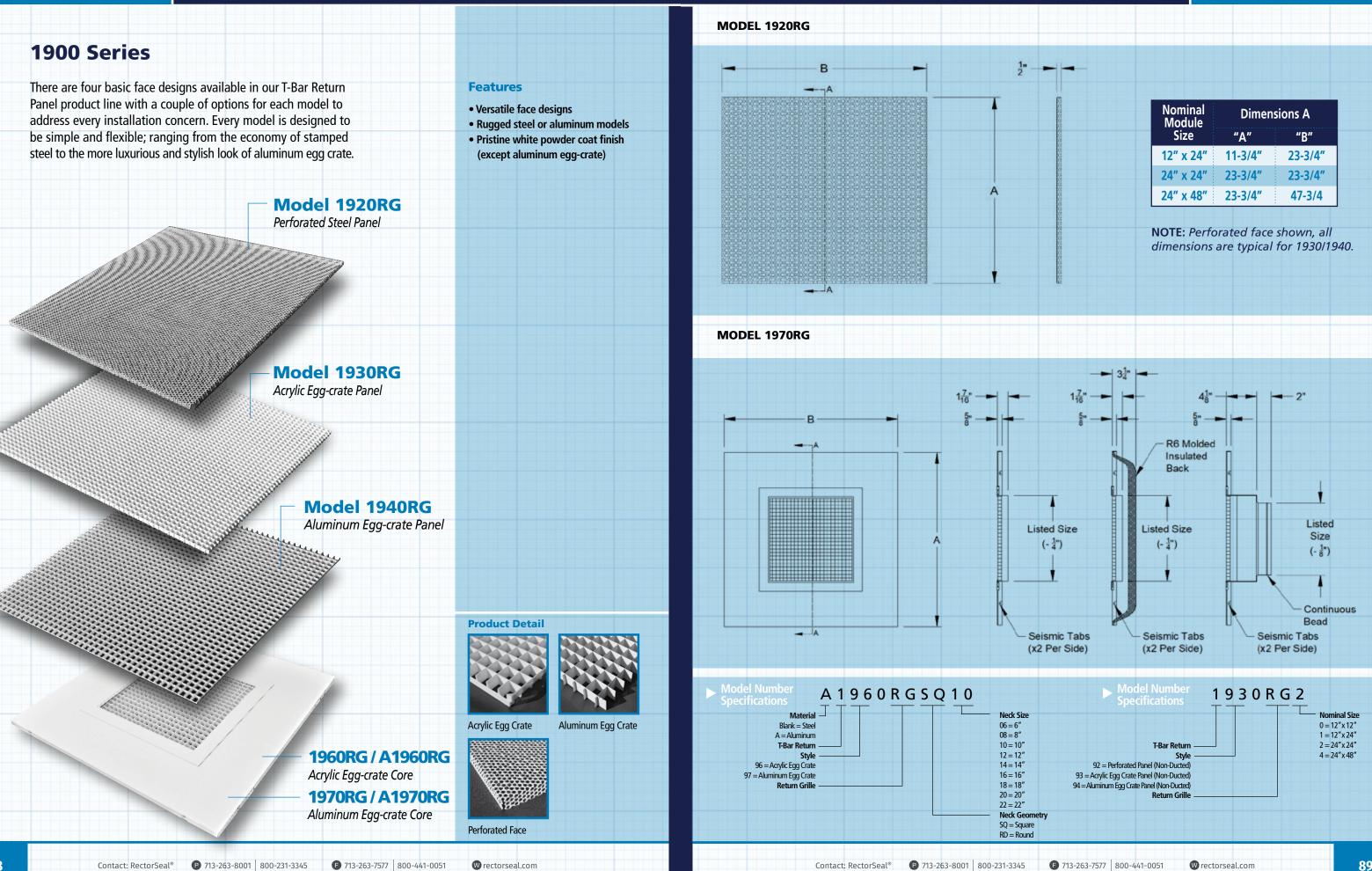
Lay-In Stamped Return Air Grille

Lay-In Stamped Return Air Grille



Lay-In Egg Crate Grille

Lay-In Egg Crate Grille



Nominal Module	Dimen	sions A
Size	"A"	"B"
12" x 24"	11-3/4″	23-3/4
24" x 24"	23-3/4″	23-3/4
24" x 48"	23-3/4″	47-3/4

TRUaire Lay-In Plaque & Step Down Cone Diffuser

Lay-In Plaque & Step Down Cone Diffuser



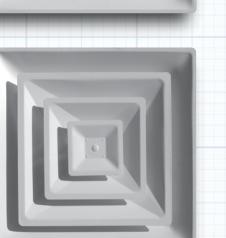
Step Down Diffusers go by many names; Lay-ins, Cone Diffusers, or even T-Bar Diffusers. The term "T-Bar" comes from the shape of the railing that holds the ceiling tiles in a drop ceiling. The railing forms a grid of squares and T-Bar Diffusers are designed to fit, or "lay-in", those grid squares.

The "cone" shape of the diffuser allows for a maximum volume of airflow into the air-conditioned space.

Model 2000PD Model A2000PD Single Plaque Diffuser

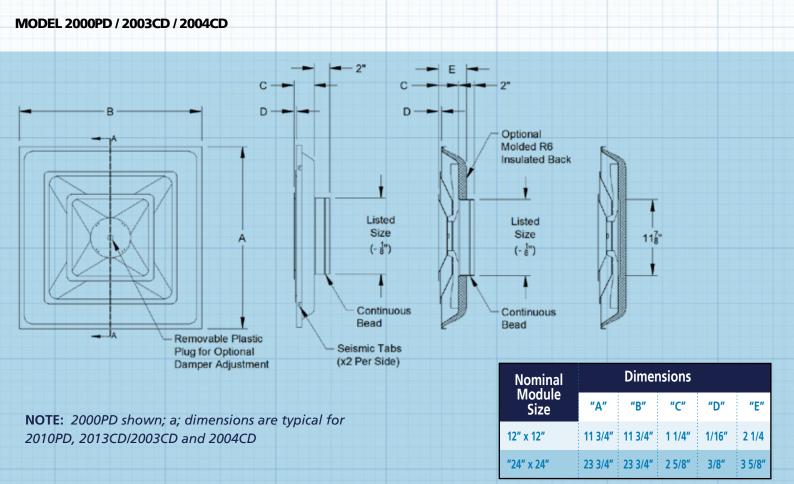
Model 2003CD Model A2003CD 2 Cone Diffuser

Model 2004CD Model A2004CD 3 Cone Diffuser



Features

- Steel construction Aluminum construction on 2000PD, 2003CD and 2004CD
- Seismic support tabs
- TRUaire Super Collar
- Pristine white powder coat finish
- Optional molded R6 insulated back
- Optional butterfly damper
- Optional radial damper



2000PD/2003CD/2004CD Series Options



R6 Insulated Steel Back with Collar (Steel back, R6 insulation fixed Super-Collar)

Model Number Specifications	A 2 0 0 0 P D 0 8 I N B D	
Material		Damper Option
Blank = Steel		Blank = No Damper
A = Aluminum		BD = Butterfly Damper
(Available on 2000PD, 2003CD		RAD = Radial Damper
& 2004CD Only)		R6 Insulation Option
T-Bar Square / Architectural Diffuser	المتحالية ا	Blank = No Molded R6 Insulated Ba
Style		IN = Molded R6 Insulated Back
10PD = 12" x 12" Nominal, Single Plaque		Neck Size
00PD = 24" x 24" Nominal, Single Plaque		$06 = 6'' \emptyset$ $08 = 8'' \emptyset$
03CD = 24" x 24" Nominal, 2 Cone		10 = 10"Ø 12 = 12"Ø
13CD = 12"x 12" Nominal, 2 Cone		14 = 14"Ø
04CD = 24"x 24" Nominal, 3 Cone		

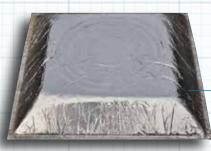
w rectorseal.com

Recessed hanger

wire hole

Product Detail

TRUaire

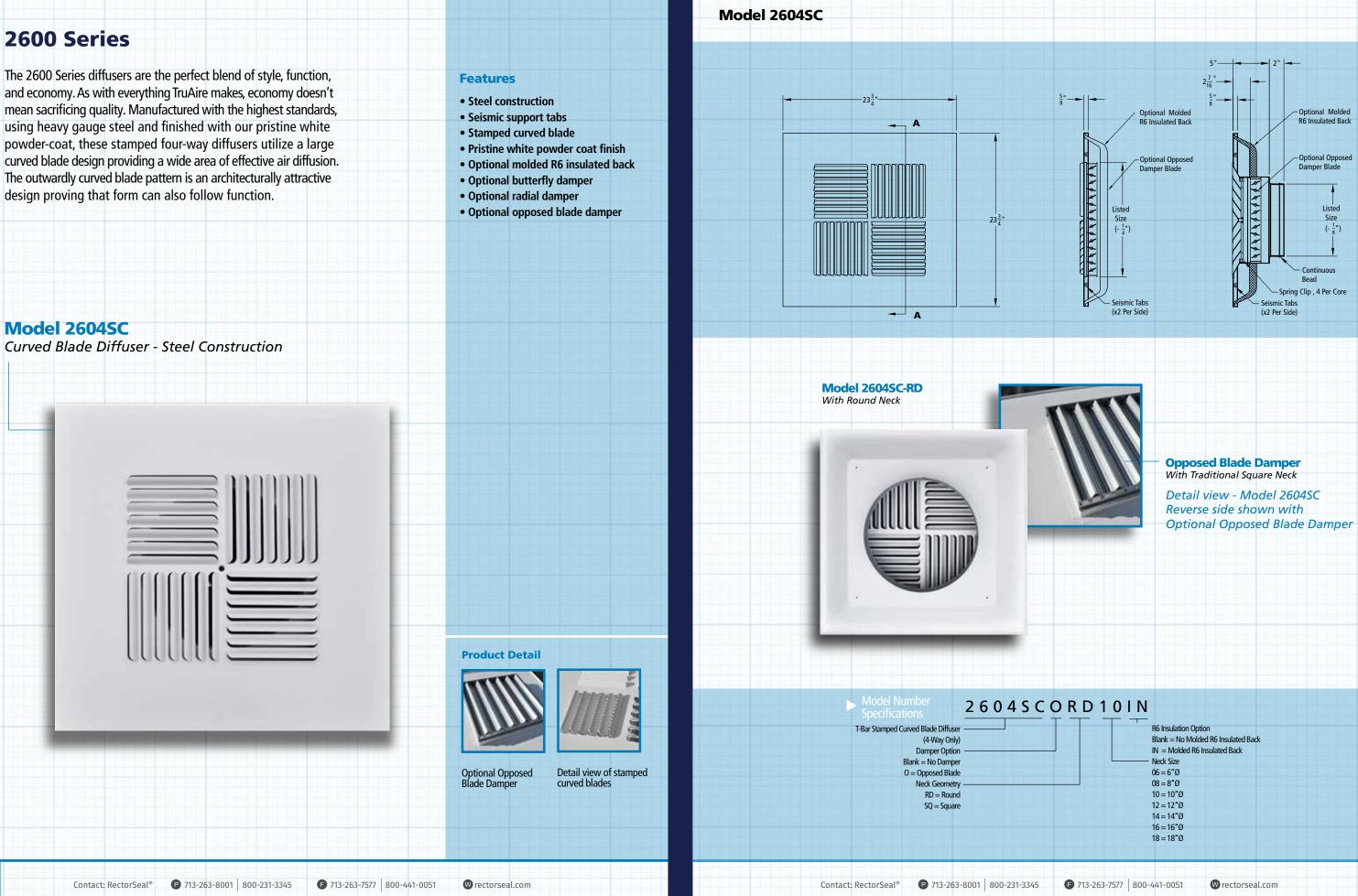


R6 Insulated Steel Back without Collar

lated Back

Lay-In Stamped Curved Blade Diffuser

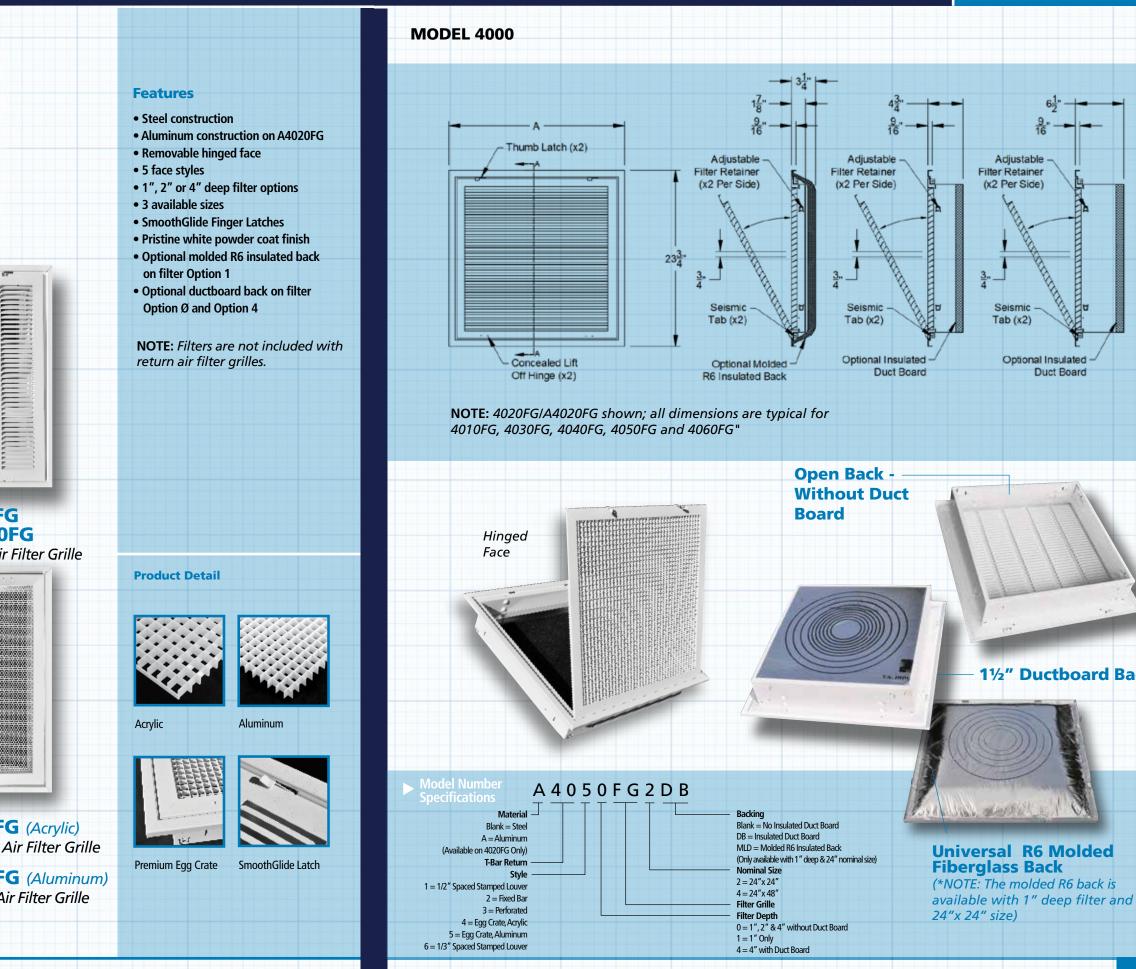
Lay-In Stamped Curved Blade Diffuser



R6 Insulation Option	
Blank = No Molded R6 Insulated Back	
 IN = Molded R6 Insulated Back	
Neck Size	
$06 = 6'' \emptyset$	
08 = 8"Ø	
10 = 10"Ø	
12 = 12"Ø	
14 = 14"Ø	
16 = 16″Ø	
18 = 18"Ø	

Lay-In Filter Grille

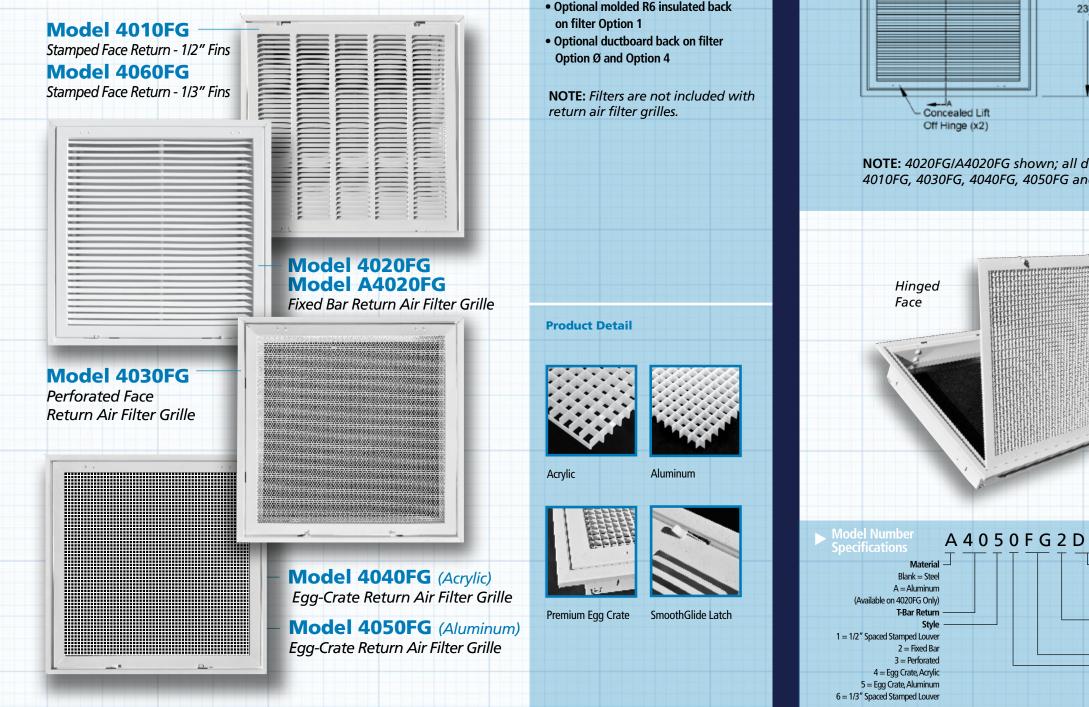
Lay-In Filter Grille



4000 Series

The 4000 Series T-Bar Filter Grille line-up is a comprehensive combination of design, function, and budget. From the economy of stamped steel to the shine of aluminum egg-crate, and every design in between, we pour the same commitment to quality into every product.

Whether you're building your own plenum box or utilizing our pre-made plenum backs, we've got the right design and the right installation options to fit every project.



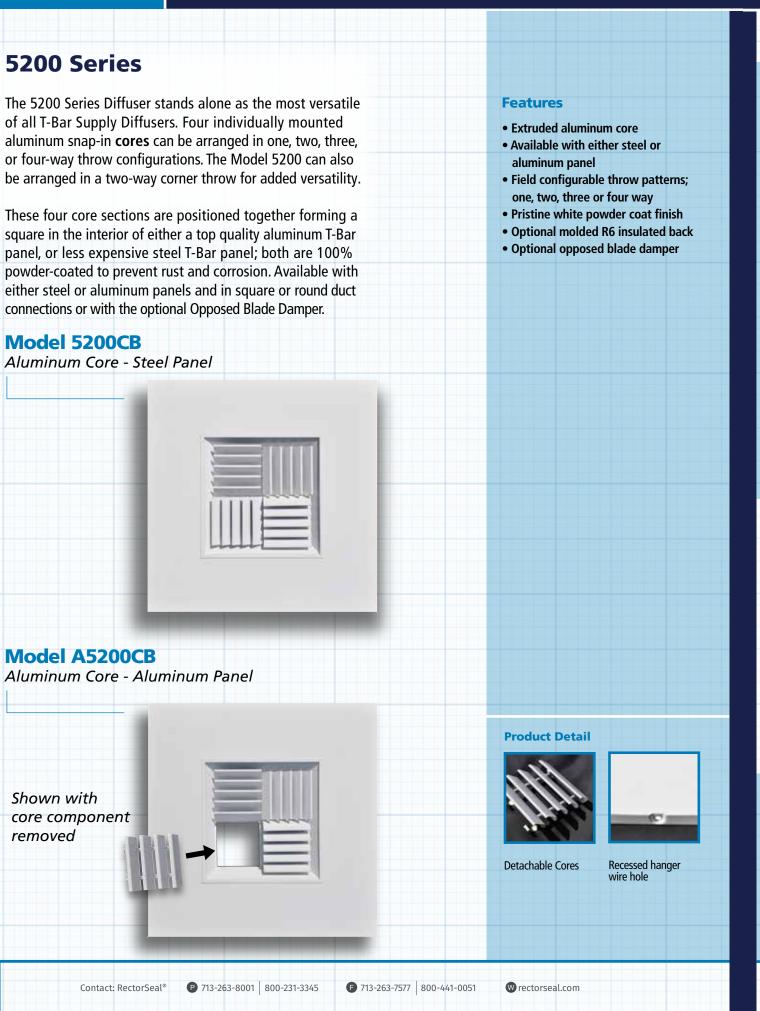
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TRUaire

1¹/₂" Ductboard Back

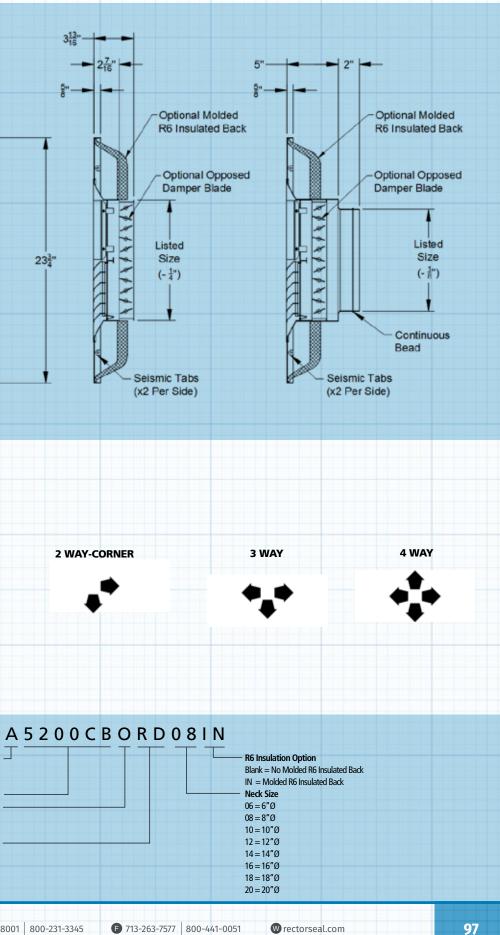
Lay-In Modular Diffuser

Lay-In Modular Diffuser



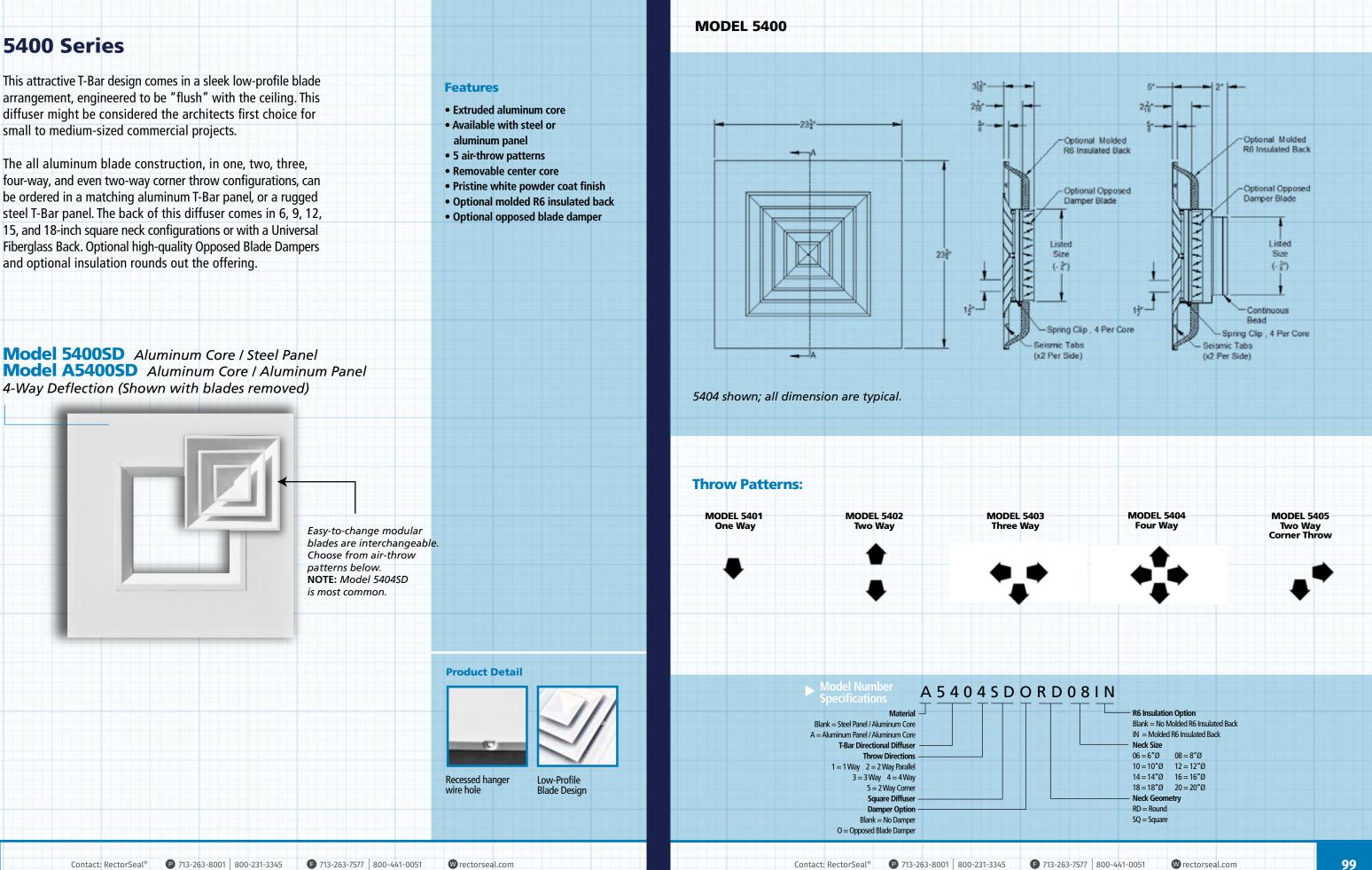
MODEL 5200CB 23 ----A 234 -----A **Field Configurable Throw Patterns** 1 WAY 2 WAY

> Material Blank = Steel Panel / Aluminum Core A = Aluminum Panel / Aluminum Core T-Bar Modular Core Diffuser Damper Option Blank = No Damper O = Opposed Blade Neck Geometry RD = Round SQ = Square



Lay-In Directional Diffuser

Lay-In Directional Diffuser



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Contact: RectorSeal®

Universal Mount Spiral Duct Grille

Universal Mount Spiral Duct Grille

Open Cell Foam Gasket (All Around)

Closed Cell High

Density Foam

MODEL SU

Air Scoop

SU Series

TRUaire's SU series universal spiral duct supply grilles are designed to be installed directly on round or spiral duct, eliminating the need for costly register taps and offer a clean, low profile appearance. These grilles come in either vertical single deflection or front vertical double deflection. They have ³/₄" spacing and individually adjustable blades and a high density closed cell foam gasket on each end which allow the grille to form seamlessly to multiple duct diameters. Optional air scoop extracts air from the duct, allowing for air balancing and uniform air flow.

Model SU1A Single Deflection Aluminum Finish

Features

- Aluminum construction
- SU1 is single deflection with individually adjustable vertical blades
- SU2 is double deflection with individually adjustable blades with vertical front blades
- ³/₄" blade spacing
- Open cell foam gasket for air tight seal
- Pristine white or aluminum powder coat finishes
- Optional scoop damper

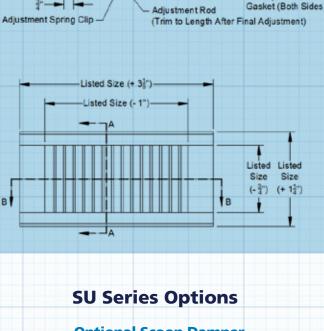




Product Detail



Reverse side of Universal Model showing thick foam



-Listed Size (- 1/4")-

Optional Scoop Damper An optional air scoop is available to divert a portion of the airstream out through the register

> Model Number Specifications Spiral Duct Adjustable Bar Mounting Style U = Universal Mount Number of Throw Directions 1 = Single Deflection 2 = Double Deflection Finish A = Aluminum W = Pristine White

W rectorseal.com

	Model SU Duct Diamter	ī	GRILLE HE	IGHT (IN)		
	(IN)	3	4 6	8	10	12
l	Min/Max	10/36 10	0/36 12/36	20/36	24/36	24/36
28						
1 ² / _g *	- Open Ce Gasket (/	I Foam All Around)		5		
	Listed Size		~	T		D:
	(- 1")) W
1	Detail Vi of Scoop		,			
L						
				-		
				P	/	
			11			
5 <u>1 2 X 0 4</u>	-					
		Grille I Grille N Dampo Blank = S = Sco	Nidth e r Option = No Damper			
		2 = 200				

Saddle Mount Spiral Duct Grille

Saddle Mount Spiral Duct Grille



TRUaire's SD series spiral duct supply grilles are designed to be installed directly on round or spiral duct, eliminating the need for costly register taps and offers a clean appearance. The curved saddle of these grilles is designed to follow the contour of round or spiral duct for a tight fit. These grilles come in either a vertical single deflection or front vertical double deflection. Optional air scoop or optional aluminum opposed blade damper both have a screwdriver adjustment which is accessible through the face of the registers allowing for air balancing and uniform air flow.

Model SD1A-O

Saddle Type Single Deflection Aluminum Grey Finish

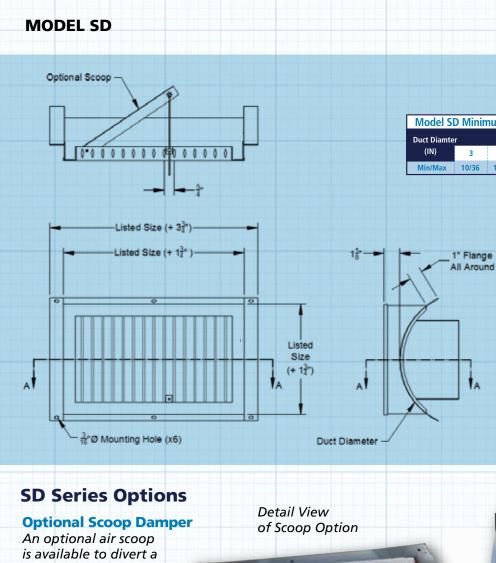


Model SD2W Saddle Type **Double Deflection** Pristine White Finish



Features

- Aluminum construction
- Galvanized saddle construction
- ³/₄" blade spacing
- SD1 is single deflection with individually adjustable vertical blades
- SD2 is double deflection with individually adjustable blades with vertical front blades
- Pristine white or aluminum powder coat finishes
- Optional scoop damper
- Optional opposed blade damper



portion of the airstream out through the register **Available Finishes** A = Aluminum Grey W = Pristine White

Product Detail



Optional Opposed Blade Damper



Note; Spiral duct diameter must be at least

102

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Model SI	D Minin	num / N	/laximu	ım Duc	t Diam	eters
Duct Diamte	r	G	RILLE HEI	GHT (IN)		
	3	4	6	8	10	12
Min/Max	10/36	10/36	12/36	20/36	24/36	24/36



S 1 2 X 0 4 1 2	
	— Duct Diameter 08 = 8''Ø $10 = 10''Ø$
	$12 = 12"\emptyset 14 = 14"\emptyset 16 = 16"\emptyset 18 = 18"\emptyset 20 = 20"\emptyset 24 = 24"\emptyset$
	— Grille Height — Grille Width
	Damper Option Blank = No Damper
	O = Opposed Blade S = Scoop
4" greater than the grille height"	in a single line of text.

Flush Mount Spiral Duct Grille

Flush Mount Spiral Duct Grille

SF Series

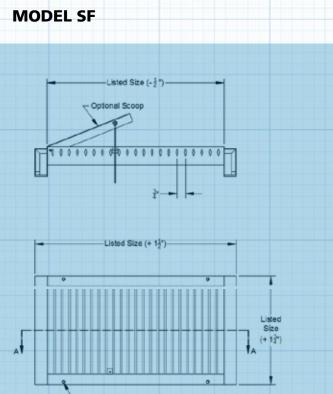
Truaire's SF series spiral duct supply grilles are designed to be installed directly on round or oval duct, eliminating the need for costly register taps and offers a clean, low profile appearance. The curved frame of these grilles is designed to follow the contour of round or oval duct and has a closed cell gasket for an air tight fit. These grilles come in either vertical single deflection or front vertical double deflection. Optional air scoop or optional aluminum opposed blade damper both have a screwdriver adjustment which is accessible through the face of the registers allowing for air balancing and uniform air flow.

Model SF1A

Saddle Type Single Deflection Aluminum Finish

Features

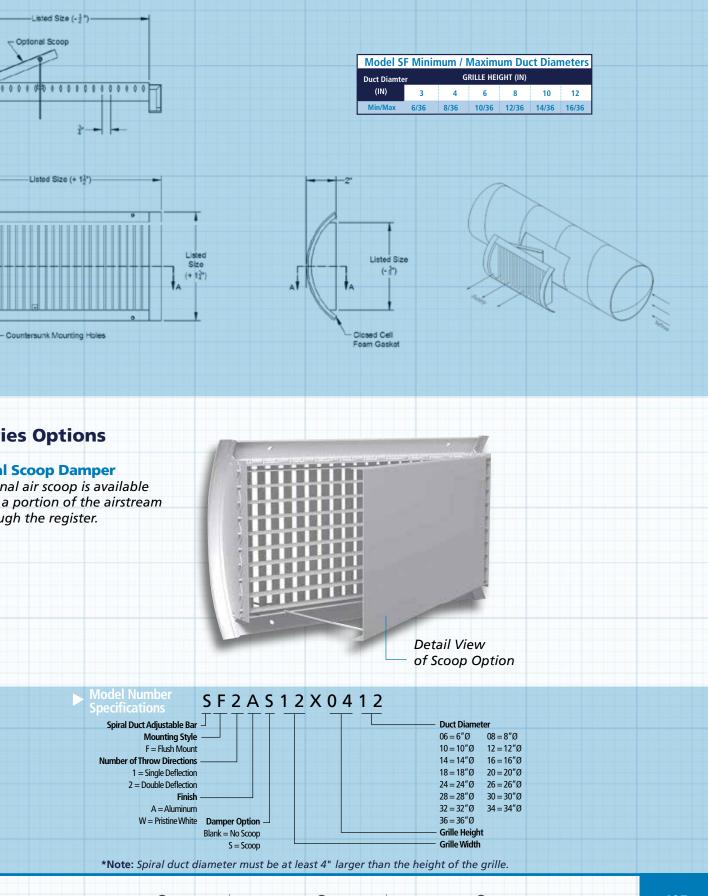
- Aluminum construction
- SF1 is single deflection with individually adjustable vertical blades
- SF2 is double deflection with individually adjustable blades with vertical front blades
- Foam gasket for air tight seal
- ³/₄" blade spacing
- Pristine white or aluminum powder coat finishes
- Optional scoop damper



SF Series Options

Optional Scoop Damper

An optional air scoop is available to divert a portion of the airstream out through the register.



Saddle Type **Double Deflection** Pristine White Finish with Scoop

FRANKSICS

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Available Finishes

AL = Aluminum BLANK = White

Linear Slot Diffusers

• Extruded aluminum construction

Supply or return; Returns have

• 6 foot maximum one-piece construction

• Custom Lengths available in both the

pattern deflectors omitted

Available in two end styles

• 1/2", 3/4" and 1" slot widths

1 to 8 slots available

Features

Linear Slot Diffusers

D = Plenum Opening

8

C = Ceiling Opening

Return

To ensure straight line installation, the opening must be framed

3" Minimum 5- Maximum

Linear Slot

Length

Blank = Supply with Deflectors

Stocked Incremental Units of Length are:

R = Return without Deflectors

1, 2, 3, 4, 5 and 6 FT.

@ 30" (x2)

* Maximum

Left

Center

Listed Size

- Listed Size (- 1)-

Listed Size (+ 1")

Number of Slots

1 thru 8

A = 1/2''B = 3/4''

C=1"

Slot Width

MODEL LD

四

Supply

LB Series

LD / LDR Series

Sleek and unobtrusive; linear slot diffusers are the architects dream come true. Long narrow slots take the place of traditional "blades". The installation is flush with the wall or ceiling, and the diffuser all but disappears within the natural lines of the structure.

TRUaire's linear slot diffusers offer high performance with a 180° range of air pattern adjustment and complete flow rate control. Each model features a solid extruded aluminum border and frame construction which is sure to compliment any modern architectural design giving you true flexibility in application.

> Model LD1 1 Slot Linear Diffuser

Model LD2 2 Slot Linear Diffuser

Model LD3 3 Slot Linear Diffuser

Model LD4 4 Slot Linear Diffuser

LB Series

Truaire's LB Series linear bar grilles offer a clean, crisp style while providing an efficient air distribution and are manufactured using the highest quality materials to provide strength and durability. Truaire's extruded aluminum linear bar grilles are designed for heating, cooling and ventilating applications, and are recommended for sidewall, floor, or sill installation (not recommended for ceiling applications). The LB Series linear bar grilles are only offered with fixed air patterns parallel to long dimension, either a 0° or 15° deflection core. These grilles have a durable, pristine white powder coat finish.





Channel style mounting bracket



Reverse side of Linear Diffuser showing slots

Features

- Extruded aluminum construction
- 0° deflection
- 6 foot maximum one-piece construction
- Custom lengths available
- Pristine white powder coat finish

Model LB Linear Bar Diffuser - 1/4" Bar, 1/2" Spacing



Detail of Extension Coupler



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LDR48B4





TRUaire

9 3/8 10 7/8 12 3/8

9 10 1/2 12 13 1/2

-			
//	-		
1		(6)	SE.
1	SPE 18	Gr2	
10. C. 2.	P 9.		

	S = 1/2" ("A" Model Designator)									
	# of Slots	1	2	3	4	5	6	7	8	
	Α	1 5/8	2 7/8	4 1/8	5 3/8	6 5/8	7 7/8	9 1/8	10 3/8	
	В	2 3/4	4	5 1/4	6 1/2	7 3/4	9	10 1/4	11 1/2	
	С	2	3 1/4	4 1/2	5 3/4	7	8 1/4	9 1/2	10 3/4	
	D	2 1/4	3 1/2	4 3/4	6	7 1/4	8 1/2	9 3/4	11	
Ì				2/48/18						
			. S	= 3/4" ("E	" Model I	Designato	r)			
	# of Slots	1	2	3	4	5	6	7	8	

3 3/8 4 7/8 6 3/8 7 7/8

2 1/4 3 3/4 5 1/4 6 3/4 8 1/4 9 3/4 11 1/4 12 3/4

D 21/2 4 51/2 7 81/2 10 111/2 13

3 4 1/2 6 7 1/2

Flat End Plate

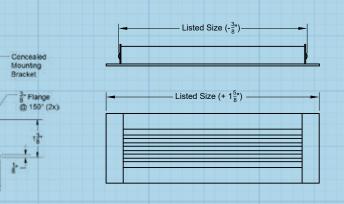
Flanged End Plate

Field Configurable Throw Patterns

	n	n	
	厉	3	
	10	5	
-	2 2	-	

Right

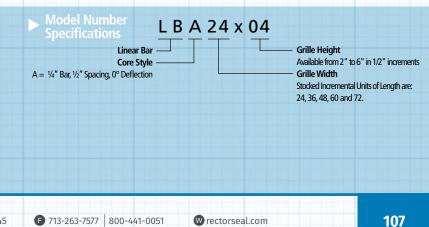
S = 3/4" ("B" Model Designator)								
# of Slots	1	2	3	4	5	6	7	8
Α	2 1/8	3 7/8	5 5/8	7 3/8	9 1/8	10 7/8	12 5/8	14 3/8
В	3 1/4	5	6 3/4	8 1/2	10 1/4	12	13 3/4	15 1/2
C	2 1/2	4 1/4	6	7 3/4	9 1/2	11 1/4	13	14 3/4
D	2 3/4	4 1/2	6 1/4	8	9 3/4	11 1/2	13 1/4	15



17/8

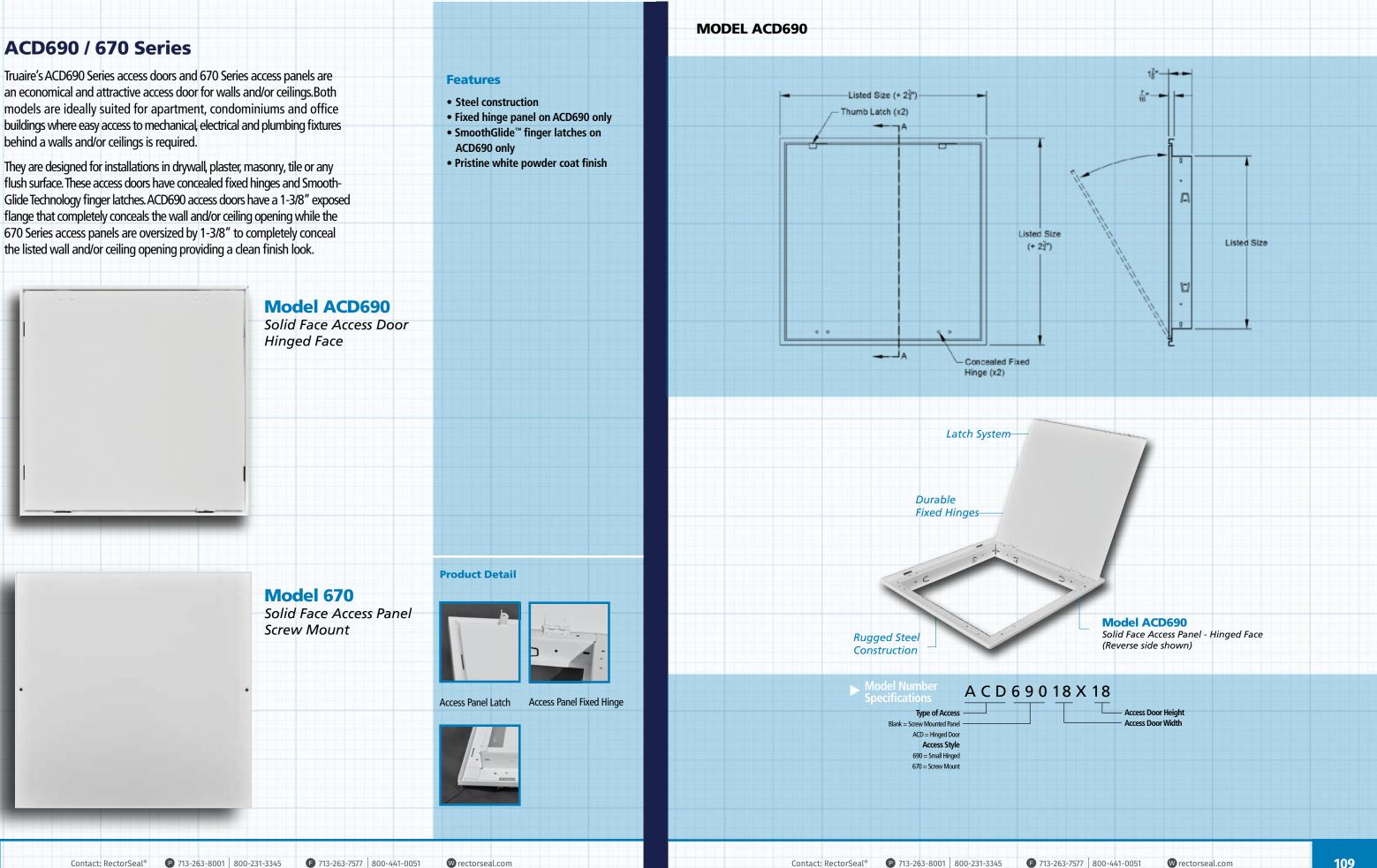
B

С



Small Single Access Panel

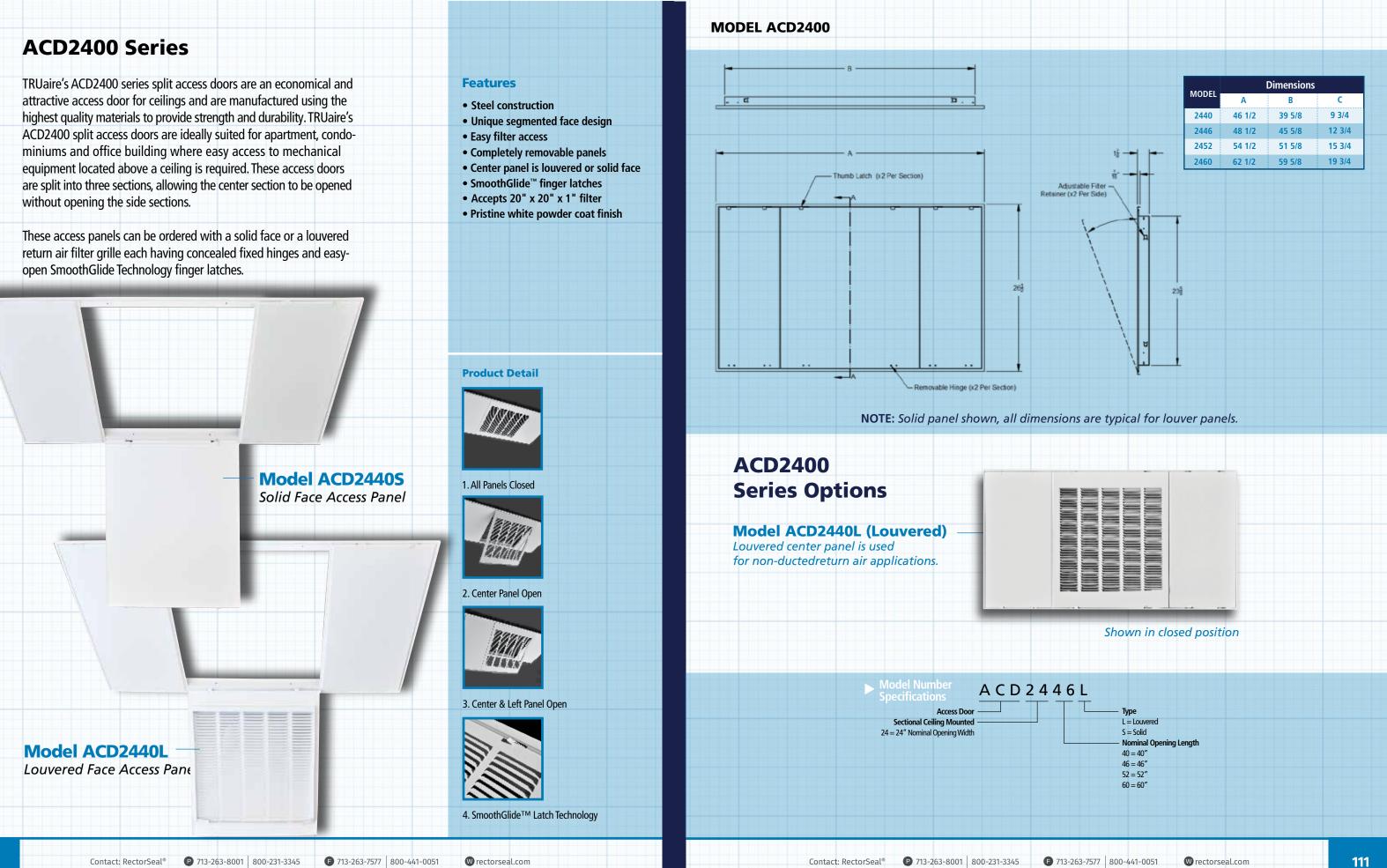
Small Single Access Panel



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Ceiling Sectional Access Panel

Ceiling Sectional Access Panel



Ceiling Access Panel

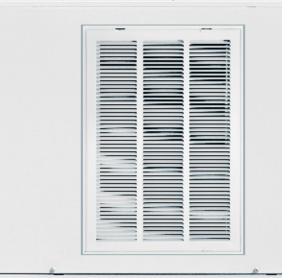
Ceiling Access Panel

ACP Series

Truaire's ACP series access ceiling panels are designed to allow access to HVAC equipment located above hard cast ceilings. These access ceiling panels come in either a return air filter grille style or a solid panel style. The return air filter grille style can be ordered with one or two 18" x 18" nominal louvered panels. The main access panel is held closed to the frame by thumb screws. The access ceiling panel installs flush on to the drywall which has been applied directly below the HVAC equipment.

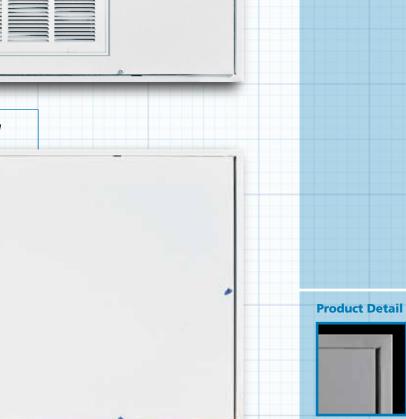
Model ACP-L

Louvered Ceiling Access Panel



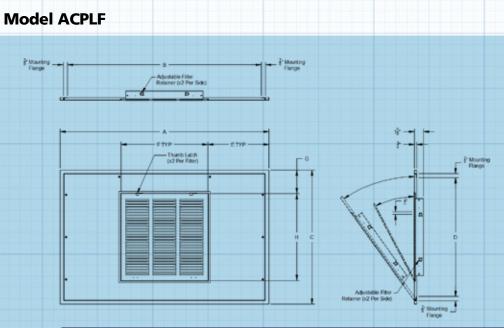
Model ACP-S

Solid Ceiling Access Panel

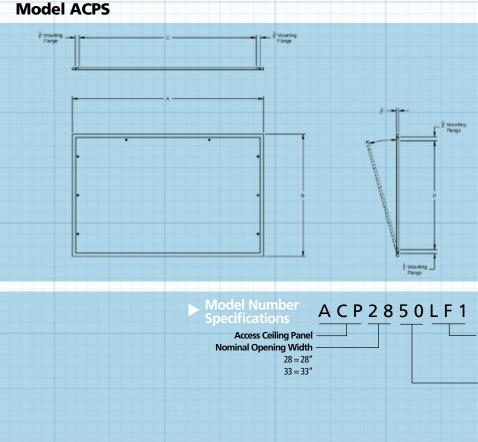


Features

- Steel construction
- Hinged main panel
- Separate hinged filter access on LF
- 1/2" blade spacing on LF Models
- 40° blade pitch on LF Models
- SmoothGlide[™] finger latches on filter access
- Pristine white powder coat finish



	BA = d = l]	Dimension	5				
	Model	Α	В	С	D	E	F	G	Н	Filter Size & Qty
-	ACP2844FL1	43-1/4"	40-1/8"	27-3/4"	24-5/8"	11-5/8"	22"	3-7/8"	22"	20" x 20" x 1" (1)
	ACP2850FL1	49-1/4"	46-1/8"	27-3/4"	24-5/8"	14-5/8"	22"	3-7/8"	22"	20" x 20" x 1" (1)
	ACP2844FL1	55-3/4"	52-5/8"	27-3/4"	24-5/8"	17-5/8"	22"	3-7/8"	22"	20" x 20" x 1" (1)
	ACP3348LF2	48"	44-7/8"	32-1/2"	29-3/8"	5-1/16"	16"	6-1/4"	16"	18" x 14" x 1" (2)
	ACP2844FL1	55-3/4"	52-5/8"	32-1/2"	29-3/8"	7-1/16"	20"	6-1/4"	20"	18" x 18" x 1" (2)



Durable, Mitered Corner

TRUaire

NOTE: ACPLF1 panel shown: all dimensions are typical to solid panels

Nominal	Dimensions					
Module Size	"A"	"B"	"C"	"D"		
ACP 2844-S	43 1/4″	27 3/4″	40 1/8″	24 5/8″		
ACP 2850-S	49 1/4″	27 3/4″	46 1/8″	24 5/8″		
ACP 2856-S	55 3/4"	27 3/4″	52 5/8"	24 5/8″		
ACP 3348-S	48″	32 1/2"	44 7/8"	29 3/8"		
ACP 3360-S	60″	32 1/2"	56 7/8"	29 3/8″		

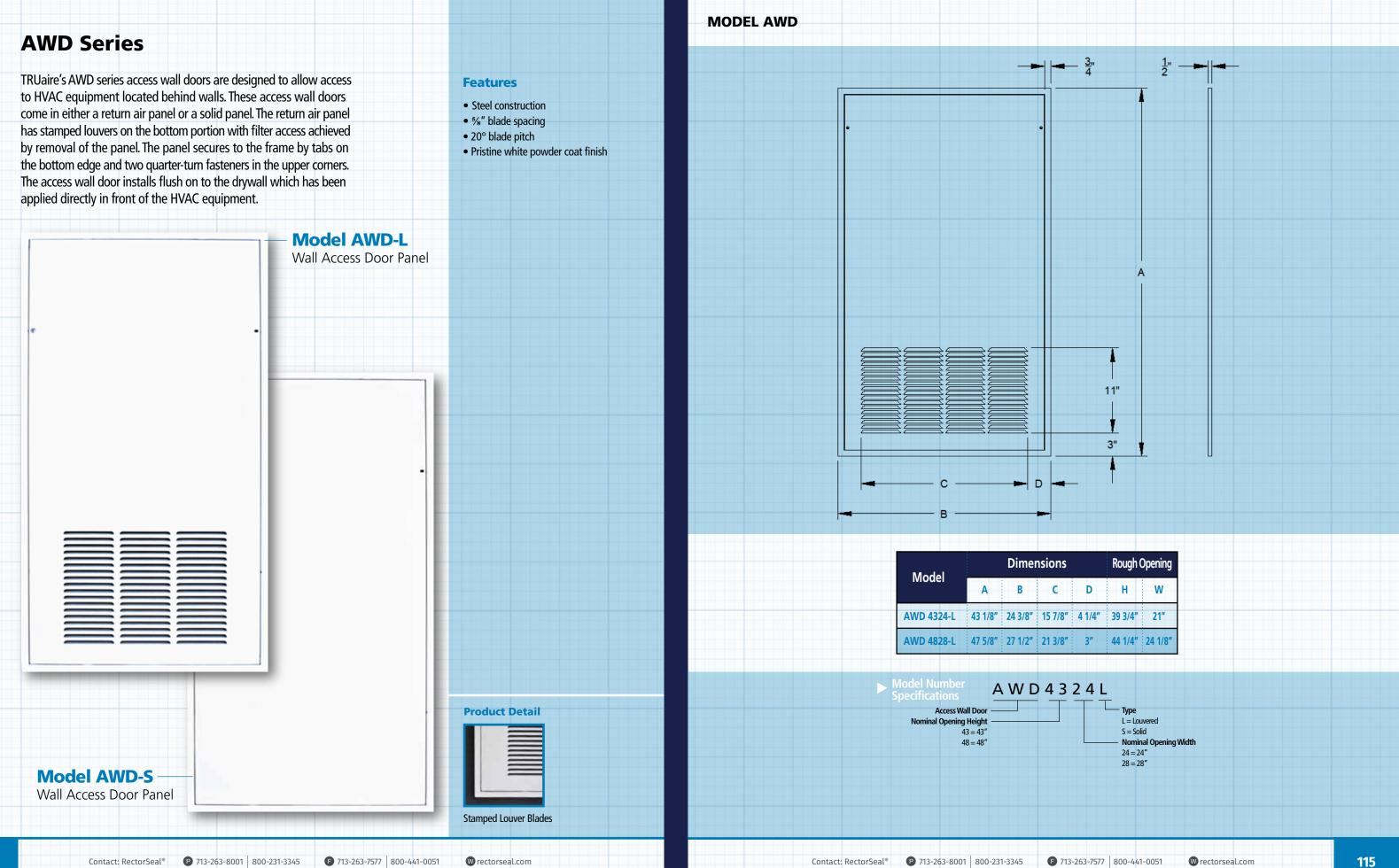
2	8	5	0	L	F	1
_	_	_	_	_		_

Туре
S = Solid
LF1 = Louvered, One Filter
LF2 = Louvered, Two Filter
- Nominal Opening Length
44 = 44"
48 = 48"
50 = 50"
56 = 56"
60 = 60"

114

Access Wall Door

Access Wall Door



imer	nsions		Rough (Opening
B	с	D	Н	W
3/8″	15 7/8″	4 1/4″	39 3/4″	21″
1/2″	21 3/8″	3″	44 1/4″	24 1/8″

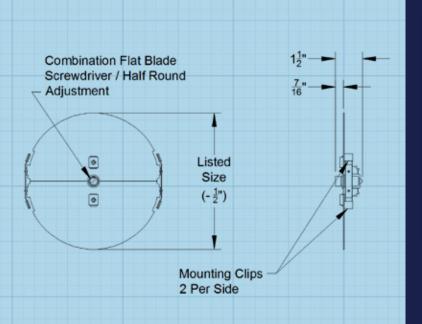
Accessories

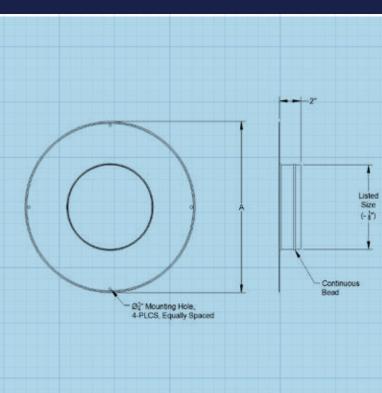
Accessories

Model 802

Butterfly damper

Truaire's 802 butterfly dampers mount directly onto the round neck of the diffusers or grille for a means of volume control for effective air balancing. Truaire's 802 butterfly dampers are manufactured using the highest quality materials to provide strength and durability. These round butterfly dampers are offered from 6" diameter to 18" diameter, increments of 2". These butterfly dampers are opened and closed using either the tee handle half round adjustment tool supplied with butterfly damper or a regular flat blade screwdriver through the face of the diffuser. These butterfly dampers blades are made from steel and are powder coated a durable brown finish and come supplied with half round tee handle adjustment tool.

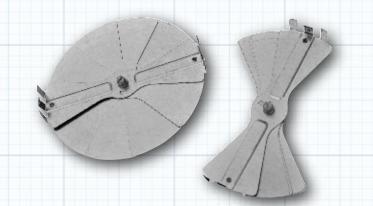


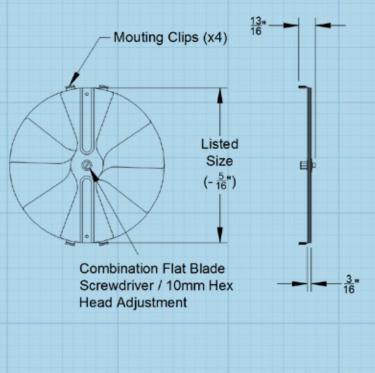


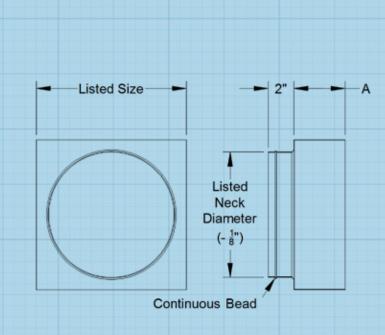
Model 804

Radial Damper

Truaire's 804 radial dampers mount directly onto the round neck of the diffusers or grille for a means of volume control for effective air balancing. Truaire's 804 radial dampers are manufactured using the highest quality materials to provide strength and durability. These round radial dampers are offered from 6" diameter to 14" diameter, increments of 2". These radial dampers are opened and closed using either the tee handle 10mm hex head adjustment tool supplied with radial damper or a regular flat blade screwdriver through the face of the diffuser. The blades of the radial damper slide at right angles to the duct. These radial dampers blades are made entirely from electro-galvanized steel for corrosion resistance and come supplied with a 10mm hex head tee handle adjustment tool.







Damper Option	Dimension A
W/O OBD	1/2"
W/ OBD	4″



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Model 820 Ring Collar

Truaire's 820 Ring Collar has a unique snap-in design which helps with ease of installation. Truaire's 820 ring collars are manufactured using the highest quality materials to provide strength and durability. These ring collars have a 2" high beaded duct collar for superior strength as well as retention for flexible duct connections. These ring collars are made entirely from electro-galvanized steel for corrosion resistance. Offered in 6", 7", 8", 9", 10", 12", 14", 16" and 18" neck diameters.



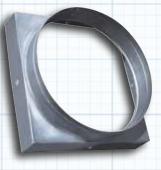
Model 821

Push Pin Fasteners

 Push pins come in packages of 20. (Please order in quantities divisible by 20) • Used with Model 820 pictured above along with insulated back.

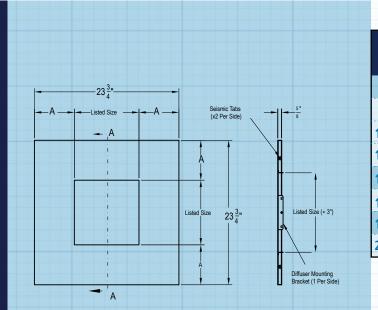
Model SQRD Square to Round Transition

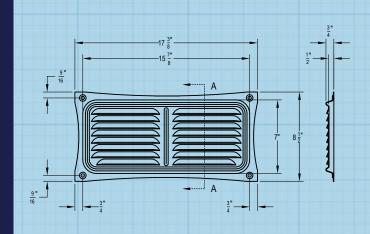
Truaire's SQRD square-to-round transitions allow the installation of round or flexible duct to square neck diffusers. Truaire's SQRD square-to-round transitions are manufactured using the highest quality materials to provide strength and durability. These square-to-round transitions have a 2" high beaded duct collar for superior strength as well as retention for flexible duct connections. These square-to-round transitions come in two depths, 1/2" deep for connecting directly to the diffuser and 4" deep for when the diffuser requires a control damper. These square-to-rounds are made entirely from electro-galvanized steel for corrosion resistance.

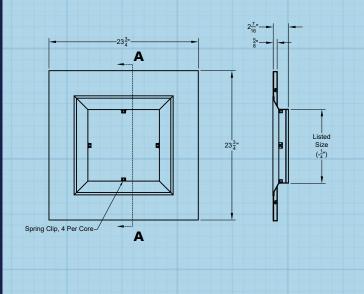


Accessories

Accessories





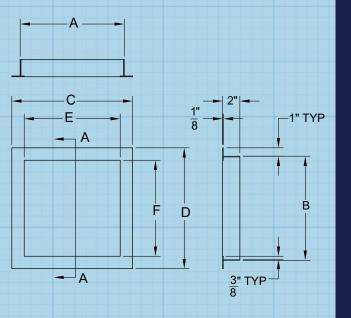


Model 5000XF Surface Mounting Frame

Truaire's 5000XF aluminum surface mounting frames allow the installation of T-bar style diffusers and grilles into plaster or gypsum board hard cast ceilings. Truaire's 5000XF surface mounting frames are manufactured using the highest quality materials to provide strength and

durability. The surface mounting frame comes in four different sizes. Diffuser or grille with flex connection can be lifted out of frame to access ceiling space. The surface mount frames are made entirely out of extruded aluminum and are powder coated a durable pristine white finish and come supplied with corresponding mounting screws.

SIZE	А	В	С	D	E	F
12 x 12	14″	14″	12 1/16"	12 1/16"	11 1/8"	11 1/8″
24 x 12	26″	14″	24 1/16"	12 1/16"	23 1/8"	11 1/8″
24 x 24	26″	26″	24 1/16"	24 1/16″	23 1/8″	23 1/8"
24 x 48	26″	50″	24 1/16"	48 1/16″	23 1/8″	47 1/8"



Model AL-OBD

Aluminum Opposed Blade Damper

Truaire's AL-OBD aluminum opposed blade dampers mount directly to the neck of the diffuser or grille for a means of volume control for effective air balancing. Truaire's AL-OBD aluminum opposed blade dampers are manufactured using the highest quality materials to provide strength and durability. These aluminum opposed blade dampers are opened and closed by a screwdriver adjustment which is accessible through the face of the registers. These aluminum opposed blade dampers are made entirely from extruded aluminum and have durable nylon bushings to ensure blades stay in place and do not rattle.

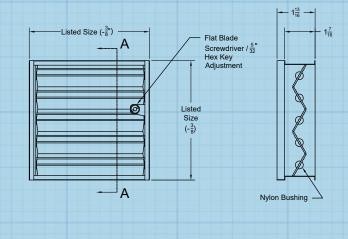
Outside

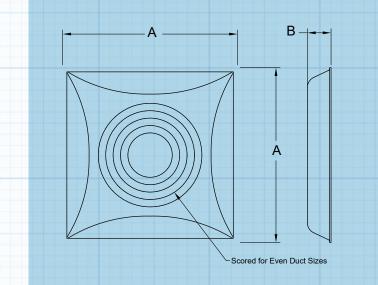
Inside

Model 1056FB Insulated Back

Truaire's 1056FB series insulated back is designed to prevent the back pans of the T-Bar Lay-In style grilles and diffusers from sweeting. Truaire's 1056FB insulated backs are manufactured using the highest quality materials to provide strength and durability. These insulated backs are made of 1/2" fiberglass insulation that has an aluminum foil vapor barrier bonded to the back side and are molded to fit the contour of the back pan.

Model	Dimensions		Scored Duct
Widdei	Α	В	Diameters
1056FB 12MOLD	11 3/4″	2 5/8″	4", 6" & 8"
1056FB MOLD	23 3/4"	3 3/16″	6", 8", 10", 12" & 14"





TRUaire

Dim
"A"
8 9/16"
7 9/16″
6 9/16″
5 9/16"
4 9/16"
3 9/16"
2 9/16"
1 9/16"

Model 5000P

T-Bar Panel

Truaire's 5000P series T-Bar panels are designed to accept A500 series diffusers. Truaire's 5000P series T-Bar panels are manufactured using the highest quality materials to provide strength and

durability. These T-Bar panels have a pre-punched square hole on center for the field mounting of the A500 series diffusers. These 5000P series T-Bar panels are made from steel and are powder coated a nice, durable pristine white.

Model FV640G Louvered Foundation Vent

Truaire's FV640G series foundation vents are designed to keep crawl spaces dry

and allow light to enter. When moisture build-up is reduced, so are the chances of rot, mildew, instability and pest infestations such as termites. Truaire's FV640G series are manufactured using the highest guality materials to provide strength and durability. These foundation vents are stamped out of a single piece of 26-gauge



electro-galvanized steel. The FV640G series foundationvents are ideally suited for stucco and exterior applications.

Model FV640G

Model FV640GS - Louvered Foundation Vent

 Shown with and without wire mesh backing. Please specify your preference when ordering.

5400SD Series

T-Bar Panel

Truaire's 5400SD series T-Bar panels are designed to accept A540 series diffuser's center cores. Truaire's 5400SD series T-Bar panels are manufactured using the highest quality materials to provide strength and durability. These T-Bar

panels have the diffuser frame mounted on a steel panel. These 5400SD series T-Bar panesl are powder coated a durable pristine white.





ONE PIECE AIR DIFFUSERS

Our patented 73 second



diffuser install is the quickest in the trade.







Classic grille damper box

Think fast Work smart. Our one piece design is virtually air tight, eliminating the need for tedious mastic and external sealers. That cuts attic time. Diffuser installation is no longer a two man job. Labor estimates will be more competitive and you can pocket the profit. You won't want to go back to a metal diffuser ever again.

Strong, Versatile, Quiet.

TRUaire Retrofit Classic is molded with professional grade polymers for long lasting durability. Choose from five grille styles to deliver the optimum air flow and movement pattern for any room. Stepped collar tears off easily to enlarge duct size to maximize job site flexibility. Virtually air-tight construction ensures efficient and quiet air delivery. 2 Sizes available.

CHOOSE CLASSIC OR RETRO STYLE

Retro grille damper box

Retro style. Same innovation. Something unexpectedly beautiful for your discriminating customer. Retro diffusers simulate the look of traditional cast iron, to add a sense of warmth missing in contemporary diffusers.

For Premium Installations.

Distinguish yourself from your competition with TRUaire Retrofit Retro reproduction antique styled air diffusers. Your discerning customer can have the look and feel of a reproduction cast iron grille without the high cost and weight. Simulated cast iron texturing is scratch and rust resistant. Authentic handle turns easily for full range of air flow adjustment. TRUaire Retrofit Retro offers the same advanced technology and labor saving installation time as the standard TRUaire Retrofit diffuser line. Available in black and white. 2 sizes available.

Action videos and full details @ rectorseal.com/airtec

TRUAIRE® RETROFIT DIFFUSER AIR FLOW SPECIFICATIONS



RS # (ref. #) 81912 (MV2) (8x8") Ak=.33

CFM	PRESSURE LOSS	THROW*	FACE VELOCIT
55	.006 wg	4.9 ft	164 ft/mi
75	.009 wg	6.7 ft	229 ft/mi
90	.014 wg	8.0 ft	264 ft/mi
110	.021 wg	9.8 ft	330 ft/mi
125	.027 wg	11.1 ft	375 ft/mi
150	.039 wg	13.4 ft	451 ft/mi
175	.053 wg.	15.6 ft	533 ft/mi
200	.069 wg	17.8 ft	604 ft/mi
250	.108 wg	22.3 ft	757 ft/mi
300	.156 wg	26.7 ft	909 ft/mi
350	.212 wg	31.2 ft	1060 ft/mi



RS # (ref. #) 81913 (MV3), 81943 (GRD3) (8x8") Ak=.29

CFM	PRESSURE LOSS	THROW*	FACE VELOCITY*
55	.008 wg	5.0 ft	188 ft/min
75	.014 wg	6.8 ft	255 ft/min
90	.020 wg	8.1 ft	310 ft/min
110	.030 wg	9.9 ft	370 ft/min
125	.038 wg	11.3 ft	445 ft/min
150	.054 wg	13.5 ft	517 ft/min
175	.073 wg.	15.8 ft	602 ft/min
200	.095 wg	18.0 ft	689 ft/min
250	.148 wg	22.5 ft	862 ft/min
300	.213 wg	27.0 ft	1034 ft/min
350	.289 wg	31.5 ft	1206 ft/min



Throw measurements are equal in all three directions +/-5%

833 ft/min

1000 ft/min

1166 ft/min

1055 ft/min

81914 (MV4), 81944 (GRD4) & 81834 (GR4) (8x8") Ak=.30 CFM PRESSURE LOSS FACE VELOCITY* PRESSURE LOSS THROW* FACE VELOCITY** THROW* 55 .007 wg 3.9 ft 55 .050 wg 183 ft/min 4-WAY 75 5.3 ft 247 ft/min **.011** wg 75 .085 wg 90 .017 wg 6.4 ft 293 ft/min 90 **.117** wg 110 .024 wg **7.8** ft 359 ft/min 110 **.160** wg 125 125 8.9 ft 410 ft/min .200 wg .030 wg 150 .043 wg 10.6 ft 505 ft/min 150 .290 wg 175 562 ft/min 175 .395 wg. .057 wg. 12.4 ft 200 .073 wg 14.2 ft 640 ft/min 200

RS # (ref. #) 81911 (MV360)(8x8") Ak=.33

.114 wg

.164 wg

.223 wg

.045 wg

17.7 ft

21.3 ft

24.8 ft

10.0 ft

RS # (ref. #)

250

300

350

350

CFM	PRESSURE LOSS	THROW*	FACE VELOCITY**	CFM	PRESSURE LOSS	THROW*	FACE VELOC
55	.002 wg	3.0 ft	161 ft/min	55	.006 wg	0.8 ft	214 ft/m
75	.003 wg	3.6 ft	223 ft/min	75	.009 wg	1.5 ft	284 ft/r
90	.004 wg	3.8 ft	269 ft/min	90	.014 wg	2.2 ft	347 ft/i
110	.005 wg	4.0 ft	328 ft/min	110	.018 wg	2.3 ft	415 ft/r
125	.006 wg	5.0 ft	381 ft/min	125	.025 wg	3.2 ft	437 ft/r
150	.010 wg	5.5 ft	449 ft/min	150	.036 wg	4.4 ft	544 ft/m
175	.015 wg.	6.5 ft	527 ft/min	175	.045 wg.	5.5 ft	614 ft/m
200	.021 wg	7.0 ft	612 ft/min	200	.060 wg	6.4 ft	699 ft/r
250	.029 wg	8.0 ft	755 ft/min				
300	.038 wg	9.0 ft	904 ft/min				

*All throw measurements are made from the center of the grille to a terminal velocity of 50 feet per minute. Direction determined by grille profile. **Noise level of any diffuser is directly related to face velocity. As a general rule face velocity should be under 800 FPM for residential applications. The MV diffuser with its one piece molded design, outperforms comparable diffusers causing less turbulence and noise.

RS # (ref. #) 81902 (MV2S) (6x6") Ak=.17

CFM	PRESSURE LOSS	THROW*	FACE VELOCITY**
55	.028 wg	4.5 ft	308 ft/min
75	.054 wg	6.0 ft	421 ft/min
90	.102 wg	7.1 ft	592 ft/min
110	.145 wg	8.9 ft	663 ft/min
125	.181 wg	10.3 ft	785 ft/min
150	.245 wg	11.5 ft	903 ft/min
175	.325 wg.	12.6 ft	1045 ft/min
200	.430 wg	14.0 ft	1155 ft/min

RS # (ref. #) 81903 (MV3S) (6x6") Ak=.17

55

PRESSURE LOSS

.056 wg

426 ft/min 75 .075 wg 7.2 ft 90 **.130** wg 8.8 ft 570 ft/min 110 .171 wg 10.2 ft 661 ft/min 125 .230 wg 11.1 ft 785 ft/min 150 .290 wg 11.5 ft 880 ft/min 175 .445 wg. 12.1 ft 994 ft/min 200 .545 wg 12.8.ft 1182 ft/min

5.3 ft

FACE VELOCITY**

344 ft/min

RS # (ref. #) 81904 (MV4S) (6x6") Ak=.20

4.5 ft 330 ft/min 361 ft/min 6.3 ft **7.1** ft 440 ft/min 8.2 ft 527 ft/min 605 ft/min 9.1 ft 10.2 ft 750 ft/min 10.9 ft 875 ft/min .490 wg 11.5 ft 962 ft/min

RS # (ref. #) 81901 (MV360S) S) (6x6") Ak=.17

TRUAIRE® RETROFIT DIFFUSER AIR FLOW SPECIFICATIONS



RS # (ref. #) 81915 (MVE) (8x8'') Ak=.37

CFM	PRESSURE LOSS	THROW*	FACE VELOCITY**	
55	.0005 wg	0.8 ft	92 ft/min	
75	.0008 wg	2.1 ft	151 ft/min	
90	.0014 wg	3.4 ft	207 ft/min	-
110	.0017 wg	5.6 ft	255 ft/min	4 3
125	.0020 wg	7.8 ft	350 ft/min	
150	.0030 wg	9.7 ft	445 ft/min	CILLUNA -
175	.0050 wg.	11.4 ft	545 ft/min	A STATE
200	.0080 wg	12.8 ft	700 ft/min	
250	.0200 wg	14.1 ft	910 ft/min	-
300	.0250 wg	14.8 ft	1044 ft/min	
350	.0300 wg	15.4 ft	1187 ft/min	

RS # (ref. #) 81916 (MXE) (8x8") Ak=.37

CFM	PRESSURE LOSS	THROW*	FACE VELOCITY**	
55	.0005 wg	0.8 ft	92 ft/min	
75	.0008 wg	2.1 ft	151 ft/min	
90	.0014 wg	3.4 ft	207 ft/min	
110	.0017 wg	5.6 ft	255 ft/min	-
125	.0020 wg	7.8 ft	350 ft/min	411
150	.0030 wg	9.7 ft	445 ft/min	0.64
175	.0050 wg.	11.4 ft	545 ft/min	1.000
200	.0080 wg	12.8 ft	700 ft/min	1
250	.0200 wg	14.1 ft	910 ft/min	1
300	.0250 wg	14.8 ft	1044 ft/min	
350	.0300 wg	15.4 ft	1187 ft/min	

RS # (ref. #) 81909 (MVAW) (8x8") Ak=.26

CFM PRESSURE LOSS THROW* FACE VELOCITY** 55 .0007 wg 4.0 ft 175 ft/min 75 .0009 wg 6.8 ft 269 ft/min 90 .0021 wg 8.2 ft 383 ft/min 110 .0055 wg 9.9 ft 436 ft/min 125 .0064 wg 11.3 ft 472 ft/min 150 .0085 wg 12.9 ft 593 ft/min 175 .0105 wg. 14.3 ft 693 ft/min 200 .0160 wg 15.3 ft 841 ft/min 250 .0230 wg 16.0 ft 1031 ft/min 300 .0391 wg 17.2 ft 1201 ft/min 350 .0552 wg 17.9.ft 1315 ft/min					
75 .0009 wg 6.8 ft 269 ft/min 90 .0021 wg 8.2 ft 383 ft/min 110 .0055 wg 9.9 ft 436 ft/min 125 .0064 wg 11.3 ft 472 ft/min 150 .0085 wg 12.9 ft 593 ft/min 175 .0105 wg. 14.3 ft 693 ft/min 200 .0160 wg 15.3 ft 841 ft/min 250 .0230 wg 16.0 ft 1031 ft/min 300 .0391 wg 17.2 ft 1201 ft/min	CFM	PRESSURE LOSS	THROW*	FACE VELOCITY**	
90 .0021 wg 8.2 ft 383 ft/min 110 .0055 wg 9.9 ft 436 ft/min 125 .0064 wg 11.3 ft 472 ft/min 150 .0085 wg 12.9 ft 593 ft/min 175 .0105 wg. 14.3 ft 693 ft/min 200 .0160 wg 15.3 ft 841 ft/min 250 .0230 wg 16.0 ft 1031 ft/min 300 .0391 wg 17.2 ft 1201 ft/min	55	.0007 wg	4.0 ft	175 ft/min	
110 .0055 wg 9.9 ft 436 ft/min 125 .0064 wg 11.3 ft 472 ft/min 150 .0085 wg 12.9 ft 593 ft/min 175 .0105 wg. 14.3 ft 693 ft/min 200 .0160 wg 15.3 ft 841 ft/min 250 .0230 wg 16.0 ft 1031 ft/min 300 .0391 wg 17.2 ft 1201 ft/min	75	.0009 wg	6.8 ft	269 ft/min	
125 .0064 WG 11.3 ft 472 ft/min 150 .0085 WG 12.9 ft 593 ft/min 175 .0105 WG 14.3 ft 693 ft/min 200 .0160 WG 15.3 ft 841 ft/min 250 .0230 WG 16.0 ft 1031 ft/min 300 .0391 WG 17.2 ft 1201 ft/min	90	.0021 wg	8.2 ft	383 ft/min	Ţ
150 .0085 wg 12.9 ft 593 ft/min 175 .0105 wg 14.3 ft 693 ft/min 200 .0160 wg 15.3 ft 841 ft/min 250 .0230 wg 16.0 ft 1031 ft/min 300 .0391 wg 17.2 ft 1201 ft/min	110	.0055 wg	9.9 ft	436 ft/min	
175 .0105 wg. 14.3 ft 693 ft/min 200 .0160 wg 15.3 ft 841 ft/min 250 .0230 wg 16.0 ft 1031 ft/min 300 .0391 wg 17.2 ft 1201 ft/min	125	.0064 wg	11.3 ft	472 ft/min	
200 .0160 wg 15.3 ft 841 ft/min 250 .0230 wg 16.0 ft 1031 ft/min 300 .0391 wg 17.2 ft 1201 ft/min	150	.0085 wg	12.9 ft	593 ft/min	A NUMBER
250 .0230 wg 16.0 ft 1031 ft/min 300 .0391 wg 17.2 ft 1201 ft/min	175	.0105 wg.	14.3 ft	693 ft/min	1999 B
300 .0391 wg 17.2 ft 1201 ft/min	200	.0160 wg	15.3 ft	841 ft/min	-
	250	.0230 wg	16.0 ft	1031 ft/min	100
350 .0552 wg 17.9.ft 1315 ft/min	300	.0391 wg	17.2 ft	1201 ft/min	
	350	.0552 wg	17.9.ft	1315 ft/min	



RS # (ref. #) 81918 (MVAB) (8x8") Ak=.26

CFM	PRESSURE LOSS	THROW*	FACE VELOCITY**	
55	.0007 wg	4.0 ft	175 ft/min	
75	.0009 wg	6.8 ft	269 ft/min	and the second second
90	.0021 wg	8.2 ft	383 ft/min	10/18
110	.0055 wg	9.9 ft	436 ft/min	1 225
125	.0064 wg	11.3 ft	472 ft/min	
150	.0085 wg	12.9 ft	593 ft/min	
175	.0105 wg.	14.3 ft	693 ft/min	1 1 1 1 1
200	.0160 wg	15.3 ft	841 ft/min	1000
250	.0230 wg	16.0 ft	1031 ft/min	and the second s
300	.0391 wg	17.2 ft	1201 ft/min	
350	.0552 wg	17.9.ft	1315 ft/min	



Note: Supply diameter has no appreciable effect on characteristics or airflow specifications, but should be consistent with the desired airflow of the particular outlet and application. Instruments used in testing: • Shortridge Instruments Flowhood Series 8400 • Shortridge Instruments Air data Multimeter • Davis LCA-6000 Rotating Vane Anemometer



RS # (ref. #) 81905(MVES) (6x6") Ak=.31

	CFM	PRESSURE LOSS	THROW*	FACE VELOCITY**
	55	.0008 wg	1.2 ft	146 ft/min
1-WAY	75	.0018 wg	4.2 ft	230 ft/min
	90	.0035 wg	6.2 ft	285 ft/min
	110	.0043 wg	7.3 ft	338 ft/min
	125	.0054 wg	8.7 ft	434 ft/min
	150	.0085 wg	9.8 ft	545 ft/min
	175	.0100 wg.	11.0 ft	645 ft/min
	200	.0110 wg	12.4 ft	685 ft/min

RS # (ref. #) 81906 (MXES) (6x6") Ak=.31

	CFM	PRESSURE LOSS	THROW*	FACE VELOCITY**
	55	.0008 wg	1.2 ft	146 ft/min
EXHAUST	75	.0018 wg	4.2 ft	230 ft/min
	90	.0035 wg	6.2 ft	285 ft/min
11-	110	.0043 wg	7.3 ft	338 ft/min
	125	.0054 wg	8.7 ft	434 ft/min
	150	.0085 wg	9.8 ft	545 ft/min
	175	.0100 wg.	11.0 ft	645 ft/min
	200	.0110 wg	12.4 ft	685 ft/min
	1			

RS # (ref. #) 81919 (MVASW) (6x6") Ak=.20

	CFM	PRESSURE LOSS	THROW*	FACE VELOCITY**
	55	.0085 wg	2.1 ft	277 ft/min
1-WAY	75	.0185 wg	5.0 ft	373 ft/min
	90	.0240 wg	7.9 ft	445 ft/min
inter .	110	.0375 wg	10.9 ft	550 ft/min
141 1. 19 1. 19	125	.0520 wg	13.3 ft	650 ft/min
	150	.0730 wg	14.9 ft	771 ft/min
	175	.1010 wg.	16.3 ft	899 ft/min
	200	.1200 wg	17.5 ft	988 ft/min
1				

RS # (ref. #) 81908 (MVASB) (6x6") Ak=.20

	CFM	PRESSURE LOSS	THROW*	FACE VELOCITY**
	55	.0085 wg	2.1 ft	277 ft/min
1-WAY	75	.0185 wg	5.0 ft	373 ft/min
23 A	90	.0240 wg	7.9 ft	445 ft/min
TANK INTERNATION	110	.0375 wg	10.9 ft	550 ft/min
The states and	125	.0520 wg	13.3 ft	650 ft/min
A CANANA A	150	.0730 wg	14.9 ft	771 ft/min
NEW SECOND	175	.1010 wg.	16.3 ft	899 ft/min
0.3.90.1	200	.1200 wg	17.5 ft	988 ft/min

TRUAIRE® RETROFIT CLASSIC/RETRO ORDERING INFORMATION

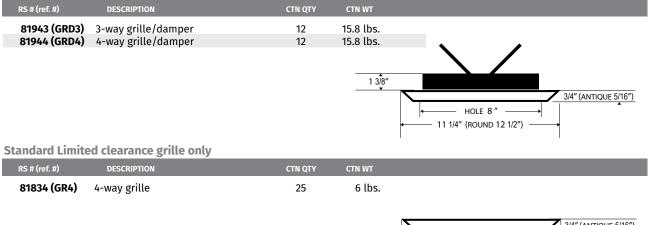


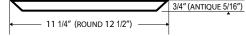
TRUaire Retrofit	Classic standard 8x8" diffuser asser	nbly		Note: Stepped Collar accommodates: 6", 7", 8" ducting (MV) 4", 5", 6" ducting (MVS)
RS # (ref. #)	DESCRIPTION	CTN QTY	CTN WT	
81912 (MV2)	2-way grille/damper/box	4	9 lbs.	
81913 (MV3)	3-way grille/damper/box	4	9 lbs.	1 3/8″ ← 6″→ Ĵ
81914 (MV4)	4-way grille/damper/box	4	9 lbs.	7 1/4"
81911 (MV360)	Round grille/damper/box	4	9 lbs.	1 3/8″ ← 7″ → 1
81915 (MVE)	Return/exhaust grille/damper/box	4	9 lbs.	5 1/4"
81916 (MXE)	Return/exhaust grille/box (no damper)	4	9 lbs.	
TRUaire Retrofit	Retro standard 8x8" diffuser assem	bly		
RS # (ref. #)	DESCRIPTION	CTN QTY	CTN WT	3/4" (ANTIQUE 5/16")
81909 (MVAW) 81918 (MVAB)	Retro White grille/damper/box Retro Black grille/damper/box	4 4	9 lbs. 9 lbs.	← HOLE 9 1/4" → ← 11 1/4" (ROUND 12 1/2") →

TRUaire Retrofit Classic small 6x6" diffuser assembly

rkoalle ketront	Classic small 6x6 diffuser assembly	у		
RS # (ref. #)	DESCRIPTION	CTN QTY	CTN WT	
81902 (MV2S)	2-way grille/damper/box	8	10.5 lbs.	
81903 (MV3S)	3-way grille/damper/box	8	10.5 lbs.	<u>1 3/8″</u> <u>4″</u> 7 1/4″
81904 (MV4S)	4-way grille/damper/box	8	10.5 lbs.	
81901 (MV360S)	Round grille/damper/box	6	7.5 lbs.	1 3∕8″ ← 5″ →
81905 (MVES)	Return/exhaust grille/damper/box	8	10.5 lbs.	5 1/4"
81906 (MXES)	Return/exhaust grille/box (no damper)	8	10.5 lbs.	1 3/8″
				3 1/4"
RUaire Retrofit	Retro small 6x6" diffuser assembly			
RS # (ref. #)	DESCRIPTION	CTN QTY	CTN WT	3/4" (ANTIQU
81919 (MVASW)	Retro White grille/damper/box	8	10.5 lbs.	← HOLE 7 1/4″ →
	Retro Black grille/damper/box	8	10.5 lbs.	← 8 3/4" (ROUND 9 3/8") →

Limited clearance grille/damper







TRUAIRE® RETROFIT ACCESSORIES

GRD Limited Clearance Diffusers

Model GRD grille/damper combination for low clearance side or top entry applications. Same construction as TRUaire Retrofit diffusers but with no boot. Standard 8" size only. Available in all five grille styles.

See page 75 for ordering information.

GR Classic/Retro Grilles

Model GR grille only. All styles and sizes of both TRUaire Retrofit Classic and TRUaire Retrofit Retro grilles are available. Does not include boot or damper.

See page 75 for ordering information.

RCF Ceiling Support Flanges

RS # (ref. #)	Description				CTN QTY
81965 (RCF16)	16"0/C – 9 ¹ /4" hole	16"	12"	3/8"	50
81964 (RCF24)	24"0/C – 9 ¹ /4" hole	23 ⁵ /8"	12"	3/8"	25
81955 (RCF16S)	16"0/C – 7" hole	16"	12"	3/8"	50
81954 (RCF24S)	24"0/C – 7" hole	23 ⁵ /8"	12"	3/8"	25

Model RCF designed for new construction. Our RCF flanges can be fastened to rough framing. It has a 3/8" lip that drops below the ceiling, requiring dry wall installers to cut the hole for you. RCF flanges are available for both 16" and 24" on center framing.

DCF Drop Ceiling Flanges

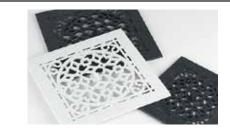
RS # (ref. #)	Description				CTN QTY
81963 (DCF)	24"0/C - 9 ¹ /4" hole	23 ⁵ /8"	12"	2"	25

Model DCF will increase strength and performance for lay in type ceiling applications by transferring weight onto the T-bars. This prevents tiles from sagging over time.

Grille with damper



Grille only



Rough in flanges

37 lbs. 38 lbs. 48 lbs. 39 lbs.







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TRUAIRE® RETROFIT TUFFBOX AIR DIFFUSERS

TRUaire Retrofit TuffBox

Code	Description	CTN QTY	CTN WT
81966 (MHS)	6x6" Register Box 4,5,6" collars	16	15 lbs.
81968 (MH)	8x8" Register Box 6,7,8" collars	10	12.2 lbs.
81970 (MHL)	10x10" Register Box 8,9,10" collars	8	12 lbs.



13/8″

1 3/8″

1 3/8″

Our TuffBox is a heavy, one piece durable polymer shell. Molded design is virtually airtight to deliver 100% of the air flow passing through it.

Quick rough-in polymer register box

Each TuffBox utilizes innovative stepped design to accommodate three duct sizes. Quick breakaway collars allow on-site adjustment, and labor savings. Each collar is 1-³/⁸" and beaded to hold flexible duct in place while strap is secured. ⁵/⁸" standoffs provide correct depth to accommodate strapping or furring used with drywall. Secure using screw holes provided or simply screw anywhere through the inside into framing. Flange is flexible to conform to drywall backing virtually eliminating leakage between grille and box.



6 3/8"

4 5/8″



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